

Form No.
908048

Replaces
908005

2345/2365

Disc Mower Conditioner



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Disc Mower Conditioner model and serial number is on a plate located on the left side of the main frame near the Drawbar anchor point. “Right” and “left” are determined from a position standing behind the Disc Mower Conditioner. From this position the drawbar is on the left.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement wheel sets are available and tire size information is called out with the wheel sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

A tear drop symbol will indicate an application of a “wet” product such as oil, and the number inside the tear drop will correspond to the description in the Parts List.

Also, a number inside a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all cap screws or bolts are Grade 5, cadmium or zinc plated; hexagon nuts for Grade 5 cap screws or bolts are Grade B; hexagon nuts for other cap screws or bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*

AR	– As Required
ASSD	– Assembled
ASSY	– Assembly
CB	– Carriage Bolt
CCW	– Counterclockwise
CP	– Cotter Pin
CS	– Cap Screw (Hexagon Head)
CTR	– Center
CW	– Clockwise
DEG	– Degree
DIA	– Diameter
FCS	– Flanged Cap Screw
FHMS	– Flat Head Machine Screw
FL	– Flanged
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
FW	– Flat Washer
GA	– Gauge
GR	– Grade
HD	– Hard or Head
HN	– Hex Nut
INCL	– Includes
JT	– Joint
LG	– Large
LH	– Left Hand
LN	– Lock Nut
LW	– Lock Washer
M	– Metric
MM/mm	– Millimeter
NF	– National Fine
PB	– Plow Bolt
PTO	– Power Take Off
RH	– Right Hand
RHMS	– Round Head Machine Screw
RPM	– Revolutions Per Minute
RT	– Right
SERR	– Serrated
SHCS	– Socket Head Cap Screw
SHSS	– Socket Head Set Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
T	– Tooth or Teeth
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THRD	– Thread
WLDMT	– Weldment
#	– Number
	– Torque Required in Foot-Pounds
	– Indicates a Fluid Application

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DECAL LOCATIONS

GENERAL INFORMATION

Decal locations information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: Refer to the *SAFETY* chapter of the *Operator's Manual* for the specific information provided on all of the various safety decals furnished in the decal kit(s).

To insure proper selection for correct replacement decal(s), compare all of the various close-up location illustrations to your machine **BEFORE** starting to refinish the unit. Then circle each decal applicable to your machine while checking off its part number in the listing. After you have verified all the decals needed for replacement, set aside unneeded decals for disposal.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out the decal surface.



CAUTION

ALWAYS observe safety rules shown on decals. If decals become damaged or if the unit is repainted, replace the decals. If repainting, **BE SURE** to affix **ALL** decals from the kit(s) which apply to your machine.

PAINT NOTICE

Use this list to order paint for refinishing:

906315	One Gal. AG Red
906324	One Qt. Light Grey
906316	6 (12 oz. Spray Cans) AG Red
906325	6 (12 oz. Spray Cans) Light Grey

The decal set number for the DC2345 and DC2365 is 141952. The set includes the following:

Ref. No.	Part No.	Description & Quantity
1.	060138	Oil Level
2.	060510	Jack Storage Position
3.	060511	Jack Lifting Position
4.	145216	Red Reflector Strip (2 Places)
5.	145217	Amber Reflector Strip (2 Places After SN7800-2345 & SN9800-2365)
6.	091444	DANGER - Rotating Drive Line (2 Places)
7.	093366	Store Manual Here
8.	093367	WARNING - Owner's Responsibility & Read Manual
9.	093373	WARNING - General Safety
10.	093465	WARNING - 1000 RPM Operation ONLY
	093466	WARNING - 540 RPM Operation ONLY
11.	093653	WARNING - Rotating Drive Line
12.	094912	Colorbar 12"
13.	094913	GEHL 3-1/4" (3 Places)
14.	094951	Made In USA
15.	115974	WARNING - Block (2 Places)
16.	120790	Hitch Adjustment
17.	125476	DANGER - Rotating Knives (2 Places)
18.	126456	GE
19.	126457	HL
20.	141933	2345
	141934	2365
21.	141935	2345 & BAR
	141936	2365 & BAR
23.	145218	Orange Reflector Strip (2 Places) (After SN7800-2345 & SN9800-2365)
24.	145235	SMV Emblem (Includes Hardware) (After SN7800-2345 & SN9800-2365)
25.	145237	Mounting Spade (After SN7800-2345 & SN9800-2365)
26.	143007*	DANGER - Shield Missing

* NOT Included in Decal Kit

NOTE: Order part number 126757 for 10 ft roll of replacement striping

DECAL LOCATIONS

(CONTINUED)

The decal set number for the DC2345 and DC2365 is 141952. The set includes the following:

Ref. No.	Part No.	Description & Quantity
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* NOT Included in Decal Kit

NOTE: Order part number 126757 for 10 ft roll of replacement striping

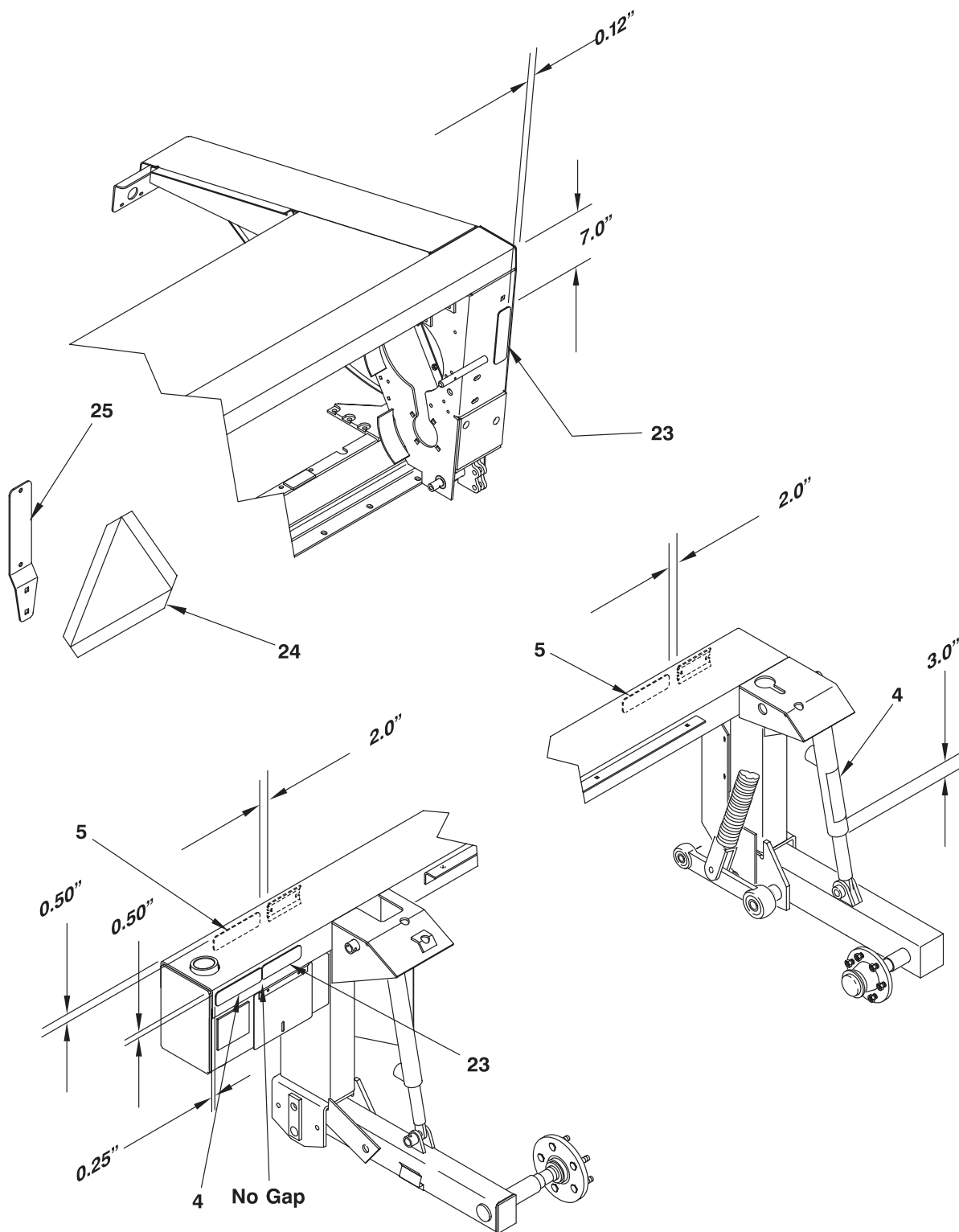
DECAL LOCATIONS (CONTINUED)

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Ref. No.	Part No.	Description & Quantity
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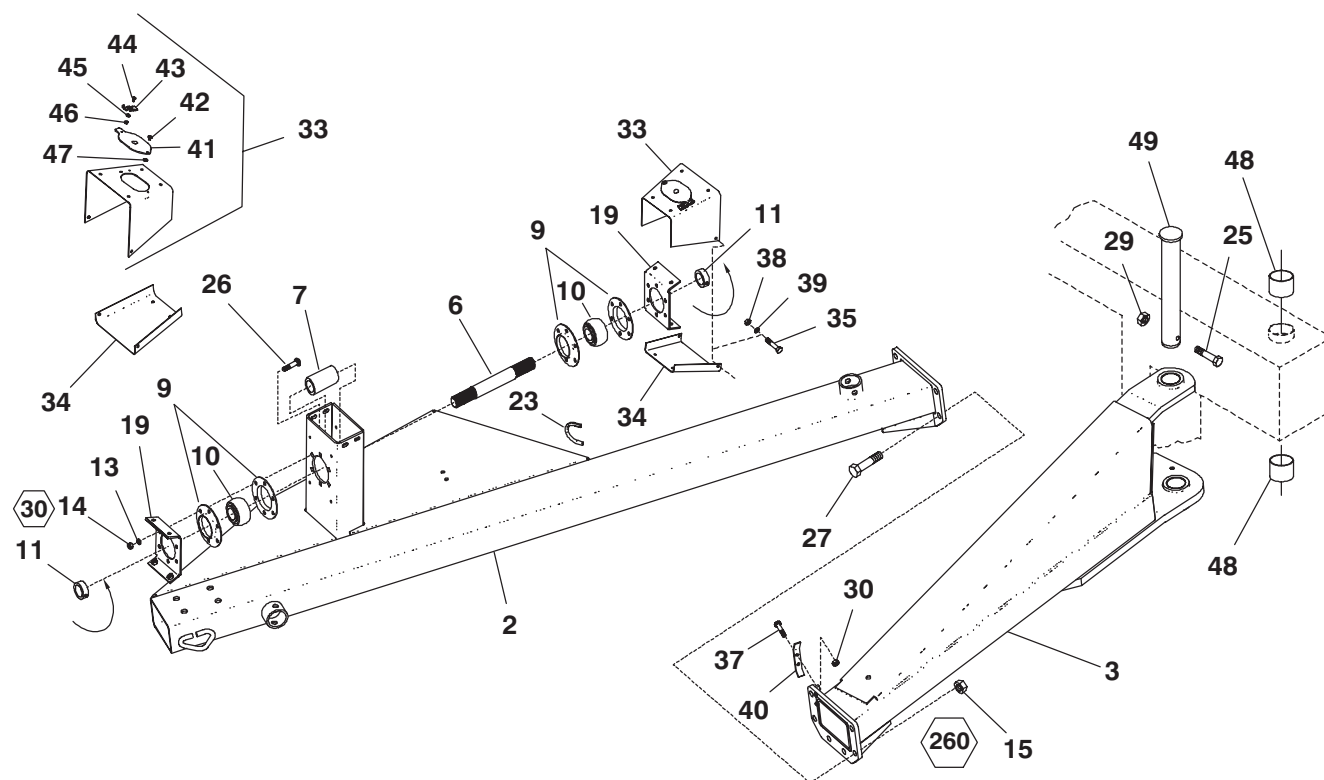
* NOT Included in Decal Kit

NOTE: Order part number 126757 for 10 ft roll of replacement striping



After SN7800-2345 & SN9800-2365

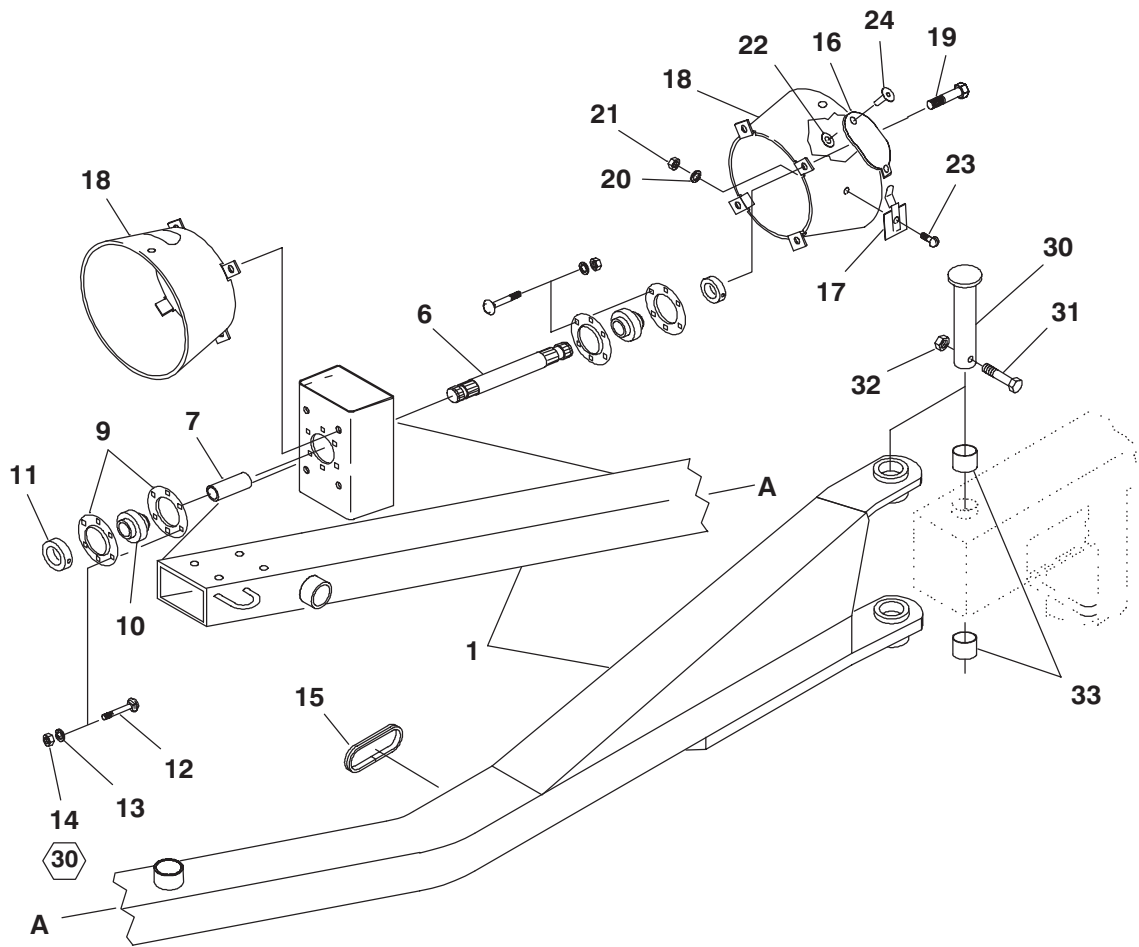
DC2345/2365 - DRAWBAR & TOWER SHIELDS (AFTER SN8300-2345 & SN10400-2365)



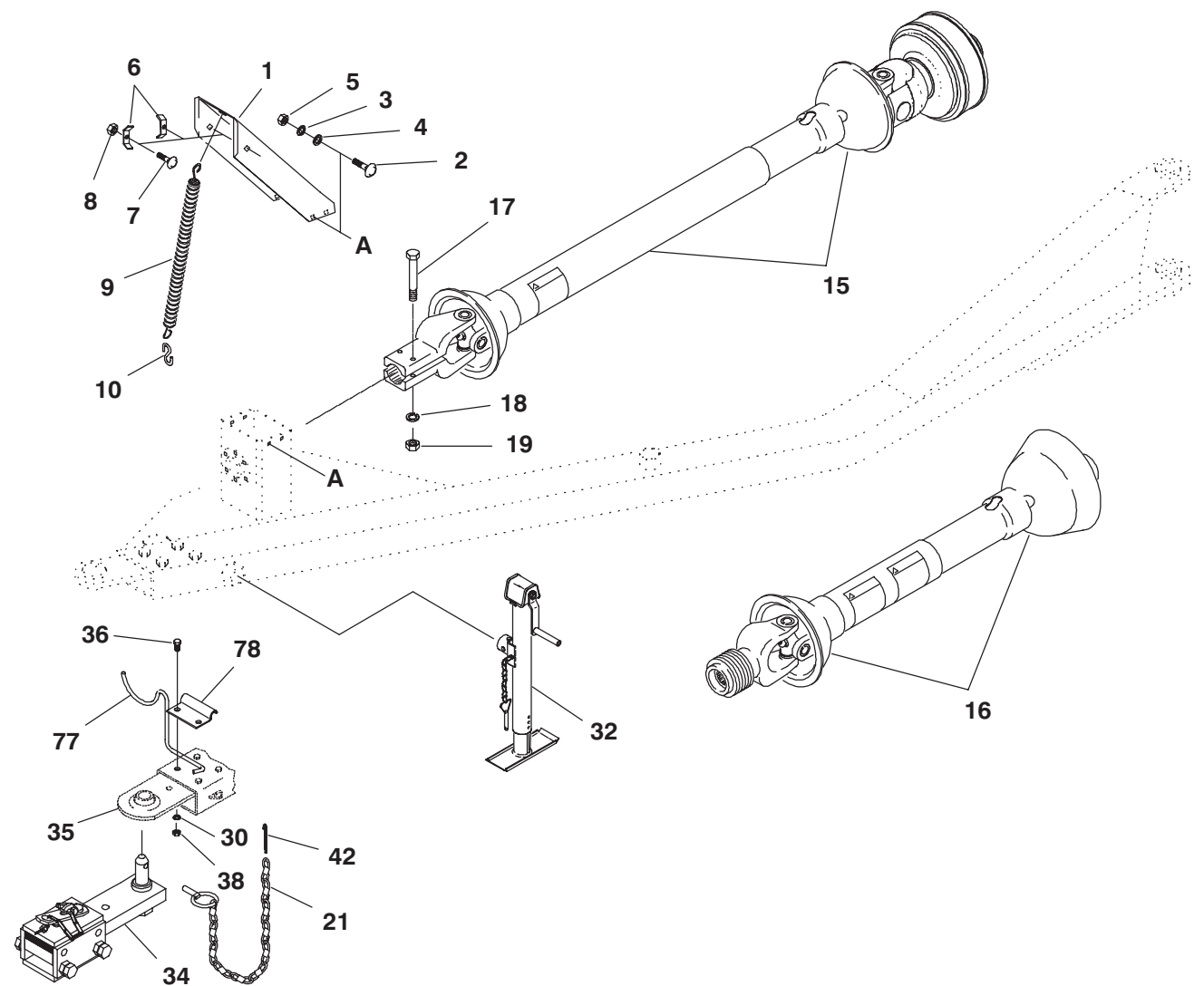
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	171627 _a	TONGUE/FRONT	1	27	650416	CS 3/4X2-1/2	7
		(AFTER SN9833-2345 & SN11736-2365)				(AFTER SN9833-2345 & SN11736-2365)	
	156463 _a	TONGUE/FRONT	1		651167	CS 5/8X2 GR8	6
		(BEFORE SN9834-2345 & SN11737-2365)				(BEFORE SN9834-2345 & SN11737-2365)	
03	171016	WLDMT/TONGUE ASSY	1	29	653044	JN 1/2	1
		(AFTER SN9833-2345 & SN11736-2365)		30	071701	LN 5/16	6
	144917	WLDMT/TONGUE ASSY	1	33	156427	SHIELD/ASSY	2
		(BEFORE SN9834-2345 & SN11737-2365)		34	156182	SHIELD/BOTTOM CENTER	2
06	124475	SHAFT	1	35	650486	CS 5/16X3/4	12
07	124626	SHIELD/SHAFT	1	36	650650	CS 1/2X3-1/2	1
09	124484	FLANGETTE	4	37	650692	CS 5/16X1-3/4	4
10	520092	BEARING/BALL	2	38	653007	HN 5/16	4
11	520093	COLLAR/BEARING	2	39	654024	LW 5/16	12
12	650704	CB 3/8X1	2	40	142898	CLAMP/HOSE	3
13	654026	LW 3/8	12	41	126342	FLAP	1
14	071703	LN 3/8	12	42	079187	RIVET/BLIND	1
15	073175	HLN TOP 3/4	7	43	040860	CLIP/LUDWIG	1
		(AFTER SN9833-2345 & SN11736-2365)		44	650980	RHMS#10-24X3/8	1
	071709	LN 5/8	6	45	650584	FW #10	1
		(BEFORE SN9834-2345 & SN11737-2365)		46	650550	HN #10	1
19	142122	BRACKET/SHIELD	2	47	650549	LW #10	1
23	156438	EDGING	1	48	045-31404	BUSHING/OILITE	2
25	650744	CS 1/2X4	1	49	220-32514	WELDMENT/PIN	1
26	650786	CB 3/8X1-1/4	12				

a) Includes 093367, 093373 & 093653 WARNING decals.

DC2345/2365 - DRAWBAR & TOWER SHIELDS (BEFORE SN8301-2345 & SN10401-2365)

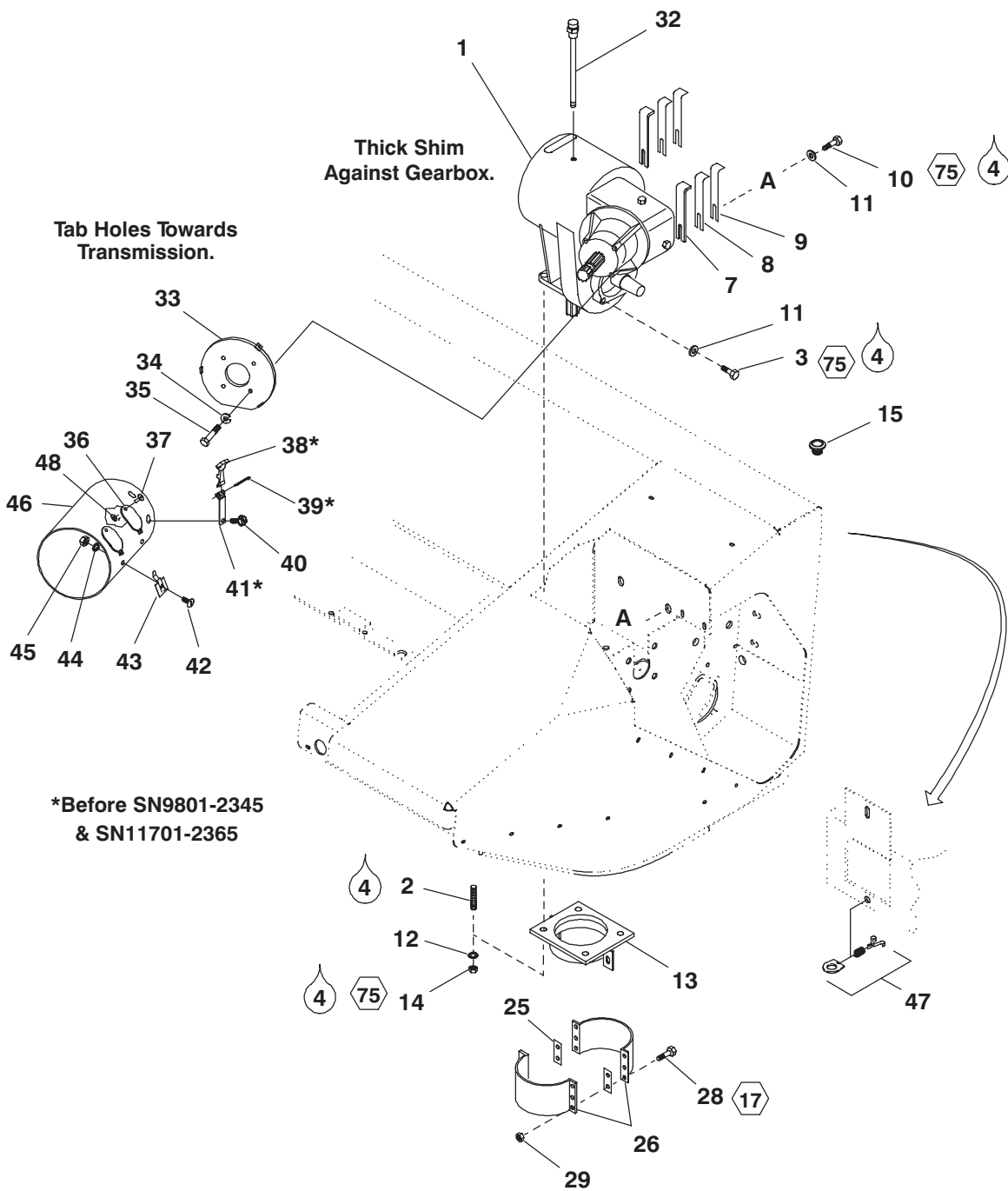


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	153458 ^a	DRAWBAR/ASSY	1	18	112413	SHIELD/ASSY TOWER	2
06	124475	SHAFT	1	19	650985	TFS 5/16X3/4	8
07	124626	SHIELD/SHAFT	1	20	650549	LW #10	2
09	124484	FLANGETTE	4	21	650550	HN MS #10-24	2
10	520092	BEARING/BALL	2	22	650584	FW #10	2
11	520093	COLLAR/BEARING	2	23	650980	RHMS#10-24X3/8	2
12	650704	CB 3/8X1	12	24	079187	RIVET/BLIND	2
13	654026	LW 3/8	12	30	220-32514	WELDMENT/PIN.....	1
14	071703	LN 3/8	12	31	650650	CS 1/2X3-1/2	1
15	119503	EDGING	2	32	071706	LN 1/2	1
16	126342	FLAP.....	1	33	045-31404	BUSHING/OILITE	2
17	040860	CLIP/LUDWIG	1	a) Includes 093367, 093373 & 093653 WARNING decals.			



DC2345/2365 - TOWER, HITCH & HITCHJACK

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	124543	COVER/TOWER	1	19	071706	LN 1/2	2
02	650704	CB 3/8X1	4	21	119805	LINCHPIN W/CHAIN	1
03	654026	LW 3/8	4	30	654032	LW 5/8	4
04	654006	FW 3/8	4	32	143470 _b	JACK (LATE STYLE)	1
05	653010	HN 3/8	4	32	088841 _b	JACK (EARLY STYLE)	1
06	059453	CLAMP/TUBE	2	34	118254 _b	EXTENSION/HITCH	1
07	650781	CB 5/16X1-1/2	2	35	124608	HITCH/ASSY	1
08	071701	LN 5/16	2	36	650694	CS 5/8X2-1/2	4
09	056336	SPRING/EXTENSION	1	38	653021	HN 5/8	4
		(BEFORE SN7801-2345 & SN9801-2365)		42	655022	CP 3/16X1-3/4	1
10	B11433A	HOOK/S	1	77	144897	ROD/SUPPORT	1
		(BEFORE SN7801-2345 & SN9801-2365)				(AFTER SN7800-2345 & SN9800-2365)	
15	NS _a	DRIVELINE/UNIVERSAL	1	78	144898	PLATE/HINGE	1
16	NS _a	DRIVELINE/UNIVERSAL	1			(AFTER SN7800-2345 & SN9800-2365)	
17	651240	CS 1/2X3 GR8	2	a) Not available as a Service Part. See breakdown page. b) See breakdown page for further details.			
18	654030	LW 1/2	2				

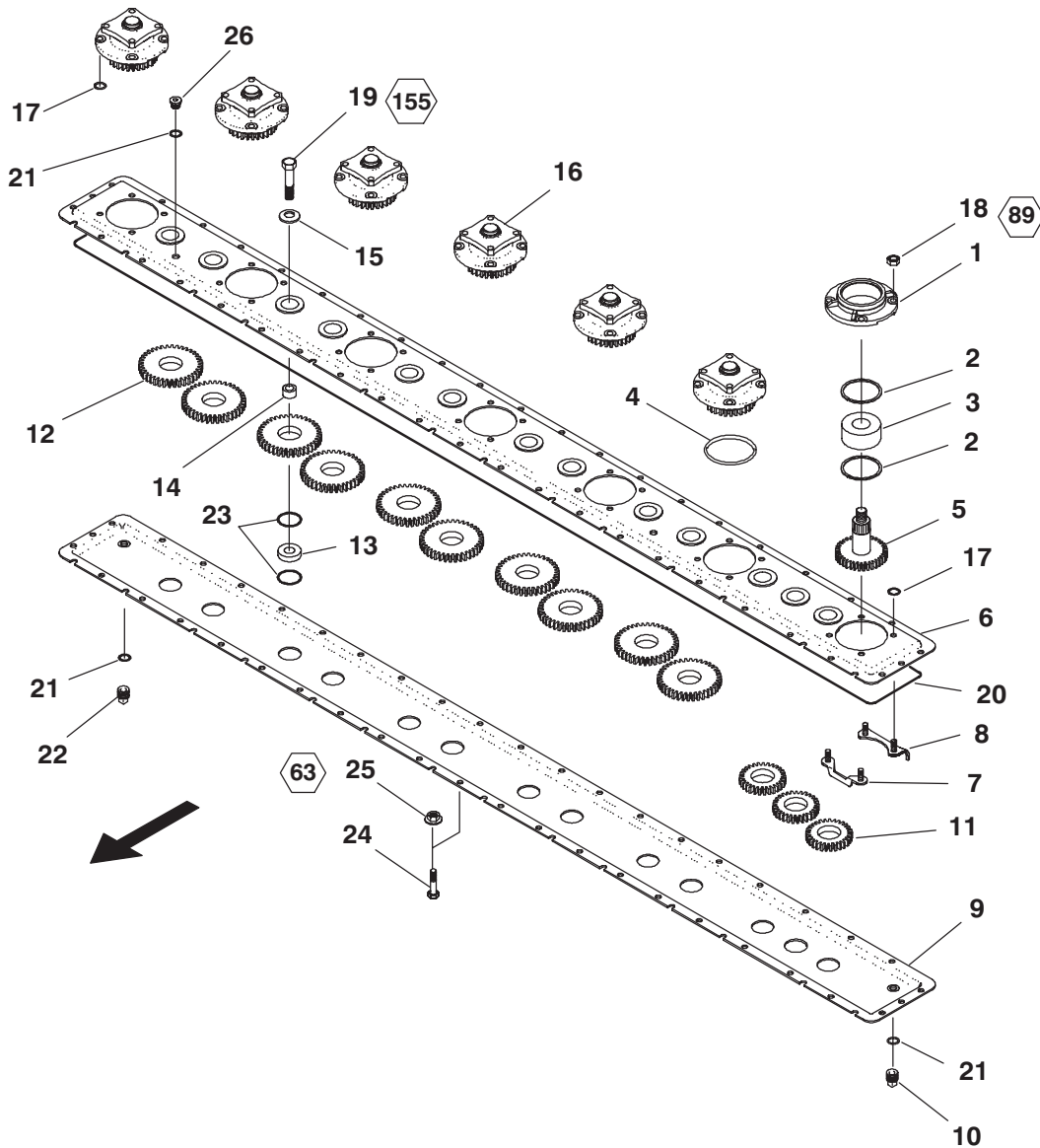


*Before SN9801-2345
& SN11701-2365

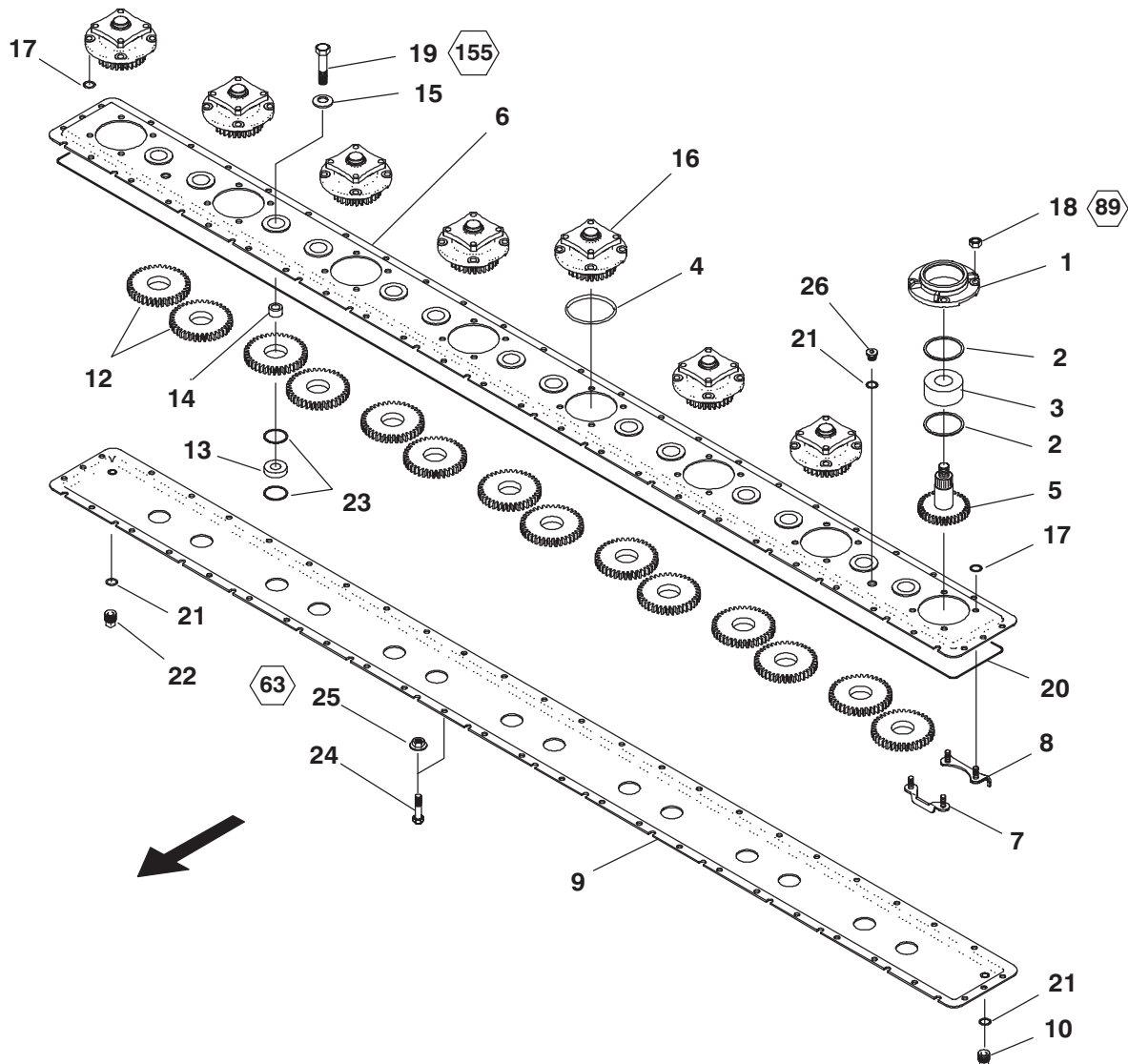
DC2345/2365 - GEARBOX MOUNTING

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	097528 _a	GEARBOX/540 RPM	1	29	064260	NILN 5/16	6
	097529 _a	GEARBOX/1000 RPM	1	32	126639	DIPSTICK	1
02	124966	STUD	4	33	171214	PLATE/SUPPORT	1
03	650494	CS 1/2X1	4	34	656110	LW REG M8	4
04		LOCKTITE		35	656001	CS M8X20	4
07	098221	SHIM/.125	AR	36	126342	FLAP	2
08	098222	SHIM/.062	AR	37	079187	RIVET/BLIND	2
09	115561	SHIM/.035	AR	38	004640	HANDLE	1
10	650495	CS 1/2X1-1/4	2			(BEFORE SN9801-2345 & SN11701-2365)	
11	654009	FW 1/2	6	39	655006	CP 1/8X1	1
12	654030	LW 1/2	4			(BEFORE SN9801-2345 & SN11701-2365)	
13	158415	WELDMENT/UPPER DRIVE SHIELD ...	1	40	061872	TFS 5/16X3/4	3
		(AFTER SN8920-2345 & SN10972-2365)		41	117929	ANGLE/ASSY	1
	120659	WELDMENT/UPPER DRIVE SHIELD ...	1			(BEFORE SN9801-2345 & SN11701-2365)	
		(BEFORE SN8921-2345 & SN10973-2365)		42	650980	RHMS#10-24X3/8	2
14	653018	HN 1/2	4	43	040860	CLIP	2
15	053660	PLUG/HOLE	1	44	650549	LW #10	2
25	120710	PLATE/SHIELD SPACER	2	45	650550	HN MS #10-24	2
26	158417	WELDMENT/SHIELD HALF	2	46	112375	SHIELD/CLUTCH ASSY	1
		(AFTER SN8920-2345 & SN10972-2365)		47	049038	LATCH	1
	120711	WELDMENT/SHIELD HALF	2	48	650584	FW #10	2
		(BEFORE SN8921-2345 & SN10973-2365)					
28	650687	CB 5/16X3/4	6	a) For further breakdown, see page entitled 'Gearbox.'			

DC2345 - CUTTERBAR

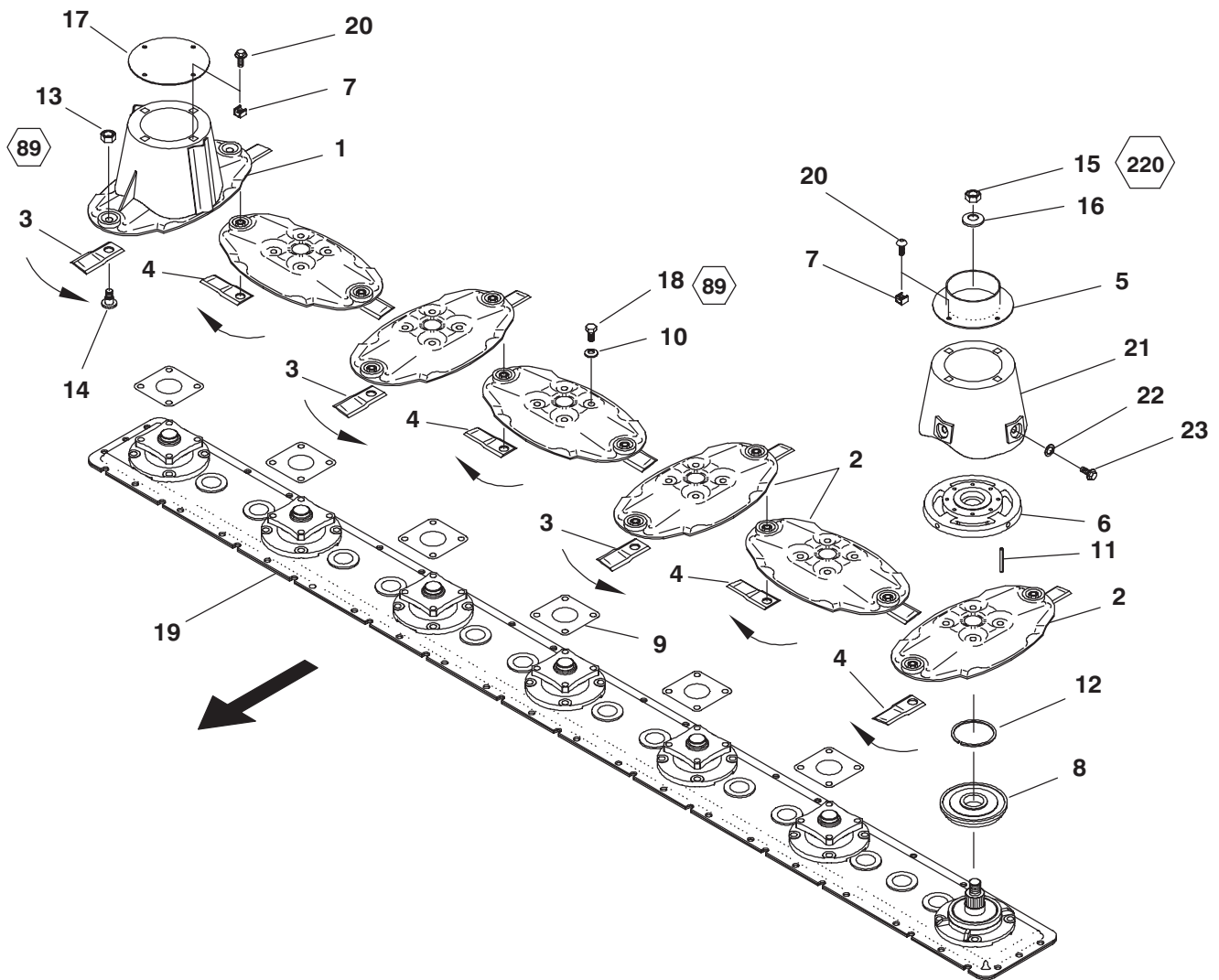


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	152210	CUTTERBAR/7 DISC	1	13	113298	BEARING/SPECIAL BALL	13
		CONSISTS OF:		14	113299	NYLON BUSHING	13
01	113282	HOUSING/DISC BEARING	1	15	113301	WASHER/CONICAL SPRING	13
02	113283	RING/SNAP	2	16	113302	HOUSING/DISC BEARING COMPLETE .	6
03	113284	BEARING	1	17	113303	O-RING	28
04	113286	O-RING	7	18	113304	NUT/SELF-LOCKING	28
05	113287	PINION/36T	1	19	113306	SCREW/HEX. M14X1.5X30 GR10.9 ...	13
06	113288	PLATE/GEAR CASE TOP	1	20	125424	O-RING	1
07	113290	BRACKET	7	21	125426	RING/SEALING	4
08	113292	BRACKET	7	22	125427	PLUG/MAGNETIC DRAIN	1
09	113294	PLATE/BOTTOM GEAR CASE	1	23	125436	RING/RETAINING	26
10	113295	VALVE/OVERFLOW	1	24	125442	SCREW/LOCKING M10X18	26
11	113296	GEAR/IDLER 29T	3	25	613859	NUT/SELF-LOCKING	26
12	113297	GEAR/IDLER 38T	10	26	613920	PLUG	2



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	152211	CUTTERBAR/8 DISC	1	14	113299	NYLON BUSHING	14
		CONSISTS OF:		15	113301	WASHER/CONICAL SPRING	14
01	113282	HOUSING/DISC BEARING	1	16	113302	HOUSING/DISC BEARING COMPLETE .	7
02	113283	RING/SNAP	2	17	113303	O-RING	32
03	113284	BEARING	1	18	113304	NUT/SELF-LOCKING	32
04	113286	O-RING	8	19	113306	SCREW/HEX. M14X1.5X30 GR10.9 ...	14
05	113287	PINION/36T	1	20	113305	O-RING	1
06	113289	PLATE/GEAR CASE TOP	1	21	125426	RING/SEALING	4
07	113290	BRACKET	8	22	125427	PLUG/MAGNETIC DRAIN	1
08	113292	BRACKET	8	23	125436	RING/RETAINING	28
09	113307	PLATE/BOTTOM GEAR CASE	1	24	125442	SCREW/LOCKING M10X18	30
10	113295	VALVE/OVERFLOW	1	25	613859	NUT/SELF-LOCKING	30
12	113297	GEAR/IDLER 38T	14	26	613920	PLUG	2
13	113298	BEARING/SPECIAL BALL	14				

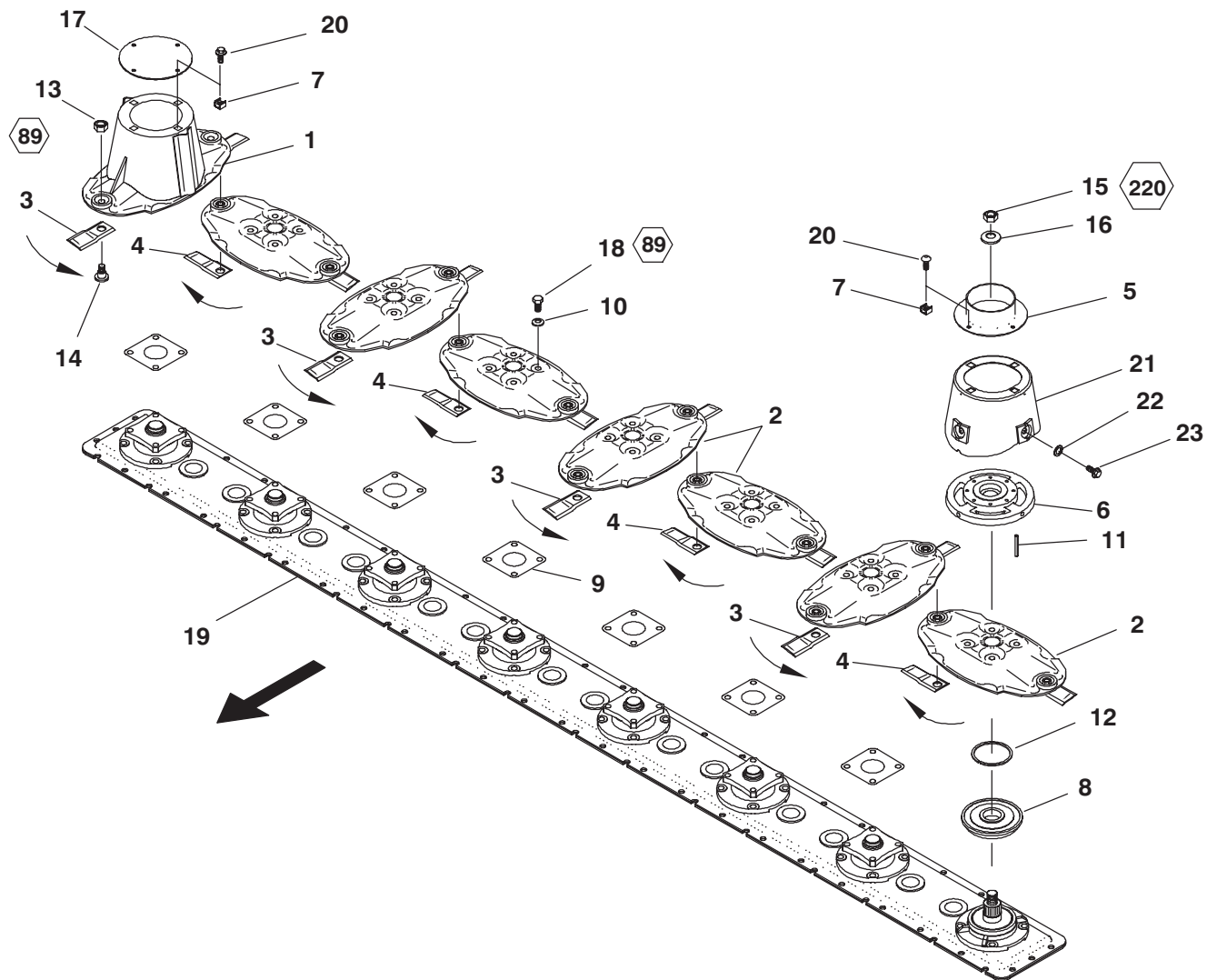
DC2345 - CUTTERBAR & DISCS (AFTER SN8300)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	113273 _a	CUTTERBAR/7 DISC	1	12	113280	RING/SHIM	AR
		CONSISTS OF:		13	125445	NUT/LOCKING	14
01	113266	DISC/END W/CONE	1	14	125448	BOLT/BLADE	14
02	113267	DISC/CENTER	6	15	125450	NUT/LOCKING	1
03	113268 _b	BLADE/ANGLED LEFT	6	16	125451	WASHER/SPRING	1
	P113268	(PACKAGE OF 12)		17	142630	COVER/DISC	1
04	113269 _b	BLADE/ANGLED RIGHT	8	18	142634	SCREW/HEXAGON SPECIAL	24
	P113269	(PACKAGE OF 12)		19	152210 _{cd}	CUTTERBAR/7 DISC	1
05	113271	COVER/DISC	1	20	613846	SCREW/S-LOCKING	8
06	144757	HUB/DRIVE	1	21	144449	SHORTCONE W/HOLES	1
07	113274	NUT/CLAMP	8	22	142642	CONICAL SPRING WASHER	4
08	113275	FLANGE/LOWER	1	23	144758	CS M10X16 W/LOCKTITE	4
09	113276	WASHER/SHIM	AR				
10	113278	WASHER/CONICAL SPRING	24				
11	113279	PIN/ROLL	2				

- a) Not available as a service part.
b) Not sold individually.
c) See breakdown page.
d) Knives and Discs not included.

DC2365 - CUTTERBAR & DISCS (AFTER SN10400)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	113265 _a	CUTTERBAR/8 DISC	1	12	113280	RING/SHIM	AR
		CONSISTS OF:		13	125445	NUT/LOCKING	16
01	113266	DISC/END W/CONE	1	14	125448	BOLT/BLADE	16
02	113267	DISC/CENTER	7	15	125450	NUT/LOCKING	1
03	113268 _b	BLADE/ANGLED LEFT	8	16	125451	WASHER/SPRING	1
	P113268	(PACKAGE OF 12)		17	142630	COVER/DISC	1
04	113269 _b	BLADE/ANGLED RIGHT	8	18	142634	SCREW/HEXAGON SPECIAL	28
	P113269	(PACKAGE OF 12)		19	152211 _{cd}	CUTTERBAR/8 DISC	1
05	113271	COVER/DISC	1	20	613846	SCREW/S-LOCKING	8
06	144757	HUB/DRIVE	1	21	144449	SHORTCONE W/HOLES	1
07	113274	NUT/CLAMP	8	22	142642	CONICAL SPRING WASHER	4
08	113275	FLANGE/LOWER	1	23	144758	CS M10X16 W/LOCKTITE	4
09	113276	WASHER/SHIM	AR				
10	113278	WASHER/CONICAL SPRING	24				
11	113279	PIN/ROLL	2				

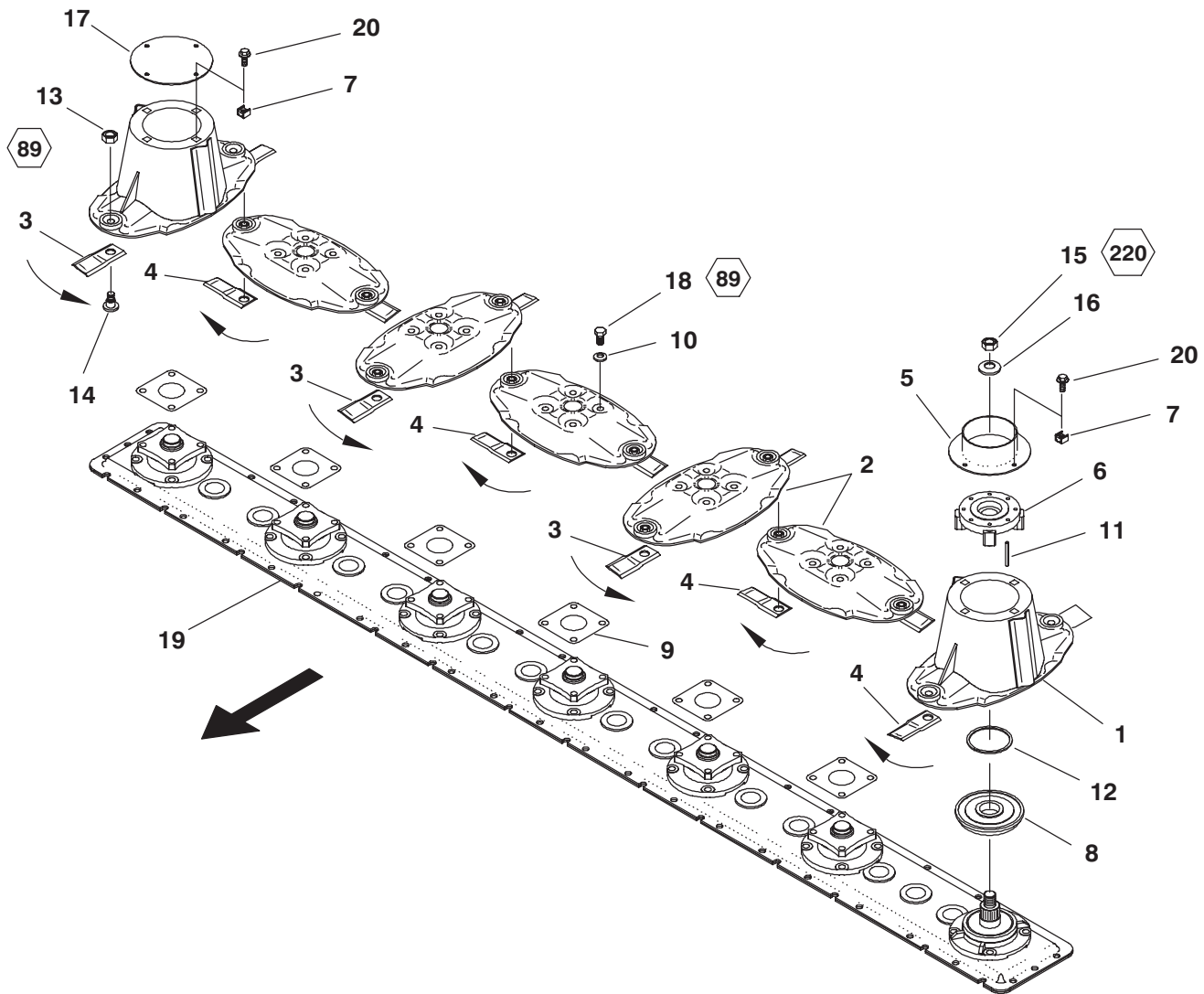
a) Not available as a service part.

b) Not sold individually.

c) See breakdown page.

d) Knives and Discs not included.

DC2345 - CUTTERBAR & DISCS (BEFORE SN8301)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	113273 _a	CUTTERBAR/7 DISC	1	11	113279	PIN/ROLL	2
		CONSISTS OF:		12	113280	RING/SHIM	AR
01	113266	DISC/END W/CONE	2	13	125445	NUT/LOCKING	14
02	113267	DISC/CENTER	5	14	125448	BOLT/BLADE	14
03	113268 _b	BLADE/ANGLED LEFT	6	15	125450	NUT/LOCKING	1
	P113268	(PACKAGE OF 12)		16	125451	WASHER/SPRING	1
04	113269 _b	BLADE/ANGLED RIGHT	8	17	142630	COVER/DISC	1
	P113269	(PACKAGE OF 12)		18	142634	SCREW/HEXAGON SPECIAL	24
05	113271	COVER/DISC	1	19	152210 _{cd}	CUTTERBAR/7 DISC	1
06	113272	FLANGE/DRIVE	1	20	613846	SCREW/S-LOCKING	8
07	113274	NUT/CLAMP	8				
08	113275	FLANGE/LOWER	1				
09	113276	WASHER/SHIM	AR				
10	113278	WASHER/CONICAL SPRING	24				

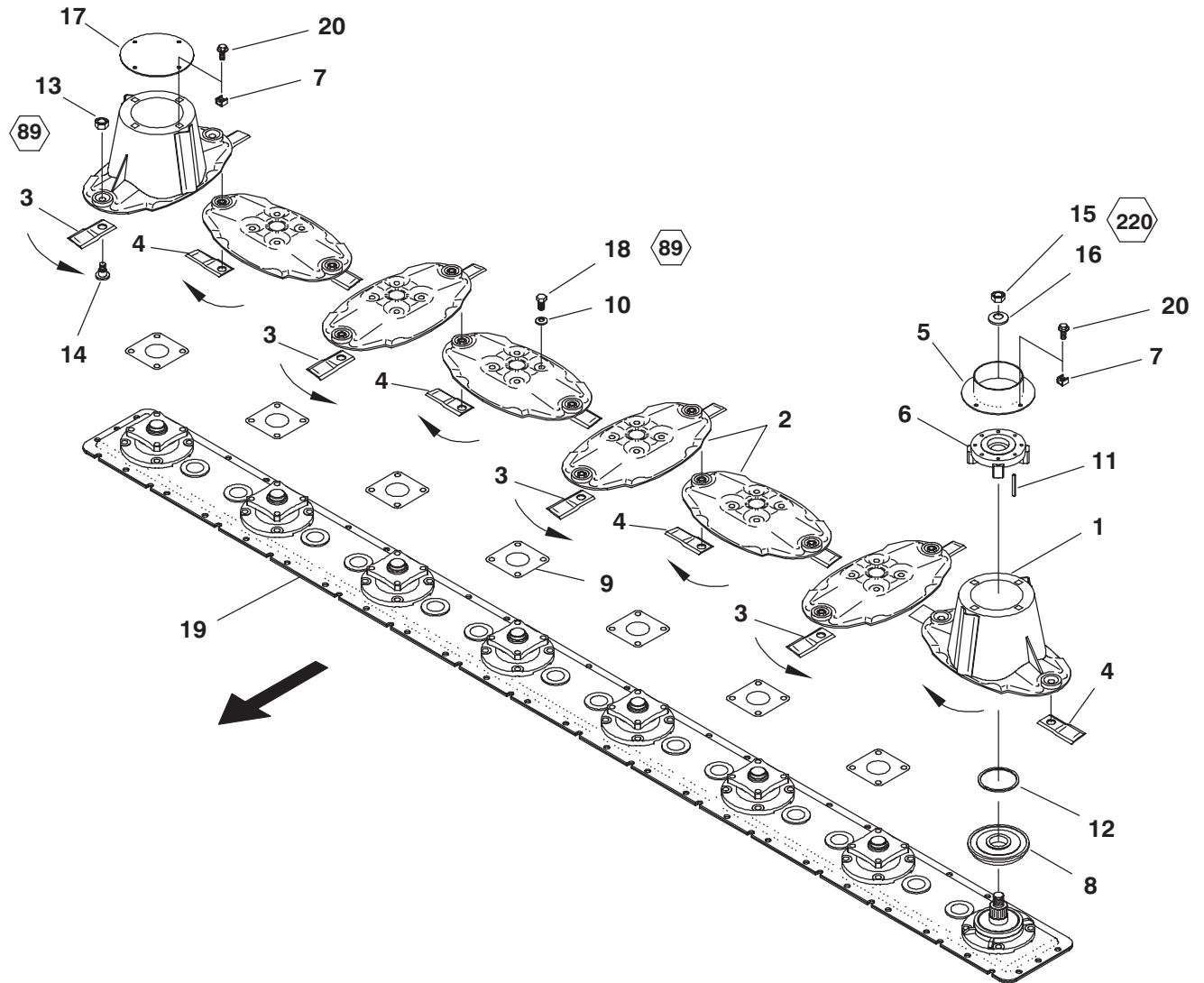
a) Not available as a service part.

b) Not sold individually.

c) See breakdown page.

d) Knives and Discs not included.

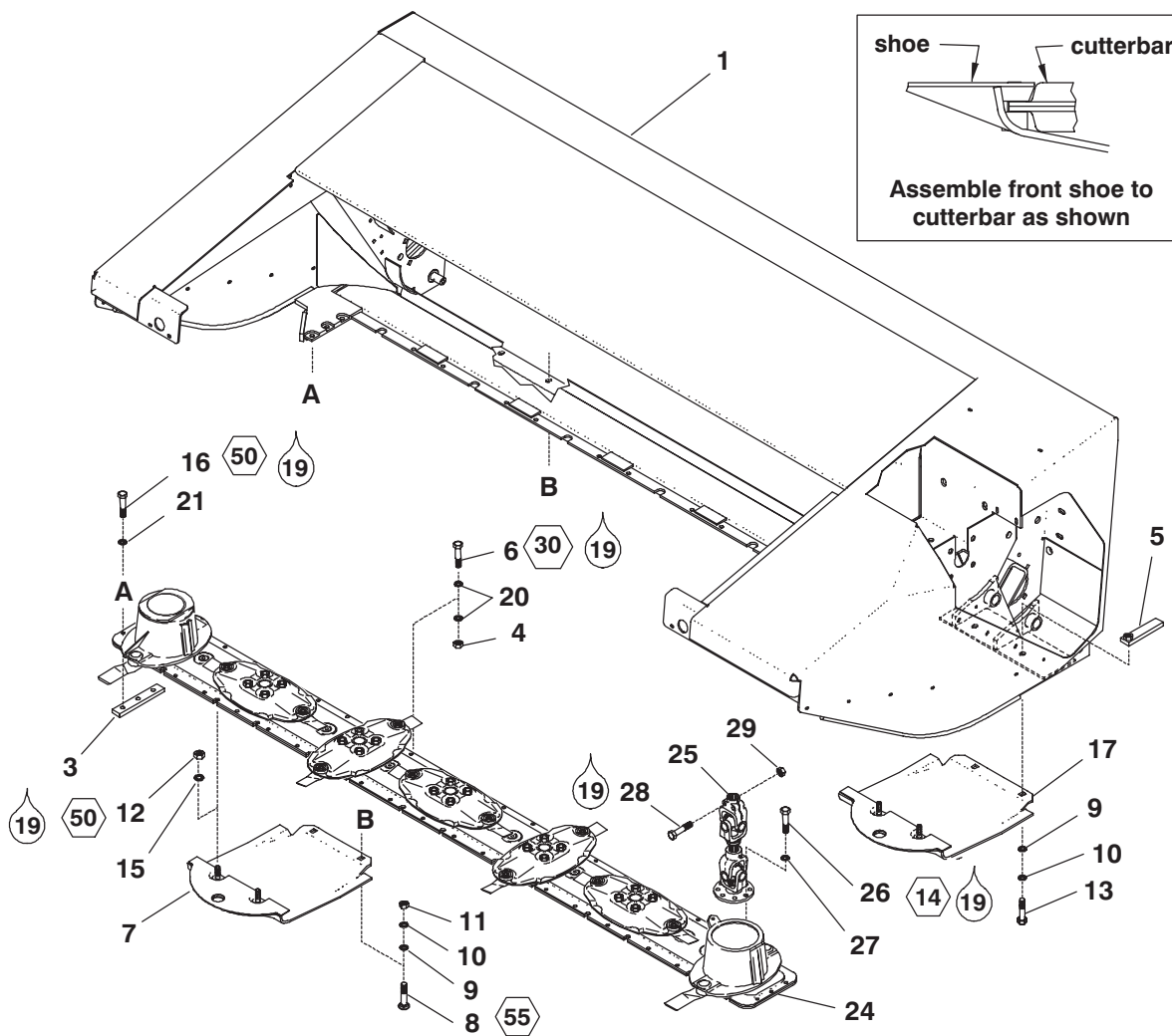
DC2365 - CUTTERBAR & DISCS (BEFORE SN10401)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	113265 _a	CUTTERBAR/8 DISC	1	11	113279	PIN/ROLL	2
		CONSISTS OF:		12	113280	RING/SHIM	AR
01	113266	DISC/END W/CONE	2	13	125445	NUT/LOCKING	16
02	113267	DISC/CENTER	6	14	125448	BOLT/BLADE	16
03	113268 _b	BLADE/ANGLED LEFT	8	15	125450	NUT/LOCKING	1
	P113268	(PACKAGE OF 12)		16	125451	WASHER/SPRING	1
04	113269 _b	BLADE/ANGLED RIGHT	8	17	142630	COVER/DISC	1
	P113269	(PACKAGE OF 12)		18	142634	SCREW/HEXAGON SPECIAL	28
05	113271	COVER/DISC	1	19	152211 _{cd}	CUTTERBAR/8 DISC	1
06	113272	FLANGE/DRIVE	1	20	613846	SCREW/S-LOCKING	8
07	113274	NUT/CLAMP	8				
08	113275	FLANGE/LOWER	1				
09	113276	WASHER/SHIM	AR				
10	113278	WASHER/CONICAL SPRING	24				

- a) Not available as a service part.
b) Not sold individually.
c) See breakdown page.
d) Knives and Discs not included.

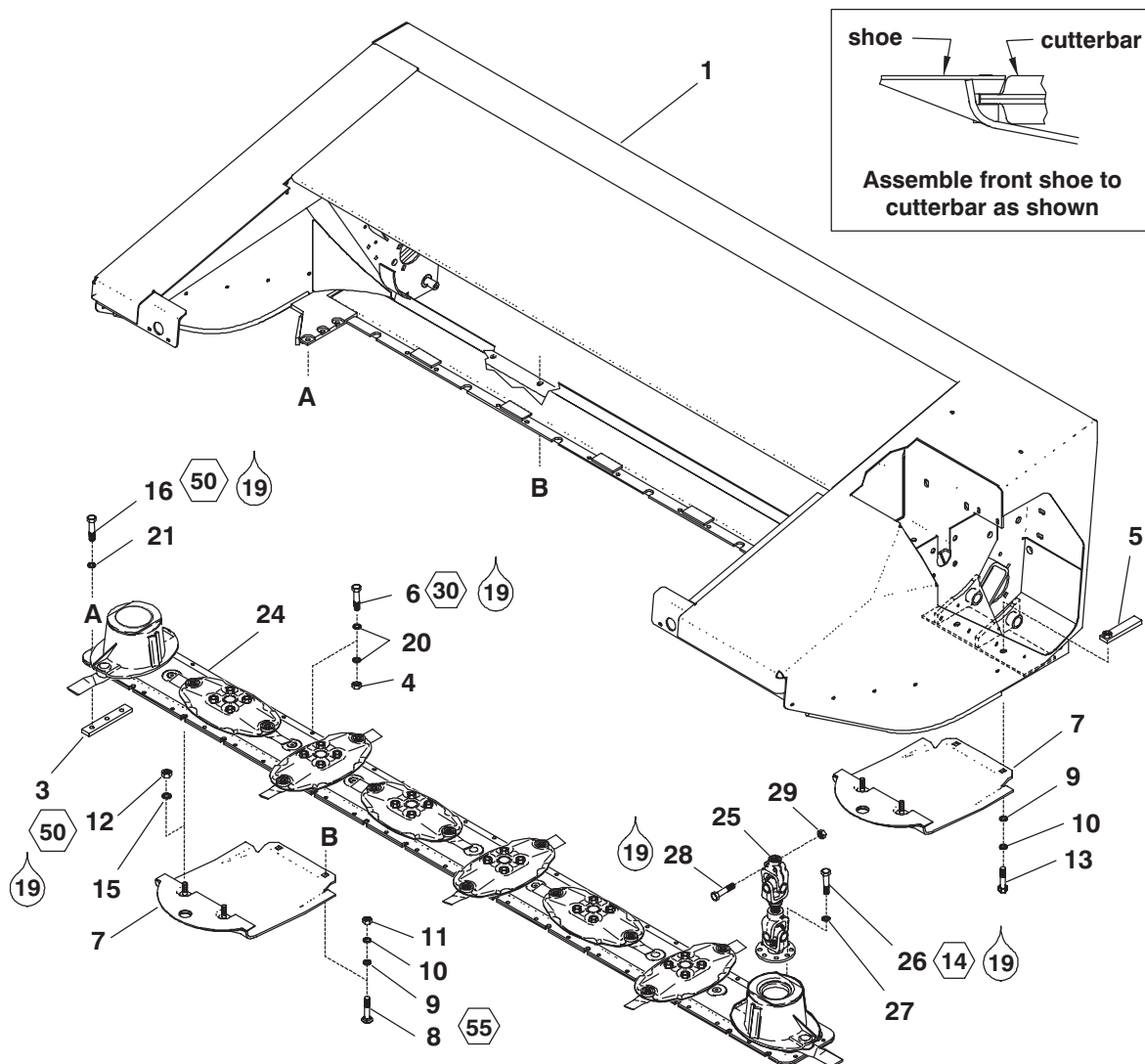
DC2345 - CUTTERBAR & SKID SHOES



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	153461 ^a	WELDMNT/7 DISC HEADER	1	17	120456	SHOE/LEFT SKID ASSY	1
03	120674	PLATE/CUTTERBAR END	2	19		LOCKTITE	
04	071703	LN 3/8	12	20	654006	FW 3/8	24
05	141334	PLATE/SKID RETAINING	2	21	654046	FW 7/16	6
06	650491	CS 3/8X1-1/4	12	24	113273 ^b	CUTTERBAR/7 DISC	1
07	120459	SHOE/SKID ASSY	6	25	NS _b	DRIVE/UNIVERSAL	1
08	650527	CB 1/2X1-1/4	12	26	656105	CS M8X25	8
09	654009	FW 1/2	14		656094	CS M8X30	8
10	654030	LW 1/2	14			(AFTER SN8300-2345 & 10400-2365)	
11	653018	HN 1/2	12	27	656110	LW REG M8	8
12	656050	HN M12-1.75	14	28	650493	CS 3/8X2-3/4	2
13	650495	CS 1/2X1-1/4	2	29	071703	LN 3/8	2
15	656118	LW REG M12	14				
16	650451	CS 7/16X1-1/4	6				

a) Includes (2) 125476 DANGER Decals & 145218 Orange Reflector Strip.
b) Not available as a Service Part.
See specific breakdown pages.

DC2365 - CUTTERBAR & SKID SHOES

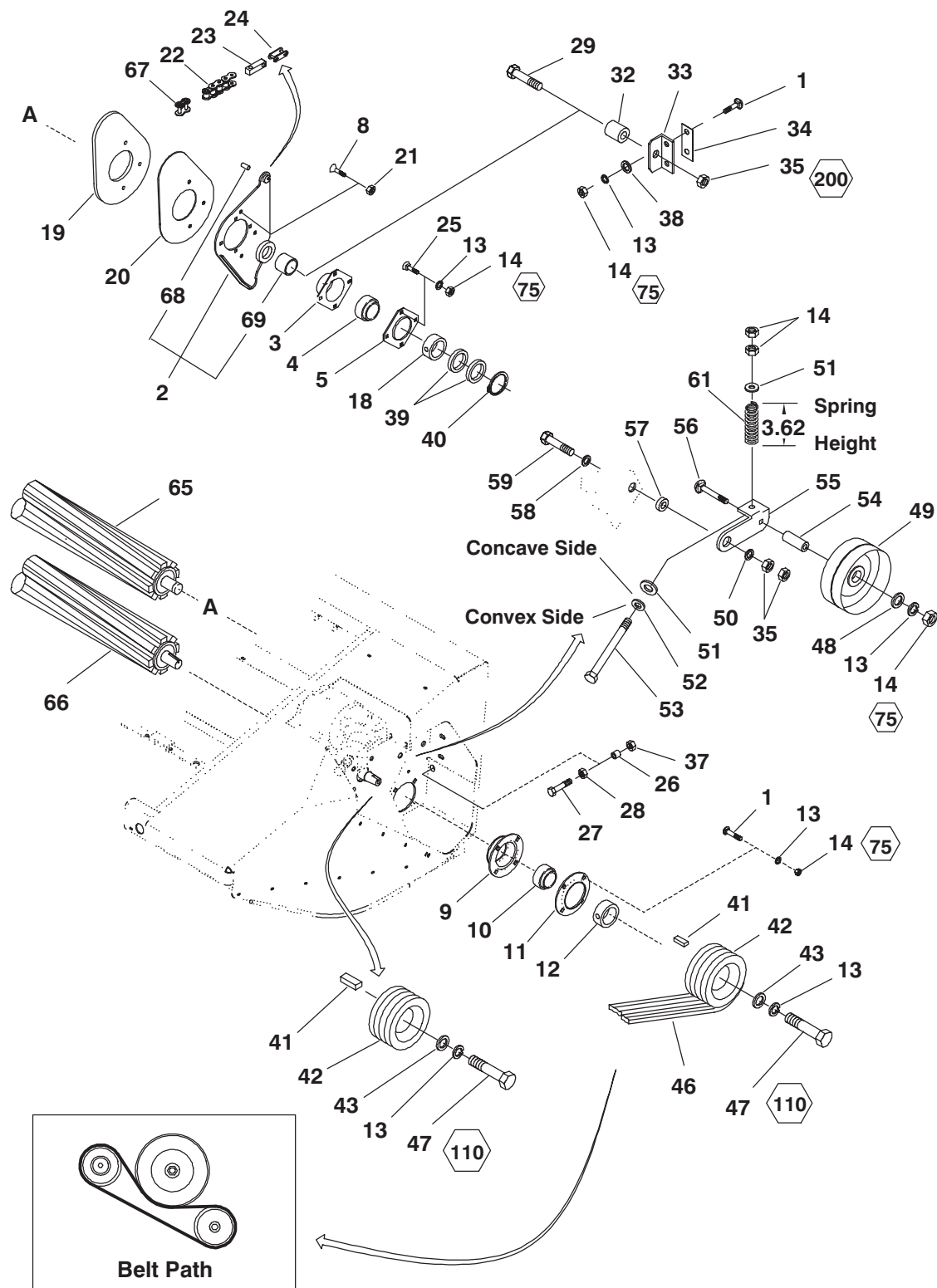


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	153462 _a	WELDMENT/8 DISC HEADER	1	20	654006	FW 3/8	28
03	120674	PLATE/CUTTERBAR END	2	21	654046	FW 7/16	6
04	071703	LN 3/8	14	24	113265 _b	CUTTERBAR/8 DISC	1
05	141334	PLATE/SKID RETAINING	2	25	NS _b	DRIVE/UNIVERSAL	1
06	650491	CS 3/8X1-1/4	14	26	656105	CS M8X25	8
07	120459	SHOE/SKID ASSY	8			(AFTER SN8300-2345 & 10400-2365)	
08	650527	CB 1/2X1-1/4	14		656094	CS M8X30	8
09	654009	FW 1/2	16			(BEFORE SN8301-2345 & 10401-2365)	
10	654030	LW 1/2	16	27	656110	LW REG M8	8
11	653018	HN 1/2	14	28	650493	CS 3/8X2-3/4	2
12	656050	HN M12-1.75	16	29	071703	LN 3/8	2
13	650495	CS 1/2X1-1/4	2				
15	656118	LW REG M12	16				
16	650451	CS 7/16X1-1/4	6				
19		LOCKTITE					

a) Includes (2) 125476 DANGER Decals & 145218 Orange Reflector Strip.

b) Not available as a Service Part
See specific breakdown pages.

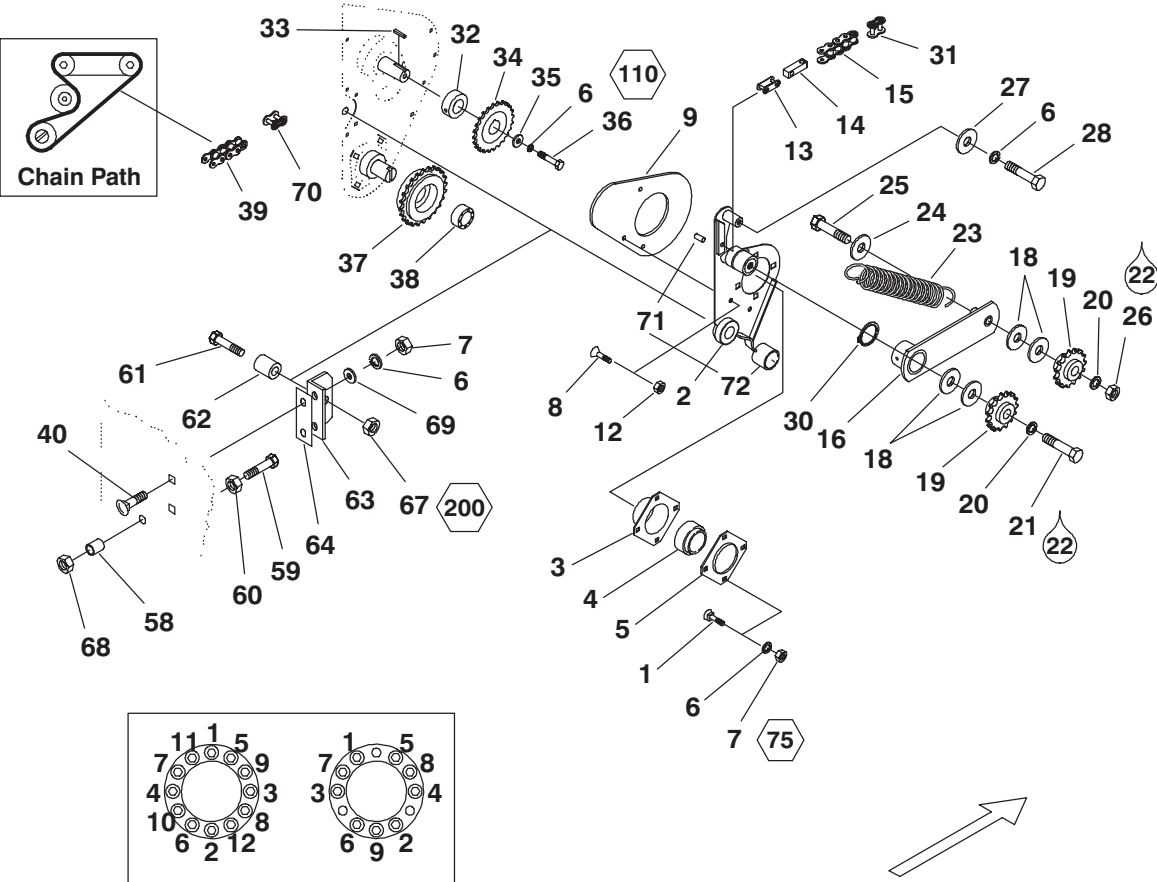
DC2345/2365 - ROLLERS & ROLLER DRIVE (LEFT SIDE) _____



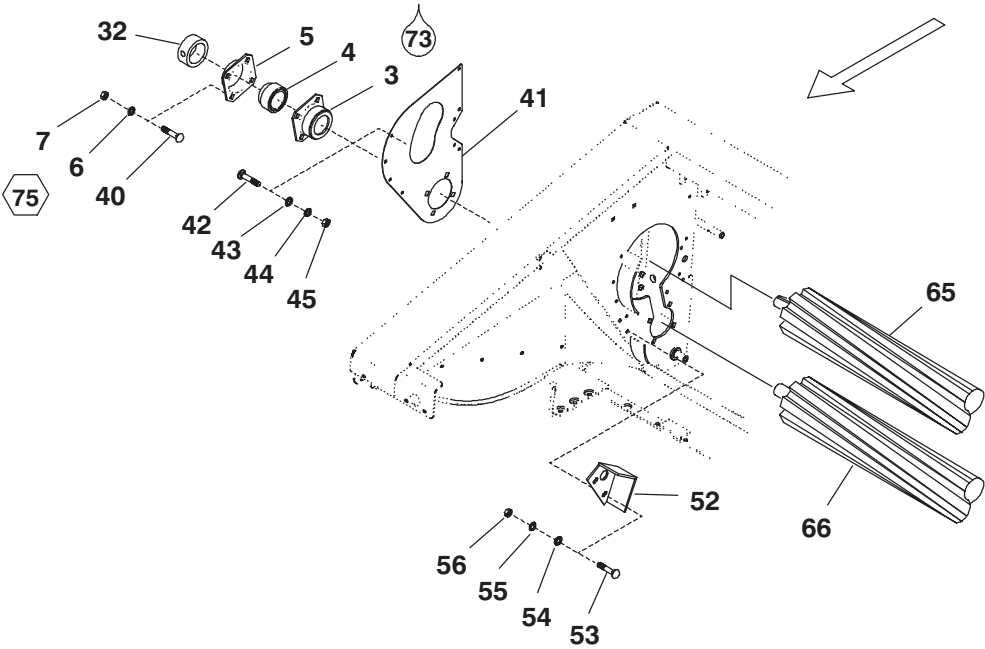
DC2345/2365 - ROLLERS & ROLLER DRIVE (LEFT SIDE)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650834	CB 1/2X1-1/2	6	32	092079	BUSHING/PIVOT	1
02	124910	ARM/ASSY LT	1	33	097546	PLATE/ROLL PIVOT	1
03	117038	FLANGETTE/ASSY	1	34	098259	SHIM/ROLL PIVOT	AR
04	089872	BEARING/BALL	1	35	064331	NUT/HEX LOCK	3
05	077601	RETAINER/BEARING	1	37	653053	JN 3/4	2
08	650802	FHSC 3/8	3	38	651148	FW 1/2	2
09	117039	FLANGETTE/ASSY	1	39	044090	FW 1-25/32	2
10	089871	BEARING/BALL	1	40	056640	RING/RETAINING	1
11	010-32322	FLANGETTE 100MM	1	41	066895	KEY/TRANS	2
12	089867	COLLAR/BEARING	1	42	124690	SHEAVE/ASSY	2
13	654030	LW 1/2	8	43	057557	FW 17/32	2
		(BEFORE SN9834-2345 & SN11737-2365)		46	119783	BELT/4-V-B	1
14	210-19532	FLN 1/2	8	47	651277	CS 1/2X1-1/2 GR8	2
		(AFTER SN9833-2345 & SN11736-2365)		48	079003	FW 17/32	1
	653018	HN 1/2	8	49	099112	IDLER/BELT	1
		(BEFORE SN9834-2345 & SN11737-2365)		50	069226	FW 25/32	1
18	520195	COLLAR/BEARING	2	51	654009	FW 1/2	2
19	124904	SHIELD/PLASTIC	1	52	055142	WASHER/BELLEVILLE	1
20	124905	SHIELD/METAL	1	53	600595	CS 1/2X11	1
21	071703	LN 3/8	3	54	097668	SPACER/BELT IDLER	1
22	144537	CHAIN/ROLLER #60X16 (2345)	1	55	097662	PLATE/IDLER	1
	144538	CHAIN/ROLLER #60X30 (2365)	1	56	651275	PB 1/2X4	1
		(AFTER SN7800-2345 & SN9800-2365)		57	097667	BUSHING/BELT PIVOT	1
	125077	CHAIN/ROLL TENSION #60X21L (2345)	1	58	654014	FW 3/4	1
	141335	CHAIN/ROLL TENSION #60X39L (2365)	1	59	650711	CS 3/4X3	1
		(BEFORE SN7801-2345 & SN9801-2365)		61	380-25728	SPRING	1
23	092082	BLOCK/CHAIN ASSY	1	65	125503	ROLLER/TICOR UPP LT SPIRAL (2345)	1
24	070643	LINK/CONNECTOR	1		120695	ROLLER/TICOR UPP LT SPIRAL (2365)	1
25	650926	PB 1/2X1-1/2	4	66	125502	ROLLER/TICOR LOW RT SPIRAL (2345)	1
26	080477	BUSHING/BRONZE	1		120694	ROLLER/TICOR LOW RT SPIRAL (2365)	1
27	125094	CS 3/4X2-3/4 GR8	1	67	500160	LINK/CONNECTOR	2
28	653029	HN 3/4	1	68	078060	BUSHING/CHAIN	1
29	650479	CS 3/4X2-3/4	1	69	171412	BUSHING/SINTERED	1

DC2345/2365 - ROLLERS & ROLLER DRIVE (RIGHT SIDE)



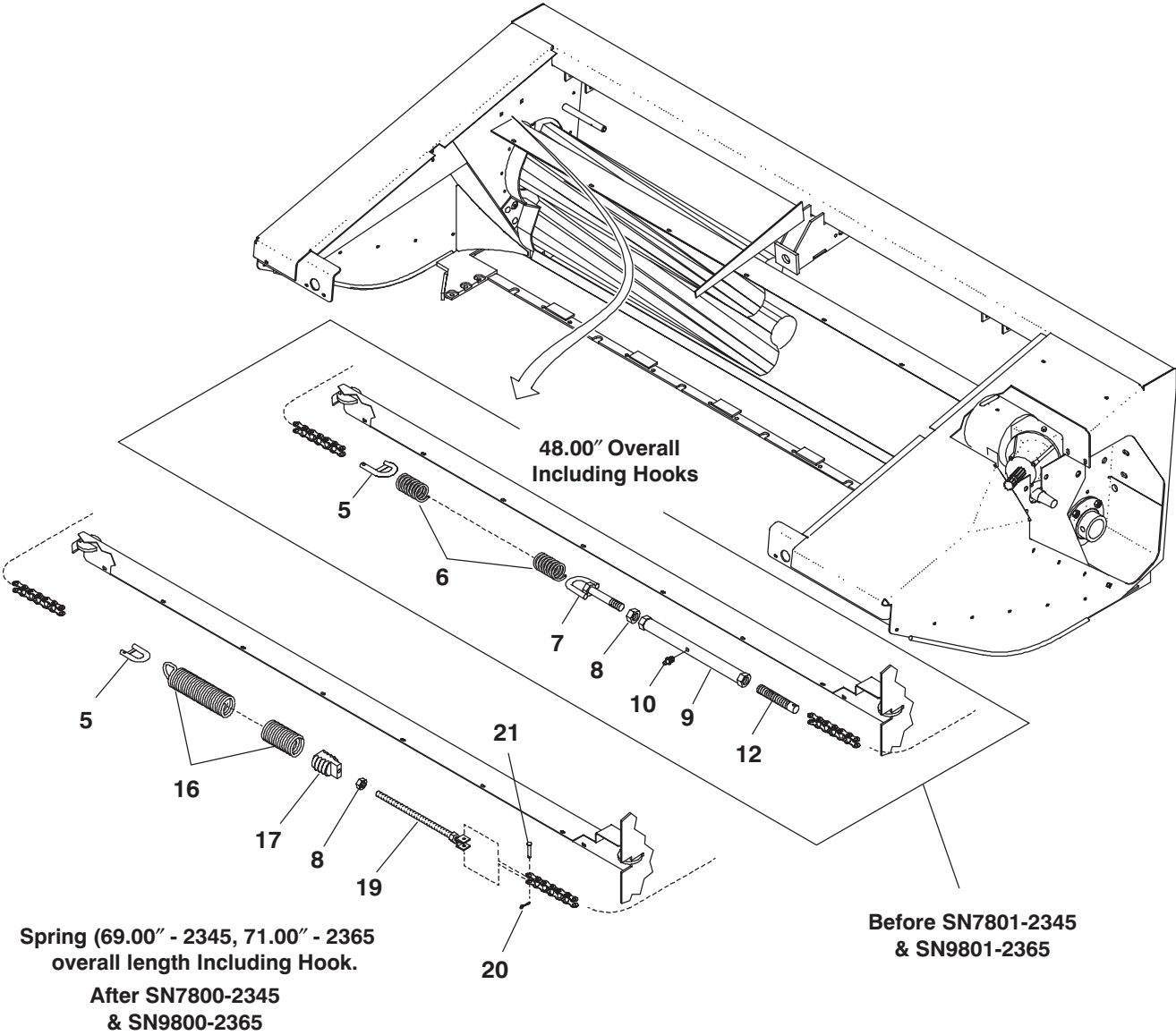
Bolt Tightening Sequence for Timing Sprockets



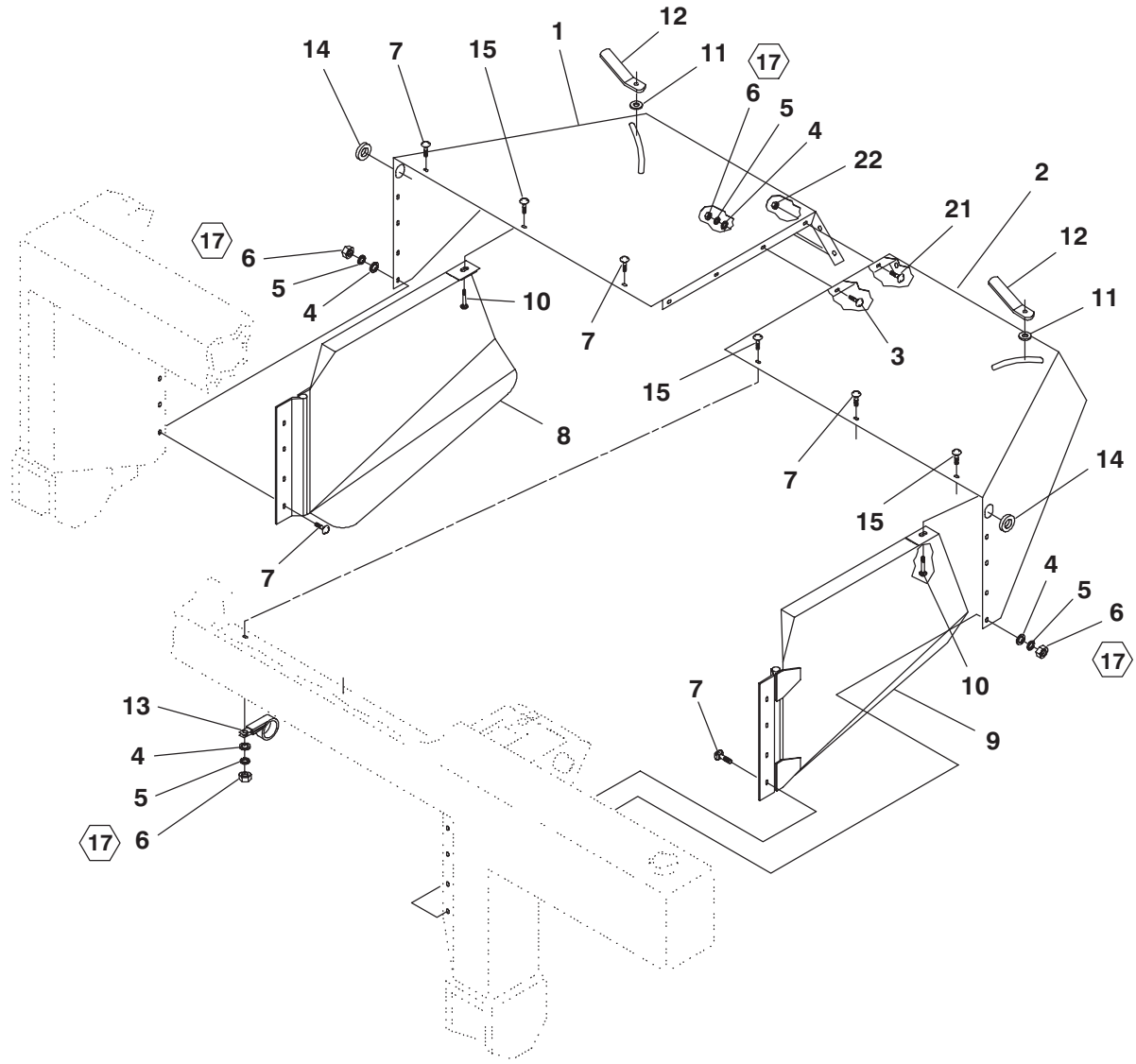
DC2345/2365 - ROLLERS & ROLLER DRIVE (RIGHT SIDE)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650926	PB 1/2X1-1/2	4	34	124692	SPROCKET/ASSY	1
02	118760	ARM/ASSY RT	1	35	057557	FW 17/32	1
03	117038	FLANGETTE/ASSY	2	36	651277	CS 1/2X1-1/2 GR8	1
04	089872	BEARING/BALL	2	37	115726	SPROCKET/24T	1
05	077601	RETAINER/BEARING	2	38	115727	ELEMENT/LOCKING	1
06	654030	LW 1/2	8	39	124649	CHAIN/ROLLER #60HX80 LINKS	1
		(BEFORE SN9834-2345 & SN11737-2365)		40	650834	CB 1/2X1-1/2	6
07	210-19532	FLN 1/2	8	41	124906	SHEET/RT	1
		(AFTER SN9833-2345 & SN11736-2365)		42	650758	CB 1/4X3/4	9
	653018	HN 1/2	8	43	654002	FW 1/4	9
		(BEFORE SN9834-2345 & SN11737-2365)		44	654022	LW 1/4	9
08	650802	FHSC 3/8	3	45	653005	HN 1/4	9
09	125078	SHIELD/PLASTIC	1	52	120638	ROLL COVER/RIGHT CENTER	1
12	071703	LN 3/8	3	53	650573	CB 5/16X1	2
13	070643	LINK/CONNECTOR	1	54	654004	FW 5/16	2
14	092082	BLOCK/CHAIN ASSY	1	55	654024	LW 5/16	2
15	144536	CHAIN/ROLLER #60X13 LINKS	1	56	653007	HN 5/16	2
		(AFTER SN7800-2345 & SN9800-2365)		58	080477	BUSHING/BRONZE	1
	125077	CHAIN/ROLL TENSION #60X21 LINKS	1	59	125094	CS 3/4X2-3/4 GR8	1
		(BEFORE SN7801-2345 & SN9801-2365)		60	653029	HN 3/4	1
16	124915	ARM/IDLER ASSY	1	61	650479	CS 3/4X2-3/4	1
18	059450	FW 21/32	4	62	092079	BUSHING/PIVOT	1
19	124773	SPROCKET/IDLER	2	63	097546	PLATE/ROLL PIVOT	1
20	654032	LW 5/8	2	64	098259	SHIM/ROLL PIVOT	AR
21	650694	CS 5/8X2-1/2	1	65	125503	ROLLER/TICOR UPP LT SPIRAL (2345)	1
22		LOCKTITE			120695	ROLLER/TICOR UPP LT SPIRAL (2365)	1
23	124655	SPRING/EXTENSION	1	66	125502	ROLLER/TICOR LOW RT SPIRAL (2345)	1
24	065756	FW 41/64	1		120694	ROLLER/TICOR LOW RT SPIRAL (2365)	1
25	650631	CS 5/8X4	1	67	064331	NUT/HEX LOCK	1
26	071709	NUT/HEX LOCK	1	68	653053	JN 3/4	1
27	055447	FW 17/32	1	69	651148	FW 1/2	2
28	650495	CS 1/2X1-1/4	1	70	075951	LINK/CONNECTOR	1
30	051905	RING/RETAINING	1	71	078060	BUSHING/CHAIN	1
31	500160	LINK/CONNECTOR	2	72	171412	BUSHING/SINTERED	1
32	520195	COLLAR/BEARING	2			SEALANT/SILICONE	
33	066895	KEY/TRANS	1	73			

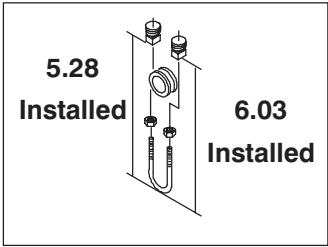
DC2345/2365 - ROLL TENSION SYSTEM



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
05	200-32344	CONNECTOR/ROLL SPRING	1	12	030-31861	BOLT/ADJUSTING L.H.	1
06	380-32262	SPRING/EXTENSION	1	16	144070	SPRING/EXTENSION	1
07	030-31859	BOLT/ADJUSTING R.H.	1	17	144269	PLUG/SPRING	1
08	653021	HN 5/8	1	19	144327	TURNBUCKLE/SPRING	1
09	200-32337	TURNBUCKLE	1	20	650590	CP 1/16X1/2	1
10	570014	FITTING/GREASE	1	21	144498	PIN	1



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	124870	CHAMBER/FORMING RT (2345)	1	08	124876	WINDROWER/ASSY RT (2345)	1
	125370	CHAMBER/FORMING RT (2365)	1		125376	WINDROWER/ASSY RT (2365)	1
02	124871	CHAMBER/FORMING LT (2345)	1	09	124877	WINDROWER/ASSY LT (2345)	1
	125371	CHAMBER/FORMING LT (2365)	1		125377	WINDROWER/ASSY LT (2345)	1
03	650969	CB 5/16X5/8 (2345)	4	10	650834	CB 1/2X1-1/2	2
		CB 5/16X5/8 (2365)	5	11	125081	WASHER/PLASTIC	2
04	654004	FW 5/16 (2345)	18	12	125080	NUT/ADJUSTER 1/2	2
		FW 5/16 (2365)	21	13	097859	CLAMP/HOSE (2345)	3
05	654024	LW 5/16 (2345)	18			CLAMP/HOSE (2365)	4
		LW 5/16 (2365)	21	14	095196	GROMMET	2
06	653007	HN 5/16 (2345)	18	15	650745	CB 5/16X1-1/4 (2345)	3
		HN 5/16 (2365)	21			CB 5/16X1-1/4 (2365)	4
07	650573	CB 5/16X1 (2345)	11	21	650687	CB 5/16X3/4	2
		CB 5/16X1 (2365)	12	22	210-19470	FLN 5/16	2



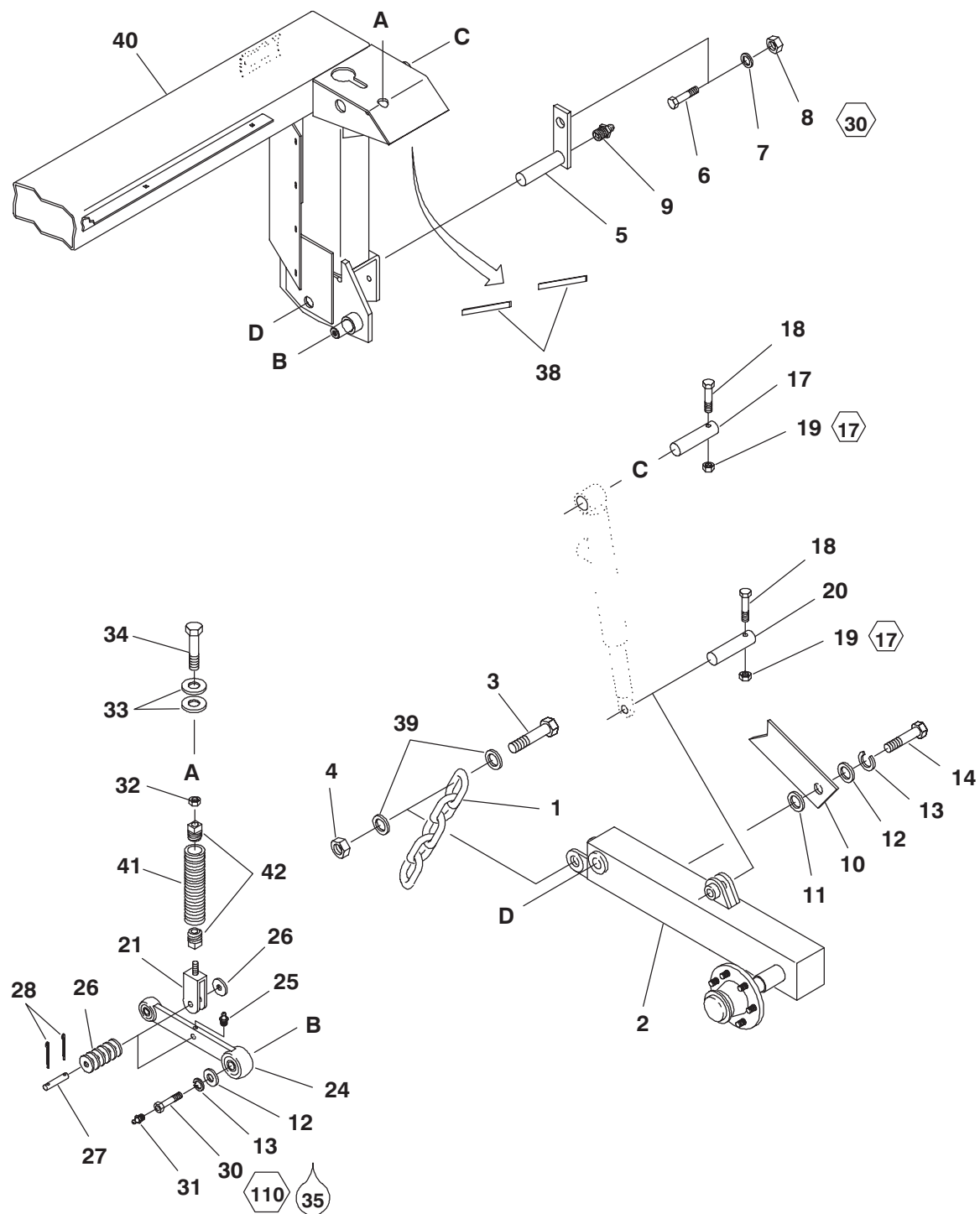
DC2345/2365 - TRAILER ASSEMBLY (LEFT)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	124604	CHAIN/LIFT	1	34	081377	FLS 3/8X1-1/4	1
02	NS _a	AXLE/LEFT ASSY	1	35	070856	FLN 3/8	1
03	651164	CS 1/2X2-1/4 GR8	1	36	141299	PLATE/TOP LINK	1
04	071706	LN 1/2	1	40	153459 _b	FRAME/TRAILER ASSY (2345)	1
06	220-32515	WELDMENT/WHEELPIN	1		153460 _b	FRAME/TRAILER ASSY (2365)	1
07	650491	CS 3/8X1-1/4	1	41	141333	PIN/TOP LINK	1
08	654006	FW 3/8	1	50		LOCKTITE	
09	071703	LN 3/8	1	55	124646	ARM/PUSH ASSY LT	1
10	570002	FITTING/GREASE	1	61	125367	STRIP/TRIM	2
11	200-32504	TRANSPORT/LINK	1	64	651148	FW 1/2	2
12	400-21904	FW 1-9/32	1	65	385-27865	PLUG (2345)	4
13	480-27676	FW 41/64	1		230-27100	PLUG (2365)	4
14	654032	LW 5/8	1	66	380-32350	SPRING (2345)	2
15	651123	CS 5/8X1 GR8	1		126022	SPRING (2365)	2
19	220-32519	PIN/UPPER	1	67	200-32507	PIVOT	1
20	650692	CS 5/16X1-3/4	2	68	653026	HN 3/4	2
21	071701	LN 5/16	2	69	030-31904	BOLT/U	1
22	220-32520	PIN/LOWER	1	70	144081	PLATE/LOCK	2
23	570014	FITTING/GREASE	3			(AFTER SN7800-2345 & SN9800-2365)	
24	125882	SPACER	1	71	650490	CS 3/8X1	2
25	125883	CS 5/8X2	1			(AFTER SN7800-2345 & SN9800-2365)	
28	655020	CP 3/16X1-1/2	2	72	654026	LW 3/8	2
31	654014	FW 3/4	8			(AFTER SN7800-2345 & SN9800-2365)	
		(AFTER SN7800-2345 & SN9800-2365)		73	653010	HN 3/8	2
31	654014	FW 3/4	12			(AFTER SN7800-2345 & SN9800-2365)	
		(BEFORE SN7801-2345 & SN9801-2365)					
32	030-17662	CS 3/4X11 GR8	2				
33	220-32517	WELDMENT/SPRING PIVOT PIN	1				

a) Not available as a Service Part. See breakdown page.

b) Includes two 045-31404 Bushings, two 115974 WARNING Decals, 145216 Red Reflector Strip, two Amber Reflector Strips and 145218 Orange Reflector Strip.

DC2345/2365 - TRAILER ASSEMBLY (RIGHT)

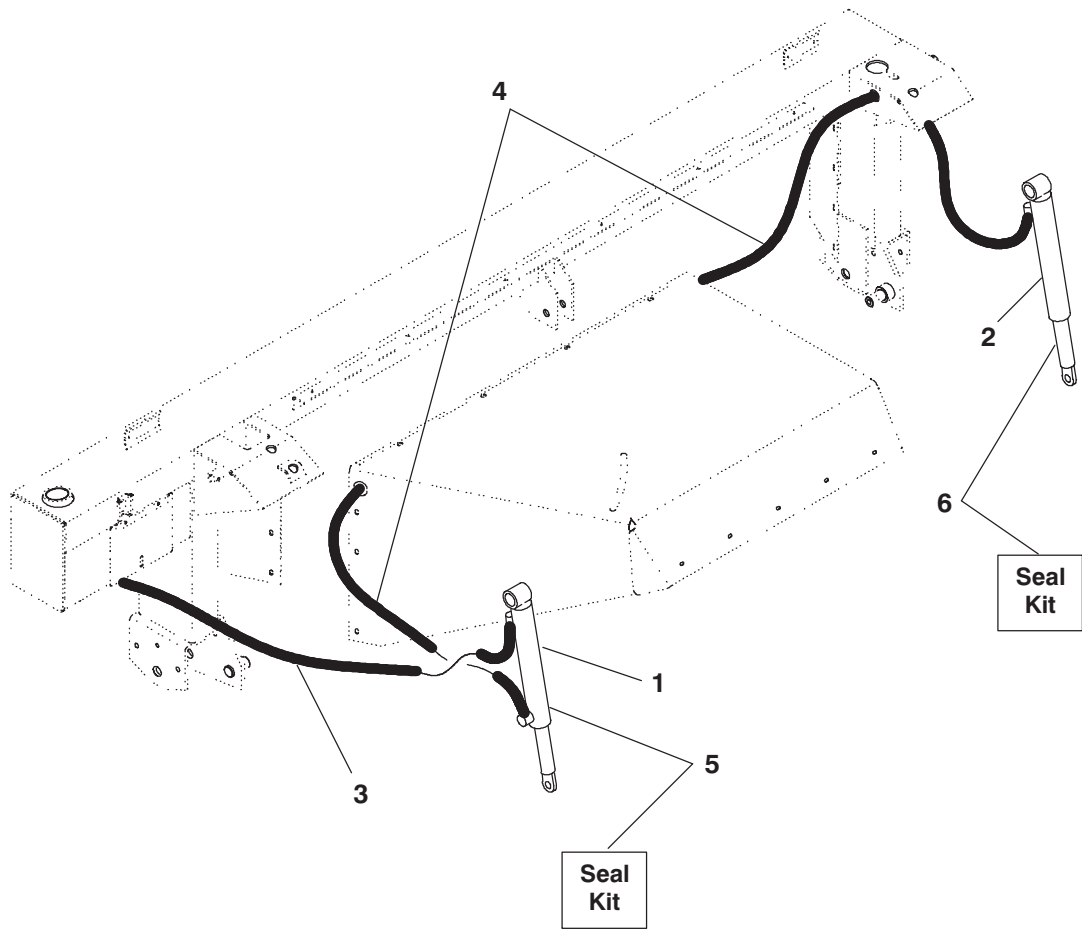


DC2345/2365 - TRAILER ASSEMBLY (RIGHT)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	124604	CHAIN/LIFT	1	25	570019	FITTING/GREASE	1
02	NS _a	AXLE/RIGHT ASSY	1	26	400-32443	FW 25/32	7
03	651164	CS 1/2X2-1/4 GR8	1	27	220-32518	PIN/PIVOT RH	1
04	071706	LN 1/2	1	28	655018	CP 3/16X1-1/4	2
05	220-32515	WELDMENT/WHEELPIN	1	30	310-32513	CS 5/8X1	1
06	650491	CS 3/8X1-1/4	1	31	570014	FITTING/GREASE	1
07	654006	FW 3/8	1	32	653026	HN 3/4	1
08	071703	LN 3/8	1	33	654014	FW 3/4	2
09	570002	FITTING/GREASE	1	34	030-17662	CS 3/4X11 GR8	1
10	200-32504	TRANSPORT/LINK	1	35		LOCKTITE	
11	400-21904	FW 1-9/32	1	38	125367	STRIP/TRIM	2
12	480-27676	FW 41/64	2	39	651148	FW 1/2	2
13	654032	LW 5/8	2	40	153459 _b	FRAME/TRAILER ASSY (2345)	1
14	651123	CS 5/8X1 GR8	1		153460 _b	FRAME/TRAILER ASSY (2365)	1
17	220-32519	PIN/UPPER	1	41	126022	SPRING	1
18	650692	CS 5/16X1-3/4	2	42	230-27100	PLUG	2
19	071701	LN 5/16	2				
20	220-32520	PIN/LOWER	1				
21	126023	BRACKET/SPRING ASSY	1				
24	124636	ARM/PUSH ASSY	1				

a) Not available as a Service Part. See breakdown page.

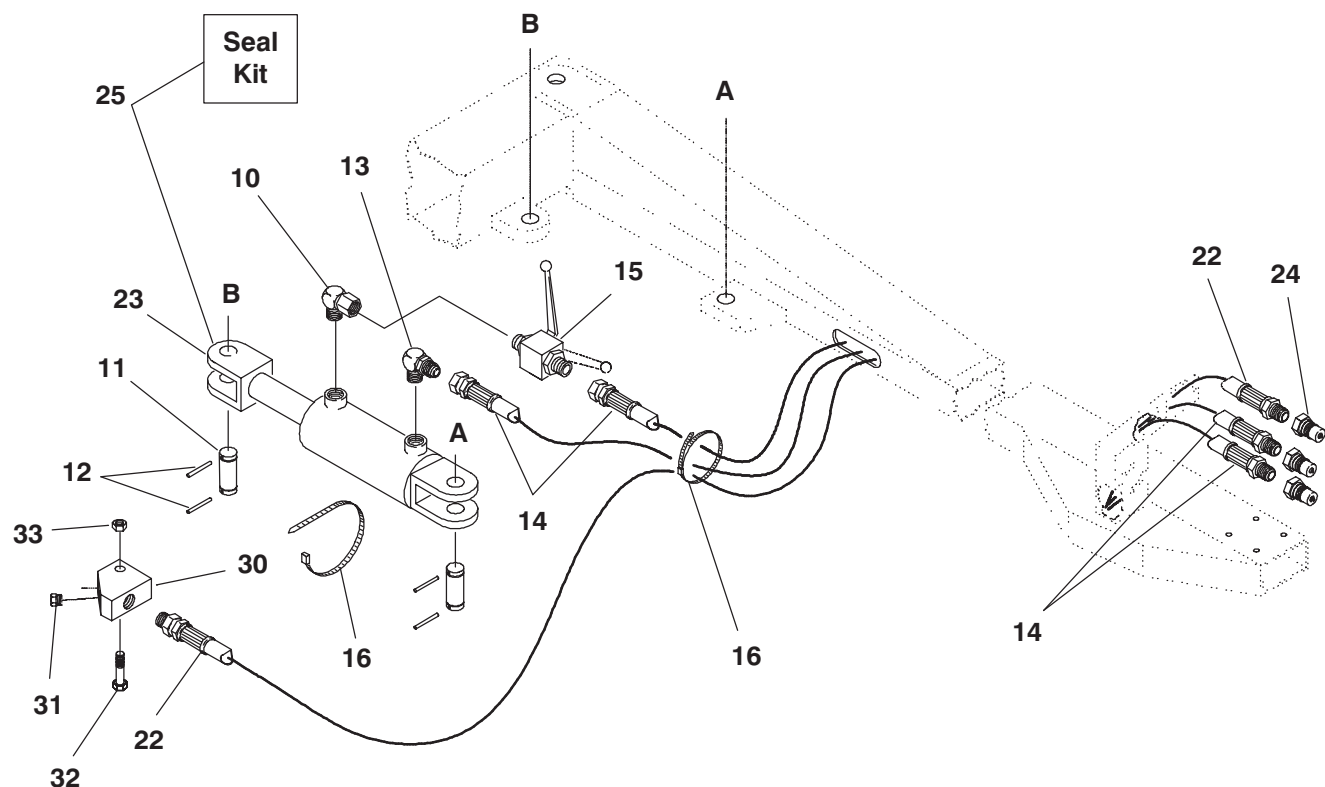
b) Includes two 045-31404 Bushings, two 115974 WARNING Decals, 145216 Red Reflector Strip, two Amber Reflector Strips and 145218 Orange Reflector Strip.



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	117085	CYLINDER/HYDRAULIC	1	04	124654	HOSE/ASSY (2345)	1
02	153463 _a	CYLINDER/HYDRAULIC	1		125359	HOSE/ASSY (2365)	1
03	144885	HOSE/ASSY	1	05	093110	KIT/SEAL	1
		(AFTER SN7800-2345 & SN 9800-2365)		06	093105	KIT/SEAL	1
	125421	HOSE/ASSY	1				
		(BEFORE SN7801-2345 & SN 9801-2365)					

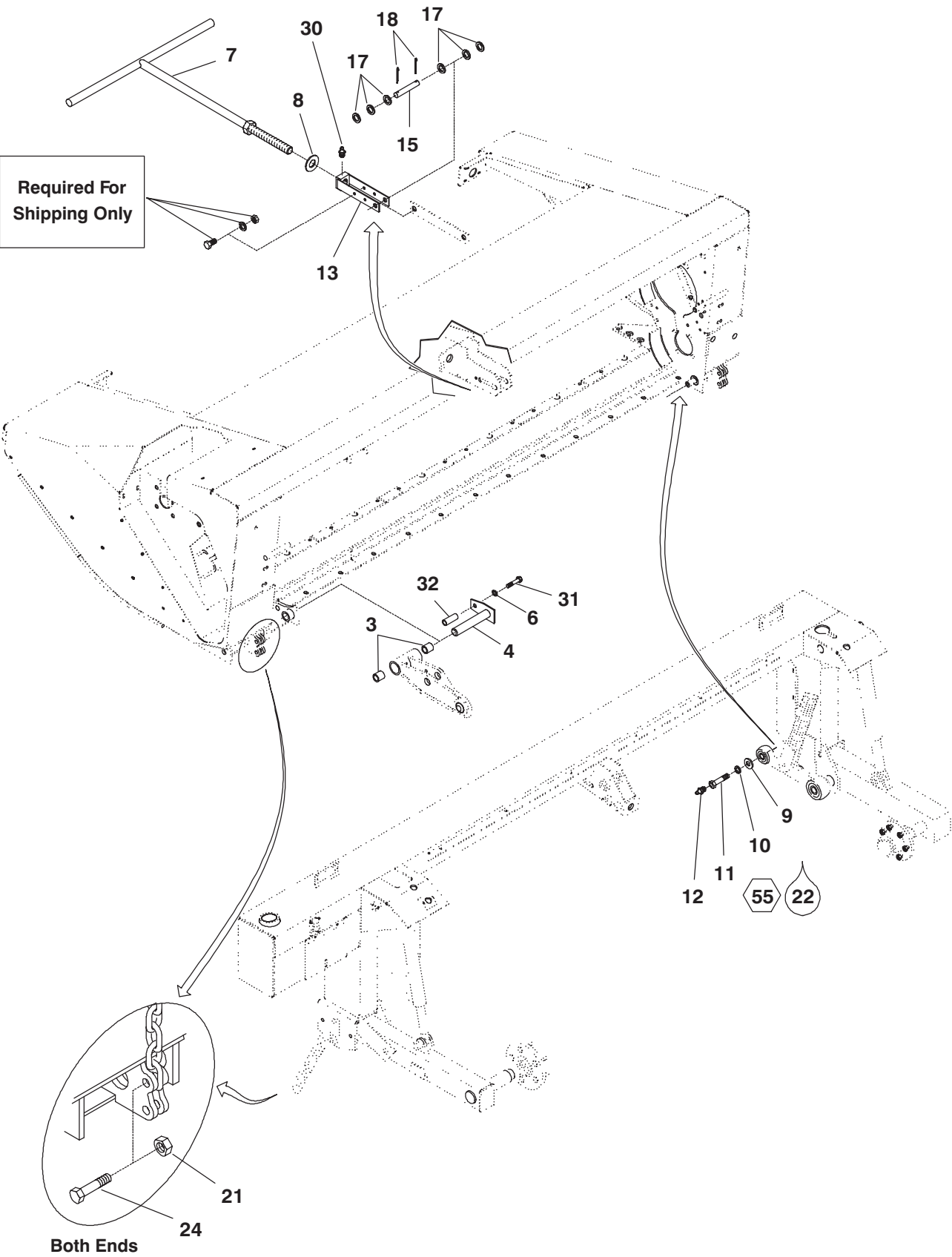
a) Includes 145216 Red Reflector Strip.

DC2345/2365 - HYDRAULICS - DRAWBAR POSITIONER



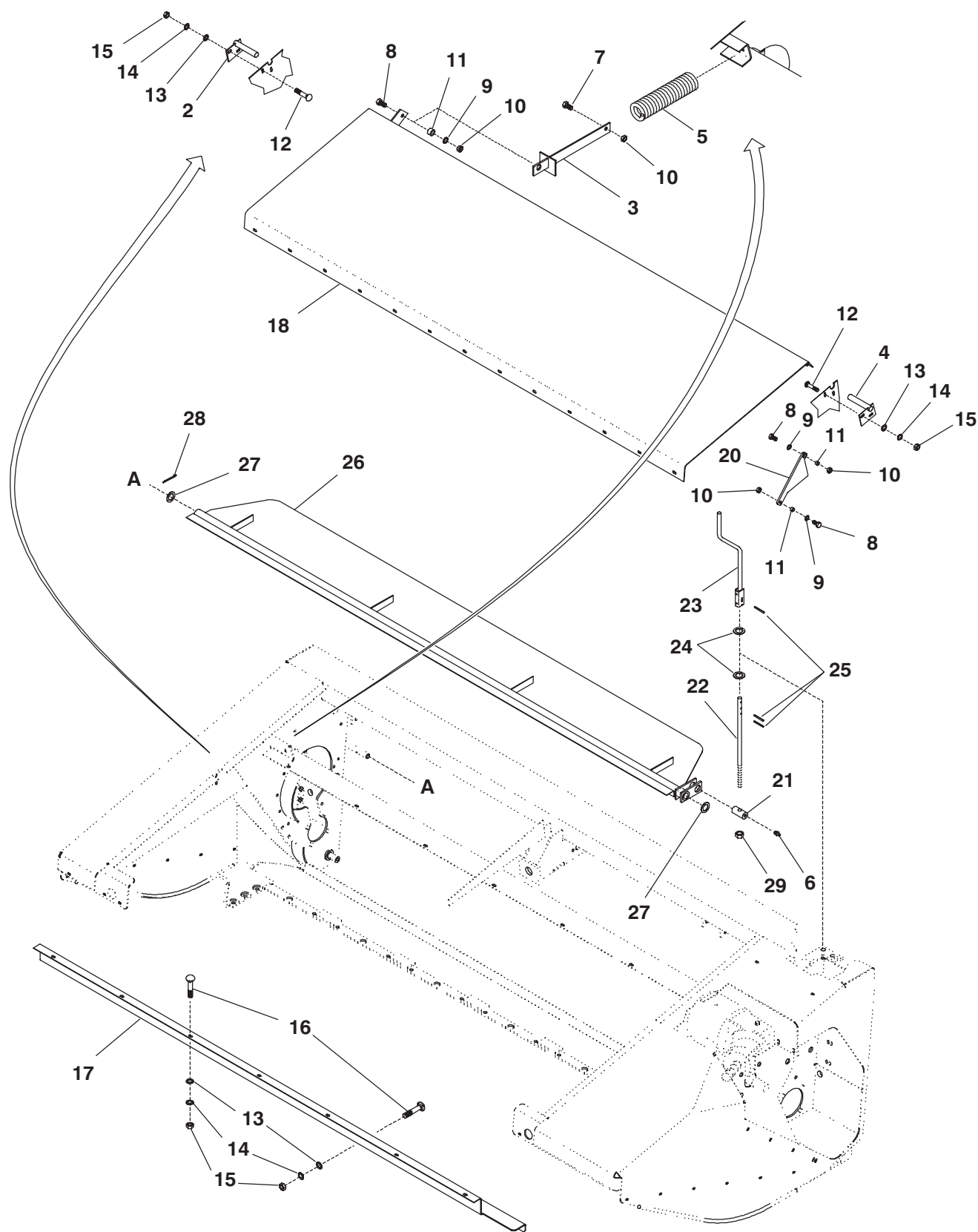
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
10	125347	ELBOW/HYD FITTING 90°	1	23	112795	CYLINDER/HYDRAULIC (2345)	1
11	097918	PIN/CYLINDER	2		125410	CYLINDER/HYDRAULIC (2365)	1
12	074090	PIN/SPRING	4	24	056080	QUICK-DISCONNECT (MALE)	3
13	068938	ELBOW/HYD FITTING 90°	1	25	084159	KIT/SEAL	1
14	125420	HOSE/ASSY	2	30	144564	BLOCK/JUNCTION (AFTER SN7800-2345 & SN 9800-2365)	1
15	125348	VALVE/HYDRAULIC BALL	1	31	122778	PLUG/O-RING 9/16 (AFTER SN7800-2345 & SN 9800-2365)	1
16	088467	TIE/NYLON	2	32	650503	CS 1/2X2-1/2 (AFTER SN7800-2345 & SN 9800-2365)	1
22	144887	HOSE/ASSY (AFTER SN7800-2345 & SN 9800-2365)	1	33	653044	JN 1/2 (AFTER SN7800-2345 & SN 9800-2365)	1
	125421	HOSE/ASSY (BEFORE SN7801-2345 & SN 9801-2365)	1				

DC2345/2365 - HEADER TO TRAILER ASSEMBLY



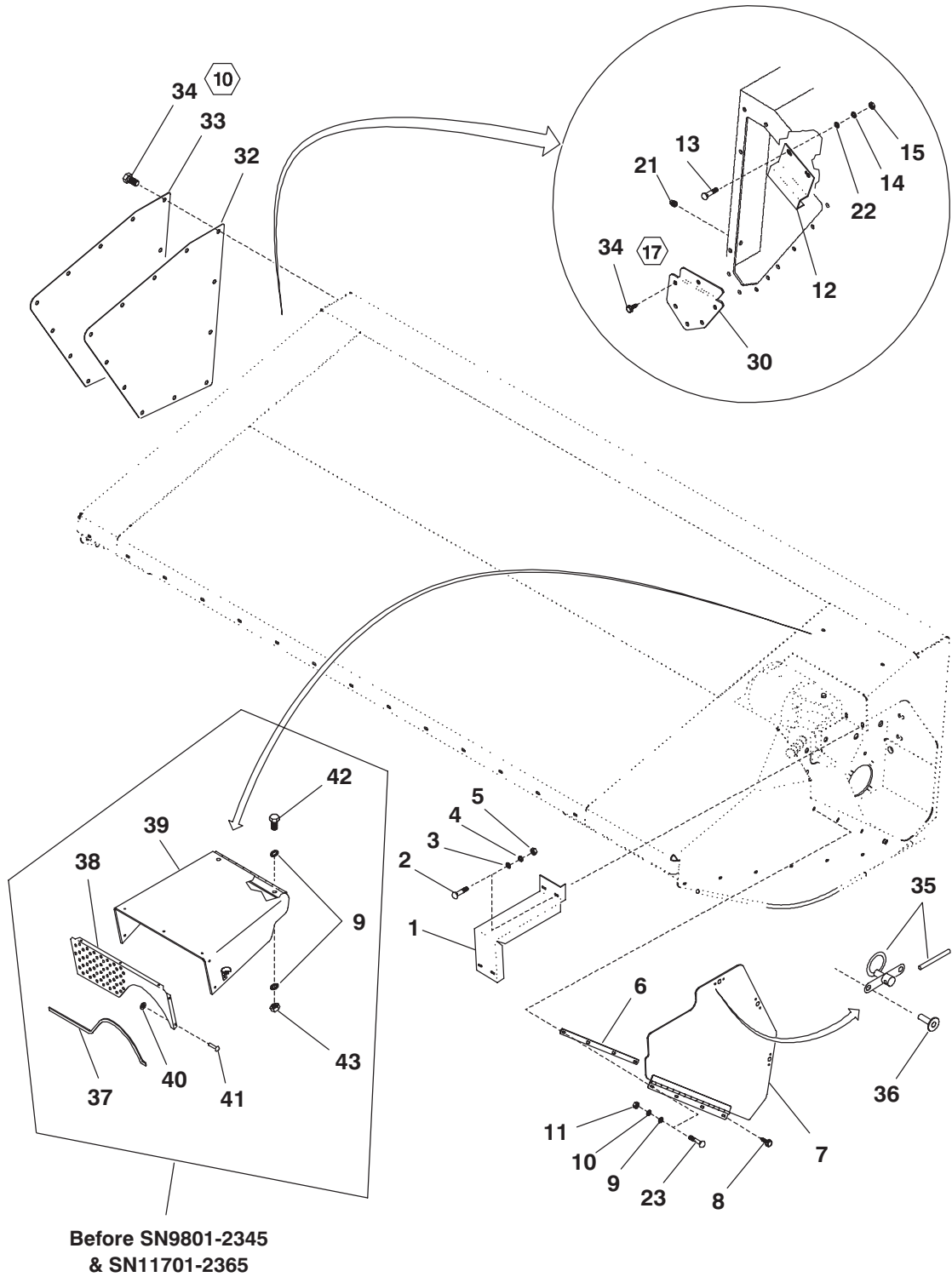
DC2345/2365 - HEADER TO TRAILER ASSEMBLY

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
03	045-31406	BUSHING	2	15	141333	PIN/TOP LINK	1
04	120676	PIN/PUSH ARM ASSY	1	17	654014	FW 3/4	6
06	654006	FW 3/8	1	18	655020	CP 3/16X1-1/2	2
07	141296	WELDMENT/HEIGHT ROD	1	21	071706	LN 1/2	2
08	654016	FW 1	1	22		LOCKTITE	
09	057557	FW 17/32	1	24	651164	CS 1/2X2-1/4 GR8	2
10	654030	LW 1/2	2	30	570018	FITTING/GREASE	1
11	098828	CS 1/2X1	1	31	650490	CS 3/8X1 (2345)	1
12	570014	FITTING/GREASE	1		650528	CS 3/8X2 (2365)	1
13	141295	WELDMENT/ADJUST LINK	1	32	072171	SPACER (2365 ONLY)	1



DC2345/2365 - SHIELDS & COVERS

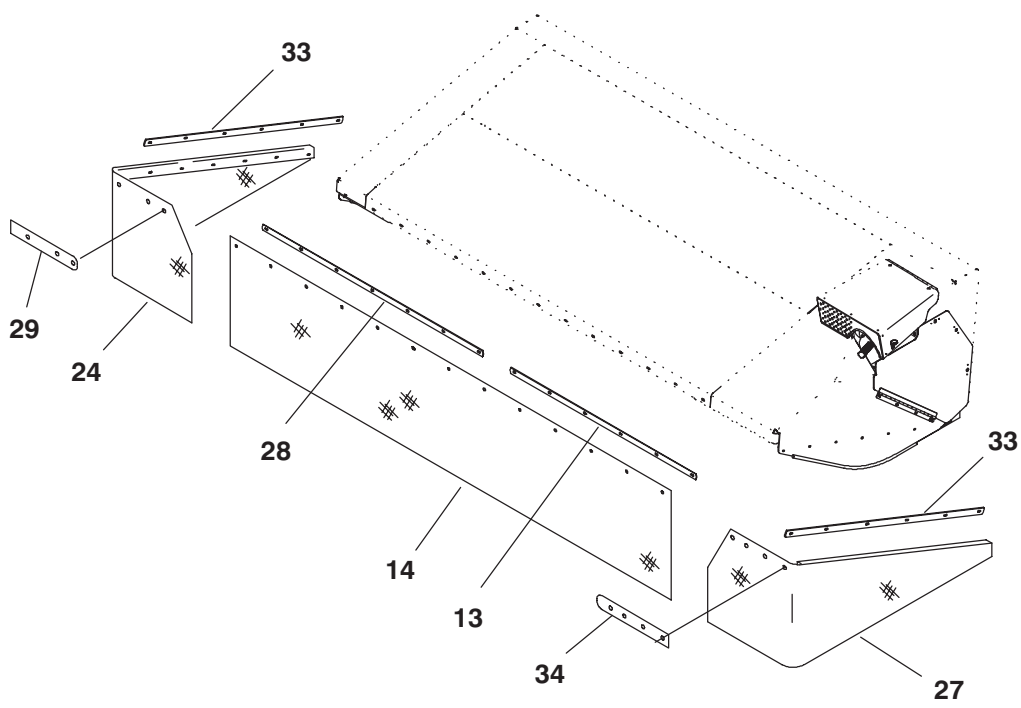
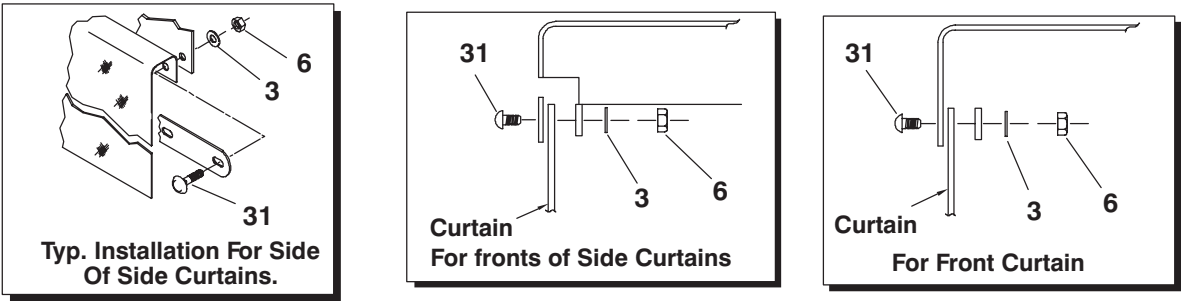
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	120703	WELDMENT/COVER PIVOT RT	1	12	650573	CB 5/16X1	4
03	156371	WELDMENT/LIFT ASSIST	1	13	650810	FW 5/16	18
		(AFTER SN8300-2345 & SN10400-2365)		14	654024	LW 5/16	18
	141330	WELDMENT/LIFT ASSIST	1	15	653007	HN 5/16	18
		(BEFORE SN8301-2345 & SN10401-2365)		16	650687	CB 5/16X3/4	14
04	120702	WELDMENT/COVER PIVOT LT	1	17	120630	COVER/ROLL SPRING (2345)	1
05	C14084	SPRING/BELT TENSION	1		120692	COVER/ROLL SPRING (2365)	1
06	570019	FITTING/GREASE	1	18	141338	WELDMENT/FRONT COVER (2345)	1
07	650488	CS 3/8X3/4	1		120700	WELDMENT/FRONT COVER (2365)	1
08	650491	CS 3/8X1-1/4	3	20	145021	PLATE/COVER STOP	1
		(AFTER SN8300-2345 & SN10400-2365)				(AFTER SN8300-2345 & SN10400-2365)	
		CS 3/8X1-1/4	1	21	141960	PIN/TAPPED	1
		(BEFORE SN8301-2345 & SN10401-2365)		22	141961	ROD/ADJUSTING	1
09	654006	FW 3/8	4	23	141963	WELDMENT/HANDLE	1
		(AFTER SN8300-2345 & SN10400-2365)		24	654009	FW 1/2	2
		FW 3/8	2	25	057864	PIN/SPRING	3
		(BEFORE SN8301-2345 & SN10401-2365)		26	120716	WELDMENT/DEFLECTOR (2345)	1
10	071703	LN 3/8	4		120718	WELDMENT/DEFLECTOR (2365)	1
		(AFTER SN8300-2345 & SN10400-2365)		27	654051	FW 3/4	2
		LN 3/8	2	28	655020	CP 3/16X1-1/2	1
		(BEFORE SN8301-2345 & SN10401-2365)		29	071706	LN 1/2	1
11	091716	SPACER	3				
		(AFTER SN8300-2345 & SN10400-2365)					
		SPACER	1				
		(BEFORE SN8301-2345 & SN10401-2365)					



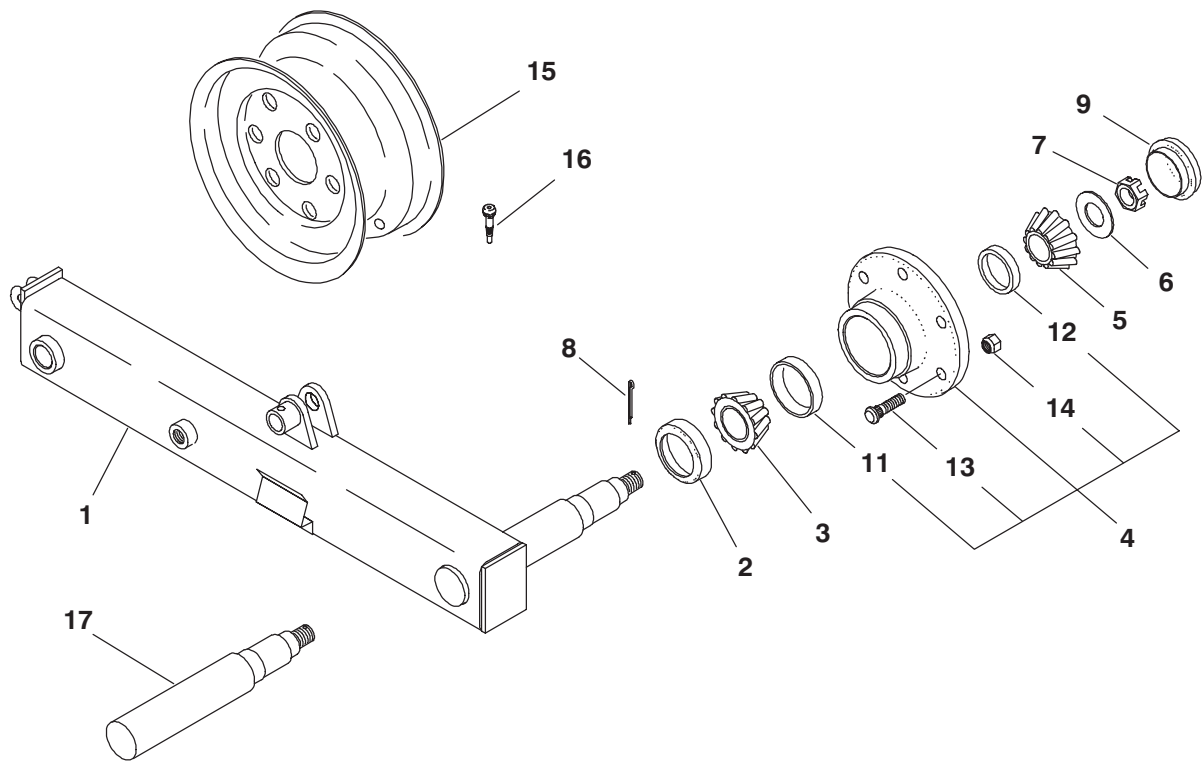
DC2345/2365 - SHIELDS & COVERS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	120656	SHIELD/DUST	1	23	650758	CB 1/4X3/4	3
02	650687	CB 5/16X3/4	4	30	126109	COVER/BOTTOM ASSY	1
03	650810	FW 5/16	4	32	126298	SEAL	1
04	654024	LW 5/16	4	33	126110	COVER/TOP	1
05	653007	HN 5/16	4	34	650985	TFS 5/16X3/4	17
06	126346	SHIM	1	35	420-33620	SPRING LATCH	3
07	120658	WELDMENT/BELT COVER	1	36	983-01321	RIVET/POP	6
08	651185	RHMS 1/4X3/4	1	37	126442	EDGING/HOOD	1
09	654002	FW 1/4	4			(BEFORE SN9801-2345 & SN11701-2365)	
		(AFTER SN9800-2345 & SN11700-2365)		38	120679	SCREEN/HOOD	1
	654002	FW 1/4	8			(BEFORE SN9801-2345 & SN11701-2365)	
		(BEFORE SN9801-2345 & SN11701-2365)		39	120677	HOOD ASSY	1
10	654022	LW 1/4	4			(BEFORE SN9801-2345 & SN11701-2365)	
11	653005	HN 1/4	4	40	650606	FW #8	7
12	126123	COVER	1			(BEFORE SN9801-2345 & SN11701-2365)	
13	650704	CB 3/8X1	2	41	079923	RIVET/BLIND	7
14	654026	LW 3/8	2			(BEFORE SN9801-2345 & SN11701-2365)	
15	653010	HN 3/8	2	42	650448	CS 1/4X3/4	2
21	660005	PLUG/PIPE 3/4	1			(BEFORE SN9801-2345 & SN11701-2365)	
22	654006	FW 3/8	2	43	071700	LN 1/4	2
						(BEFORE SN9801-2345 & SN11701-2365)	

DC2345/2365 - CURTAINS

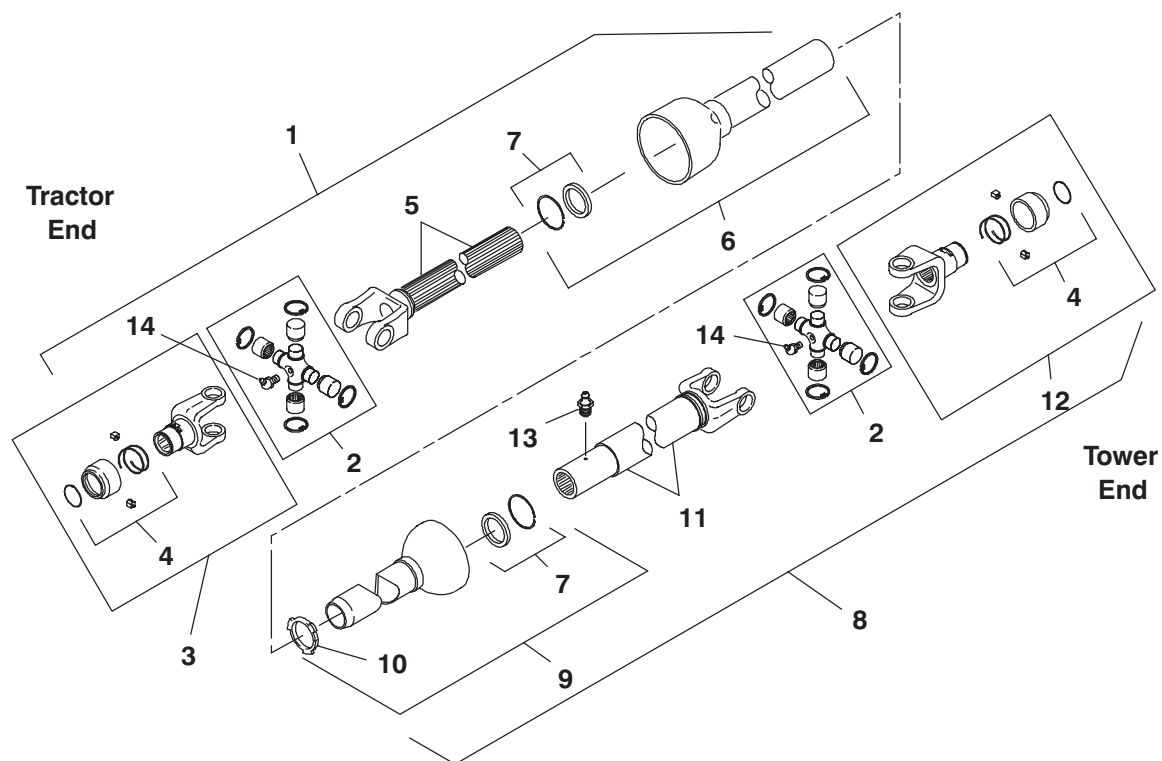


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
03	654002	FW 1/4 (2345)	32	24	142118	CURTAIN/SIDE	1
		FW 1/4 (2365)	34	27	141312	CURTAIN/END	1
06	071700	LN 1/4 (2345)	32	28	126281	STRAP/FRONT	1
		LN 1/4 (2365)	34	29	141308	STRAP/RIGHT FRONT	1
13	126280	STRAP/FRONT (2345)	1	31	650758	CB 1/4X3/4 (2345)	32
	126282	STRAP/FRONT (2365)	1			CB 1/4X3/4 (2365)	34
14	141310	CURTAIN/FRONT (2345)	1	33	126280	STRAP/FRONT	2
	141311	CURTAIN/FRONT (2365)	1	34	141309	STRAP/LEFT FRONT	1



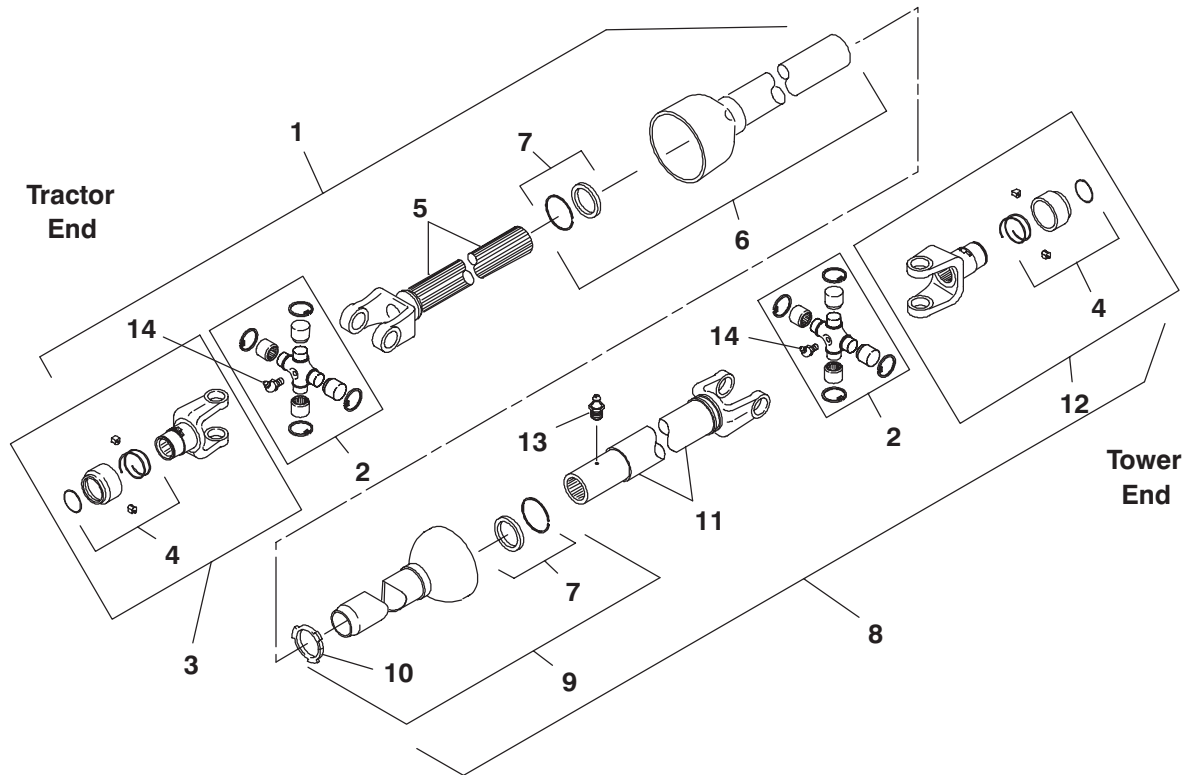
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	124777	LEG/ASSY LT (SHOWN)	1	09	076586	CAP/GREASE	2
	124776	LEG/ASSY RT (NOT SHOWN)	1	11	042162	CUP/WHEEL BEARING	2
02	079716	SEAL/GREASE	2	12	520054	CUP/BEARING	2
03	042163	CONE/WHEEL BEARING	2	13	120822	BOLT/WHEEL	12
04	091870	HUB/WHEEL ASSY	2	14	046001	NUT/WHEEL	12
05	520201	CONE/BEARING	2	15	126739	WHEEL/RIM (14X8KB DC)	2
06	066717	FW 31/32	2	16	045582	VALVE/TIRE	2
07	653102	SN 7/8NF	2	17	082621	SPINDLE (WELDED IN)	2
08	655010	CP 1/8X1-1/2	2				

DC2345/2365 - DRIVELINE, TRACTOR TO TOWER (540 RPM)_____



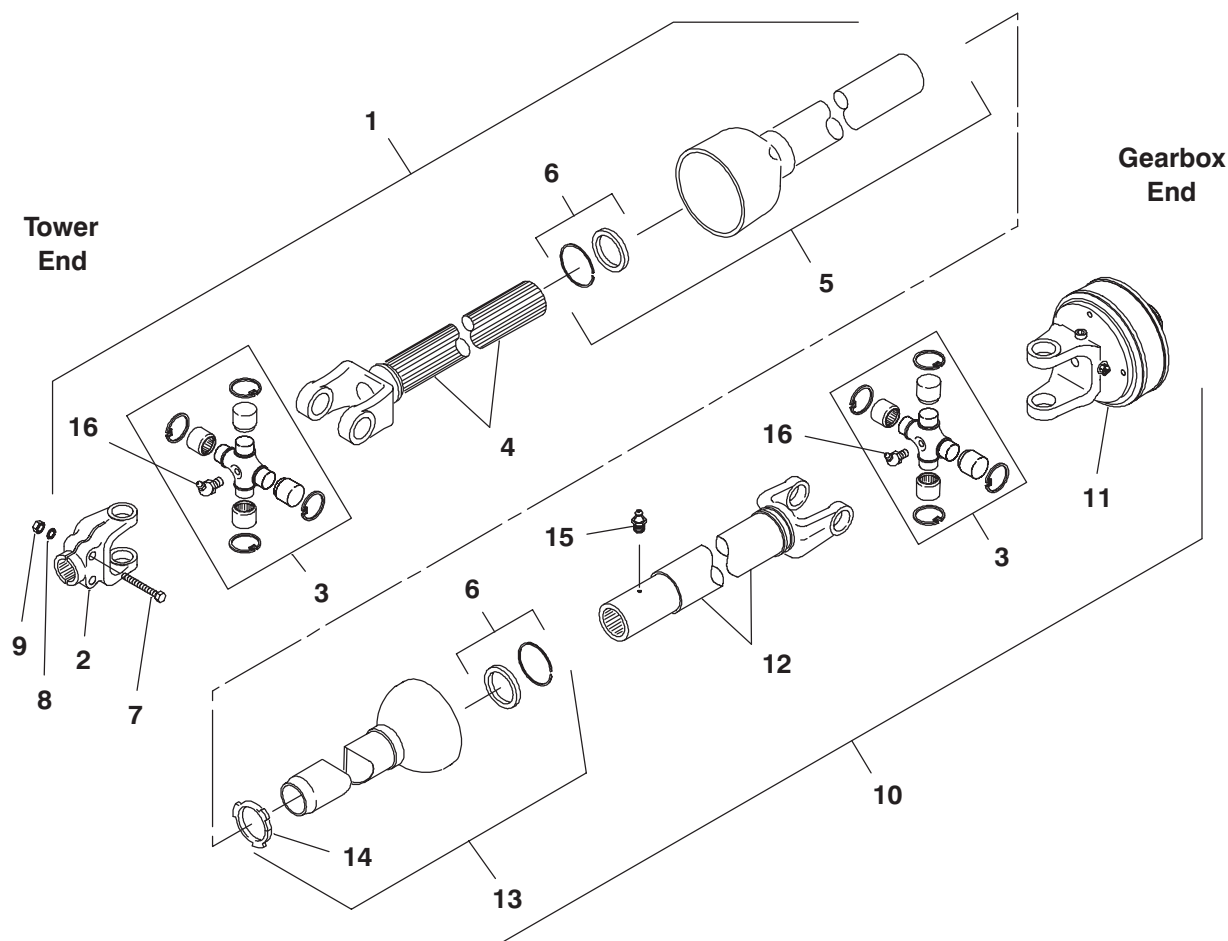
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	118114	DRIVELINE/UNIVERSAL	1	08	118119	JT & TUBE HALF	1
		CONSISTS OF:		09	118121	GUARD/INNER	1
01	118118	JT & SHAFT HALF	1	10	118226	CENTRALIZER	1
02	078979	KIT/CENTER CROSS	2	11	118122 _a	YOKE & TUBE ASSY	1
03	083429	YOKE/1.38-6 SLIDE	1	12	125778	YOKE/SLIDE LOCK	1
04	095166	KIT/SLIDE LOCK	2	13	570014	FITTING/GREASE	1
05	125774	YOKE & SHAFT	1	14	570004	FITTING/GREASE	2
06	118120	GUARD/OUTER	1	a) Includes 143007 DANGER Decal.			
07	095129	KIT/REPAIR	2				

DC2345/2365 - DRIVELINE, TRACTOR TO TOWER (1000 RPM)



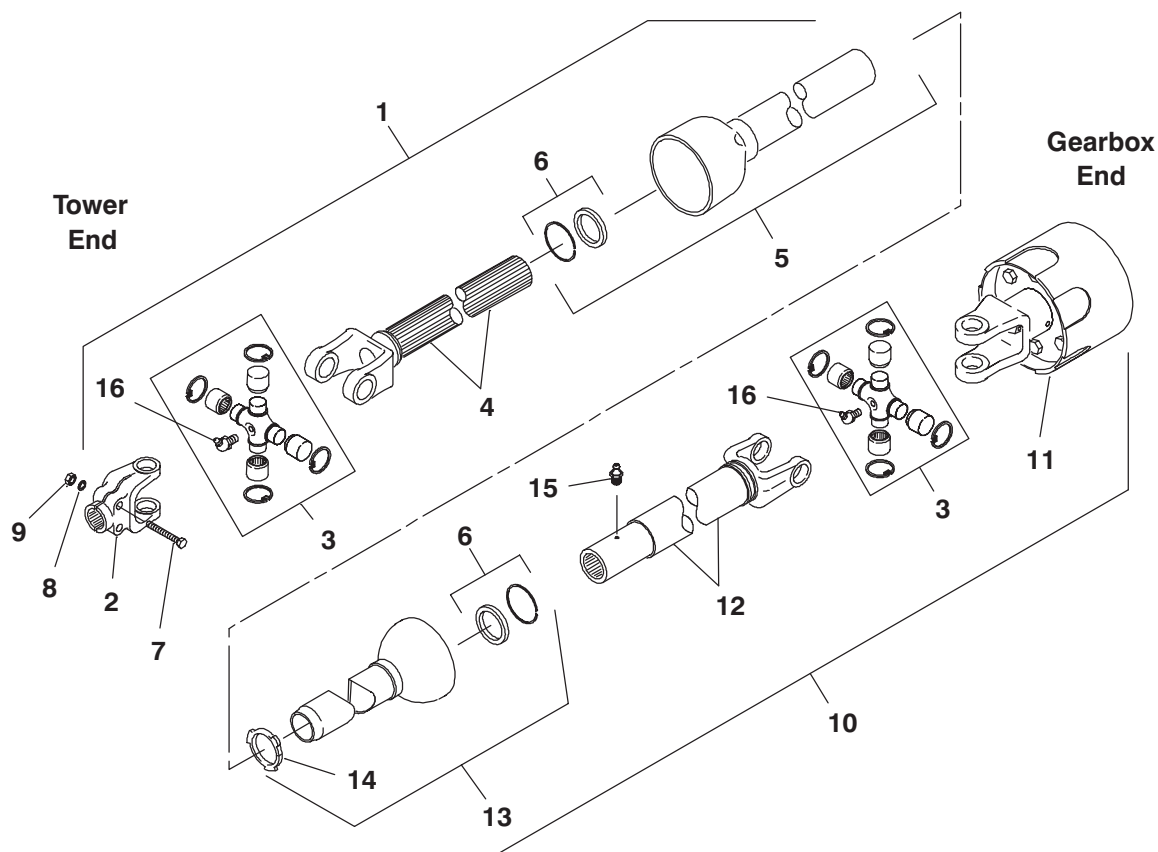
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	118115	DRIVELINE/UNIVERSAL	1	08	118124	JT & TUBE HALF	1
		CONSISTS OF:		09	118126	GUARD/INNER	1
01	118123	JT & SHAFT HALF	1	10	118226	CENTRALIZER	1
02	078979	KIT/CENTER CROSS	2	11	118127 _a	YOKE & TUBE ASSY	1
03	079000	YOKE/SLIDE LOCK ASSY	1	12	125778	YOKE/SLIDE LOCK	1
04	095166	KIT/SLIDE LOCK	2	13	570014	FITTING/GREASE	1
05	125784	YOKE W/SHAFT	1	14	570004	FITTING/GREASE	2
06	118125	GUARD/OUTER	1	a) Includes 143007 DANGER Decal.			
07	095129	KIT/REPAIR	2				

DC2345/2365 - DRIVELINE, TOWER TO GEARBOX (540 & 1000 RPM) _____
(AFTER SN8300-2345 & SN10400-2365)



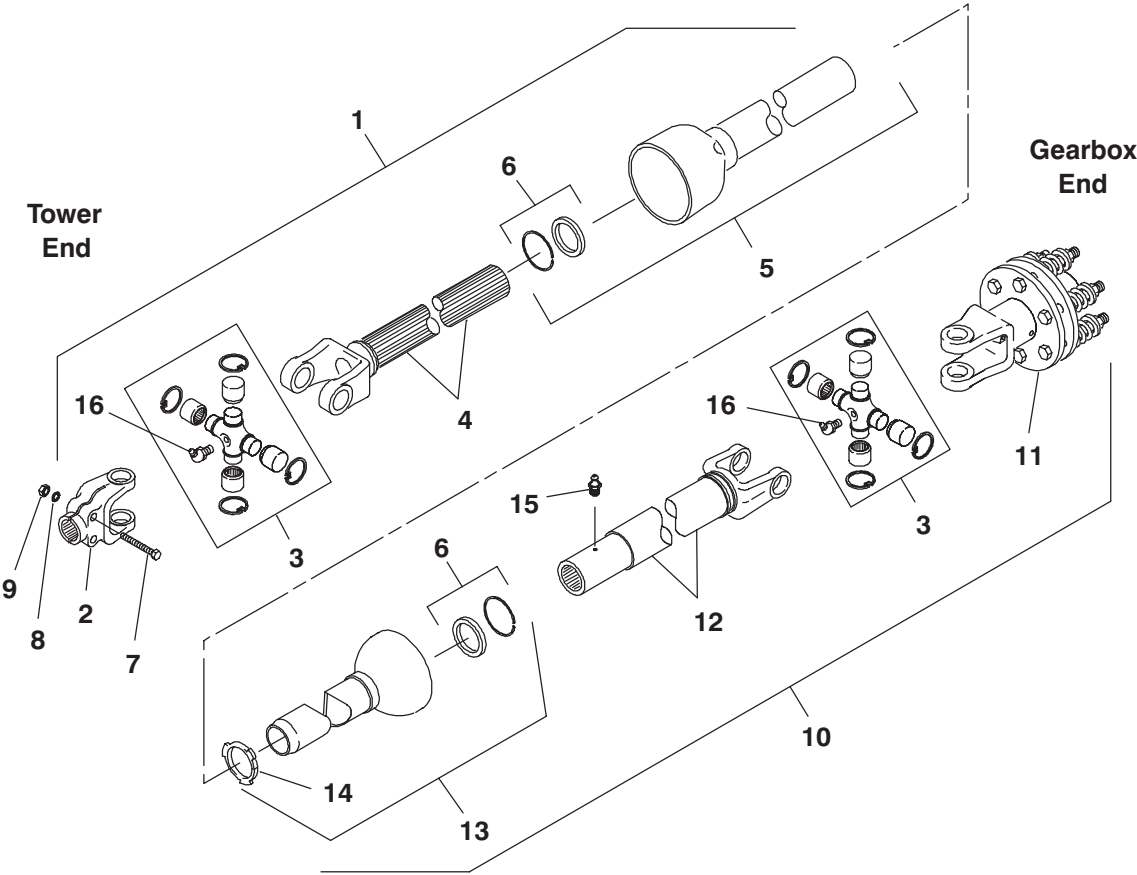
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	156421	DRIVELINE/TOWER TO GEARBOX	1	09	071706	LN 1/2	2
		CONSISTS OF:		10	156422	JOINT & TUBE HALF ASSY	1
01	118128	JT & SHAFT HALF	1	11	156423 _a	CLUTCH/ASSY FRICTION	1
02	125788	YOKE/DOUBLE CLAMP	1	12	118132 _b	YOKE & TUBE ASSY	2
03	078979	KIT/CENTER CROSS	2	13	118131	GUARD/INNER	2
04	125789	YOKE & SHAFT ASSY	1	14	118226	CENTRALIZER	2
05	118130	GUARD/OUTER	1	15	570014	FITTING/GREASE	1
06	095129	KIT/REPAIR	2	16	570004	FITTING/GREASE	2
07	651240	CS 1/2X3	2	a) For further breakdown, see page entitled 'Overrunning Clutch (540 & 1000 RPM)'. b) Includes 143007 DANGER Decal.			
08	654030	LW 1/2	2				

DC2345/2365 - DRIVELINE, TOWER TO GEARBOX (540 RPM)
(BEFORE SN8301-2345 & SN10401-2365)



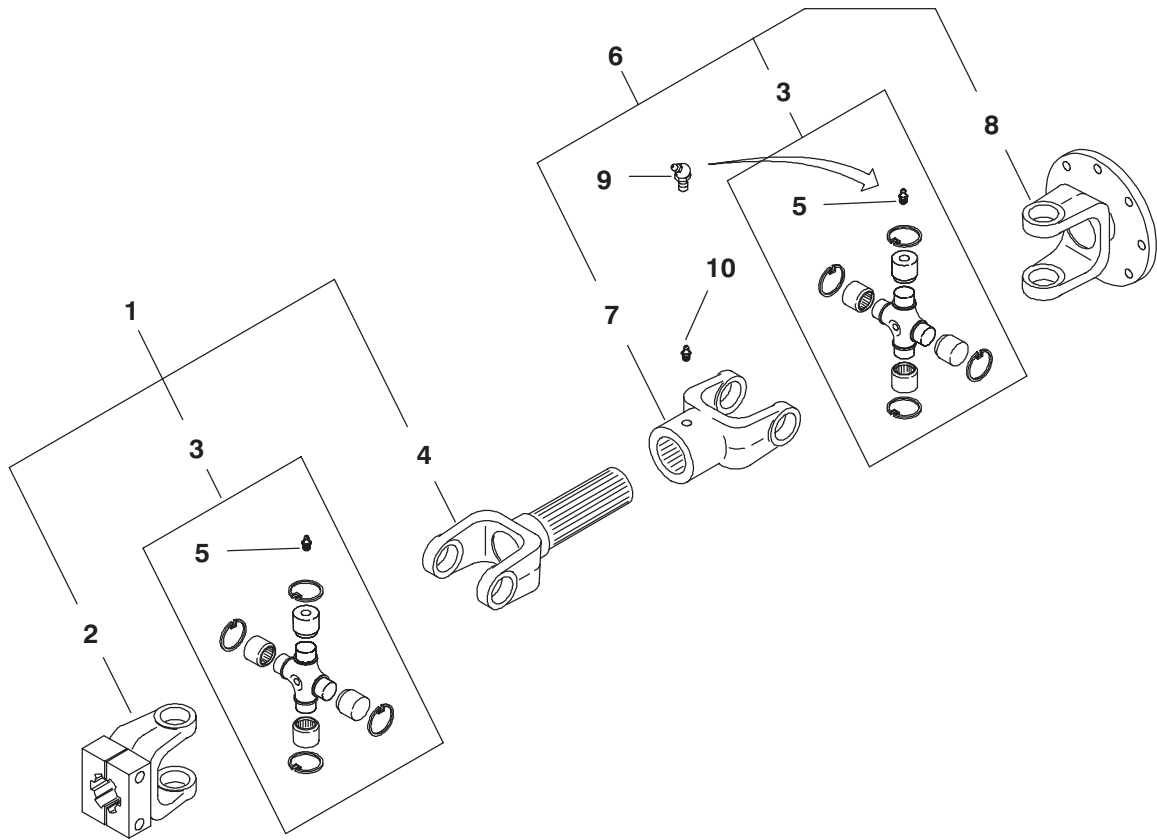
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	118116	DRIVELINE/UNIVERSAL	1	09	071706	LN 1/2	2
		CONSISTS OF:		10	118129	JT & TUBE HALF	1
01	118128	JT & SHAFT HALF	1	11	115433 ^a	CLUTCH/ASSY (540 RPM)	1
02	125788	YOKE/DOUBLE CLAMP	1	12	118132 ^b	YOKE & TUBE ASSY	2
03	078979	KIT/CENTER CROSS	2	13	118131	GUARD/INNER	2
04	125789	YOKE & SHAFT ASSY	1	14	118226	CENTRALIZER	2
05	118130	GUARD/OUTER	1	15	570014	FITTING/GREASE	1
06	095129	KIT/REPAIR	2	16	570004	FITTING/GREASE	2
07	651240	CS 1/2X3	2	^a For further breakdown, see page entitled 'Overrunning Clutch (540 RPM)'.			
08	654030	LW 1/2	2	^b Includes 143007 DANGER Decal.			

DC2345/2365 - DRIVELINE, TOWER TO GEARBOX (1000 RPM)
(BEFORE SN8301-2345 & SN10401-2365)



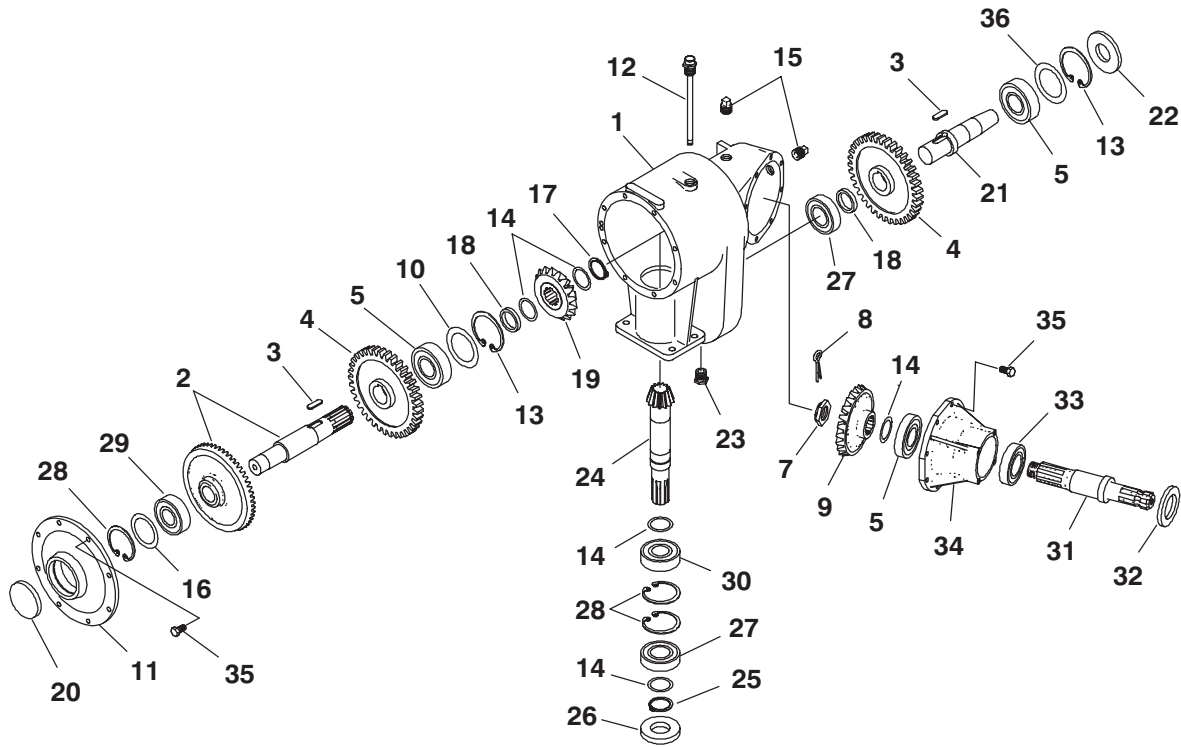
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	118117	DRIVELINE/UNIVERSAL	1	09	071706	LN 1/2	2
		CONSISTS OF:		10	118133	JT & TUBE HALF	1
01	118128	JT & SHAFT HALF	1	11	097588 ^a	CLUTCH/ASSY (1000 RPM)	1
02	125788	YOKE/DOUBLE CLAMP	1	12	118132 ^b	YOKE & TUBE ASSY	2
03	078979	KIT/CENTER CROSS	2	13	118131	GUARD/INNER	2
04	125789	YOKE & SHAFT ASSY	1	14	118226	CENTRALIZER	2
05	118130	GUARD/OUTER	1	15	570014	FITTING/GREASE	1
06	095129	KIT/REPAIR	2	16	570004	FITTING/GREASE	2
07	651240	CS 1/2X3	2	a) For further breakdown, see page entitled			
08	654030	LW 1/2	2	'Overrunning Clutch (1000 RPM)'.			
				b) Includes 143007 DANGER Decal.			

DC2345/2365 - DRIVELINE, GEARBOX TO CUTTERBAR



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	120218	DRIVELINE/UNIVERSAL.....	1	06	142134	JOINT/TUBE HALF	1
		CONSISTS OF:		07	142136	YOKE & TUBE ASSY	1
01	142138	JOINT/SHAFT HALF	1	08	142137	YOKE & FLANGE	1
02	142133	YOKE & CLAMP	1	09	143153	FITTING/GREASE	1
03	510007	KIT/CENTER CROSS	2	10	570019	FITTING/GREASE	1
04	142135	YOKE & SHAFT	1	a) A quantity of (1) to be used. The second fitting will be replaced by 143153 (Ref. 9) as indicated.			
05	570014 _a	FITTING/GREASE	2				

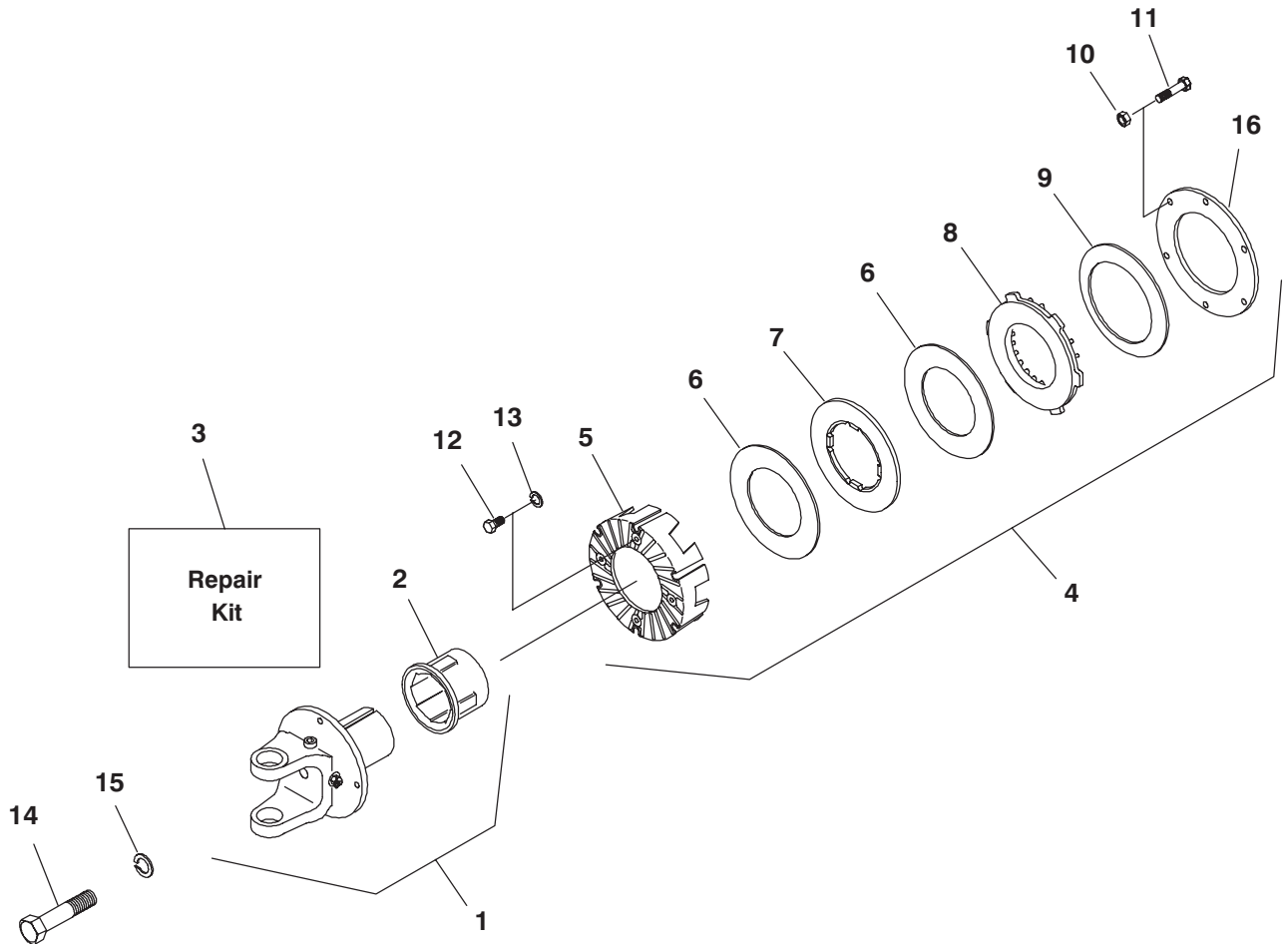
DC2345/2365 - GEARBOX



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	097528 _a	GEARBOX/540 RPM	1	19	126636	GEAR 17T (540 RPM) (SHOWN)	1
	097529 _a	GEARBOX/1000 RPM	1		126645	GEAR 23T (1000 RPM) (NOT SHOWN) .	1
		CONSISTS OF:		20	126646	CAP	1
01	126628	CASING	1	21	126647	SHAFT	1
02	126629	GEAR/SHAFT ASSY	1	22	126648	SEAL/OIL	1
03	126630	KEY	2	23	126649	PLUG	1
04	126631	GEAR	2	24	126650	SHAFT	1
05	126632	BEARING	3	25	126651	RING/SNAP	1
07	126634	NUT/M30X1.5	1	26	126652	SEAL/OIL	1
08	126635	PIN/COTTER	1	27	126653	BEARING	2
09	126645	GEAR 23T (540 RPM) (SHOWN)	1	28	126654	RING/SNAP	3
	126636	GEAR 17T (1000 RPM) (NOT SHOWN) .	1	29	126655	BEARING	1
10	126637	KIT/SHIM	1	30	126656	BEARING	1
11	126638	COVER	1	31	126657	SHAFT	1
12	126639	DIPSTICK	1	32	126658	SEAL/OIL	1
13	126640	RING/SNAP	2	33	126659	BEARING	1
14	126641	KIT/SHIM	5	34	126660	EXTENSION	1
15	089139	PLUG	2	35	656132	CS M10-1.50X22 GR8	16
16	126642	KIT/SHIM	1	36	126661	KIT/SHIM	1
17	126643	RING/SNAP	1				
18	126644	SPACER	2				

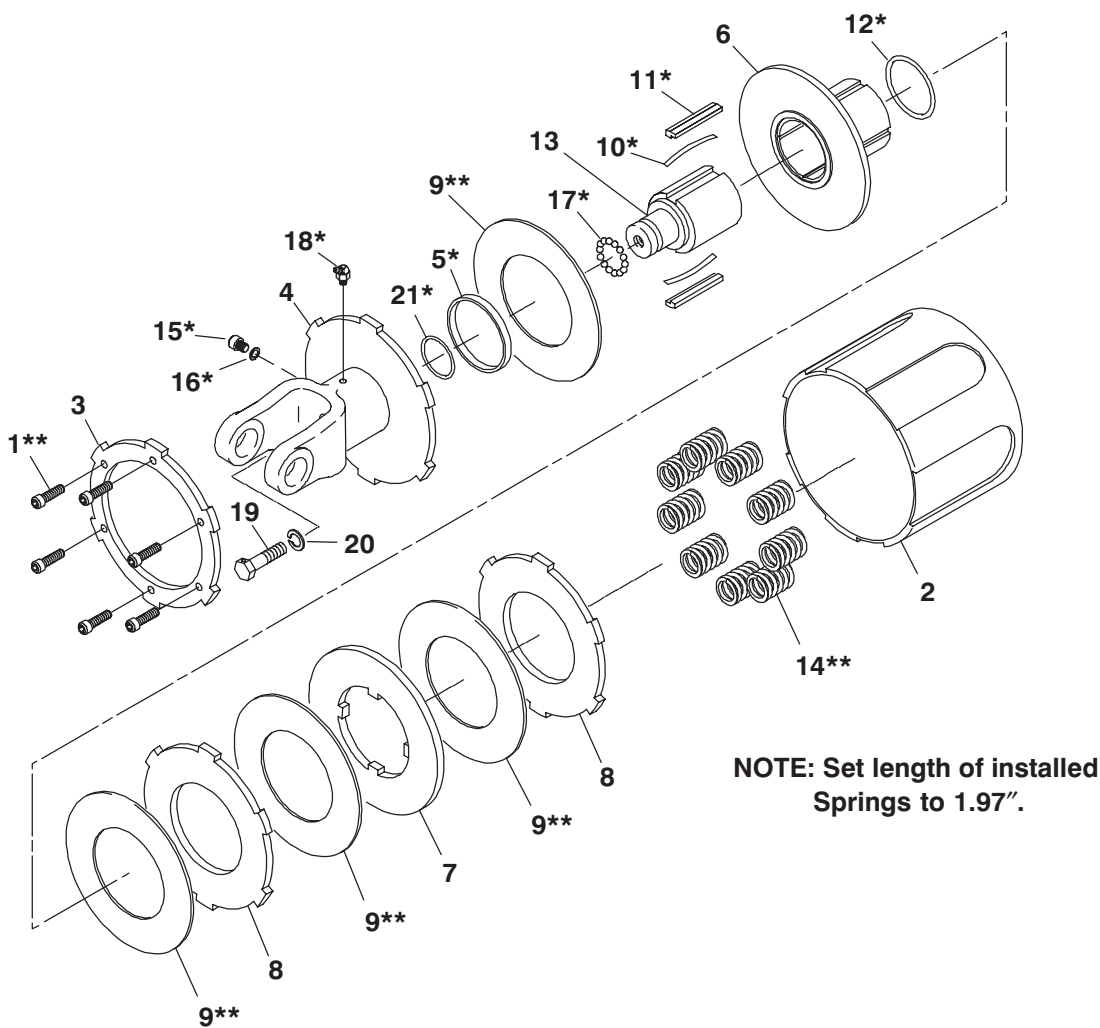
a) Gearbox does NOT include Dipstick.

DC2345/2365 - OVERRUNNING CLUTCH (540 & 1000 RPM) **(AFTER SN8300-2345 & SN10400-2365)**



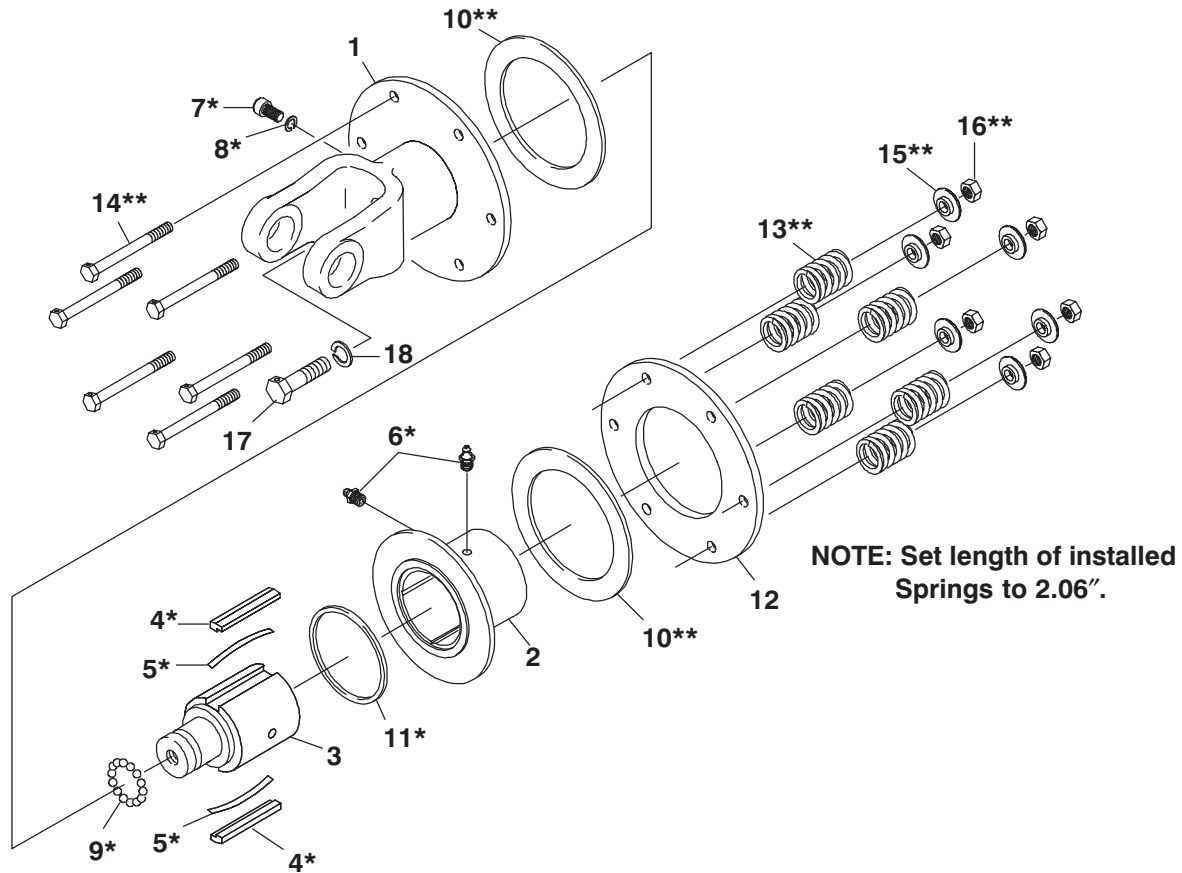
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	156423	CLUTCH ASSY/FRICTION	1	08	143723	PLATE/PRESSURE	1
		CONSISTS OF:		09	156425	SPRING/18,000 IN-LB	1
01	156406	YOKE/OVERRUNNING HUB	1	10	653006	HN 5/16	6
02	156408	HUB/OVERRUNNING	1	11	650733	CS 5/16X2-1/2	6
03	156407	KIT/OVERRUNNING REPAIR	1	12	650487	CS 5/16X1	4
04	155556	FRICTION PACK	1	13	654024	LW 5/16	4
05	143721	HOUSING	1	14	650379	CS 1/2X3	1
06	125871	FRICTION DISC	2	15	654030	LW 1/2	1
07	156424	PLATE/SEPARATOR	1	16	143725	PLATE/COMPRESSION	1

DC2345/2365 - OVERRUNNING CLUTCH (540 RPM)
(BEFORE SN8301-2345 & SN10401-2365)

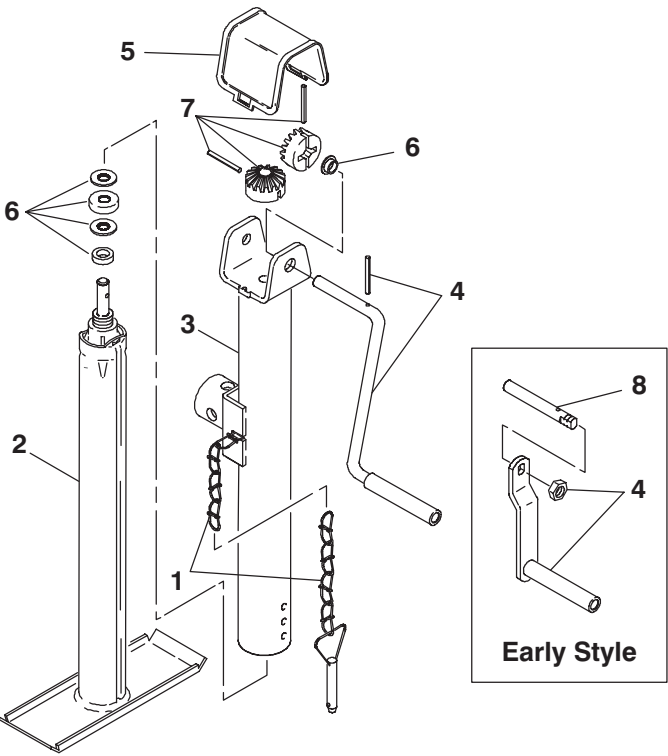


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	115433	CLUTCH/ASSY (540 RPM)	1	12	125872	RING/RETAINING	1
		CONSISTS OF:		13	125873	INNER DRIVE HUB & EXT	1
01	650894	SHCS 5/16X1	6	14	055342	SPRING/CLUTCH	9
02	125793	HOUSING/ASSY	1	15	055348	SHCS 3/8	1
03	125794	RING\LOCK	1	16	654026	LW 3/8	1
04	125795	YOKE & PLATE	1	17	125874	BEARING/STEEL BALL 5/16	20
05	125796	RING\GREASE SEAL	1	18	570009	FITTING/GREASE	1
06	125797	HUB/OVERRUNNING CLUTCH OUTER	1	19	650379	CS 1/2X3	1
07	125798	PLATE\INNER ENGAGED	1	20	654030	LW 1/2	1
08	125799	PLATE\OUTER ENGAGED	2	21	125875	O-RING	1
09	125871	DISC\FRICTION	4	*	127042	KIT/CLUTCH OVERRUNNING	1
10	055372	SPRING/LEAF	2	**	127043	KIT/CLUTCH FRICTION	1
11	055371	KEY/DRIVE	2				

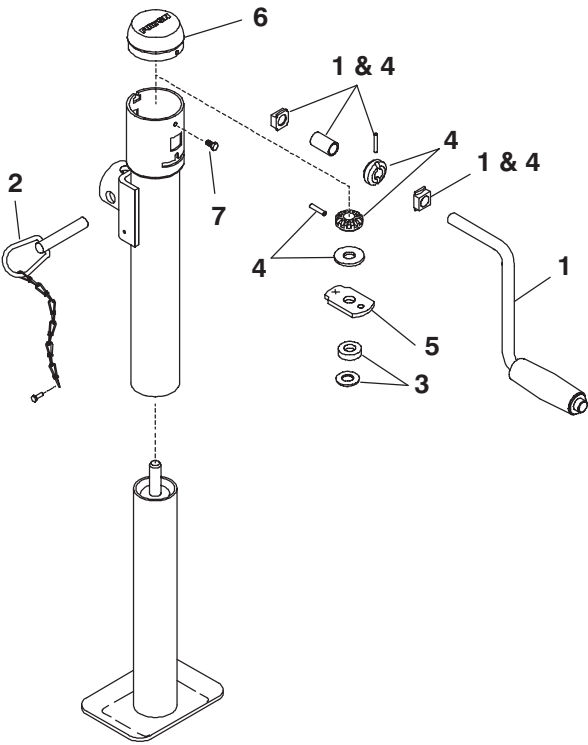
DC2345/2365 - OVERRUNNING CLUTCH (1000 RPM) (BEFORE SN8301-2345 & SN10401-2365)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	097588	CLUTCH/ASSY (1000 RPM)	1	10	055343	DISC/FRICTION	2
		CONSISTS OF:		11	055344	SEAL	1
01	125876	OVERRUNNING YOKE & PLATE ASSY	1	12	058623	PLATE/PRESSURE	1
02	055347	PRESSURE PLATE & DR HUB	1	13	125884	SPRING	6
03	125878	HUB/INNER DRIVE	1	14	650742	CS 3/8X4	6
04	055371	KEY/DRIVE	2	15	125885	WASHER/SPECIAL	6
05	055372	SPRING/LEAF	2	16	125886	NUT/OVALOK	6
06	570002	FITTING/GREASE	2	17	650379	CS 1/2X3	1
07	055348	SHCS 3/8	1	18	654030	LW 1/2	1
08	654026	LW 3/8	1	*	127040	KIT/CLUTCH OVERRUNNING	1
09	125874	BEARING/STEEL BALL 5/16	14	**	127041	KIT/CLUTCH FRICTION	1



WESBAR



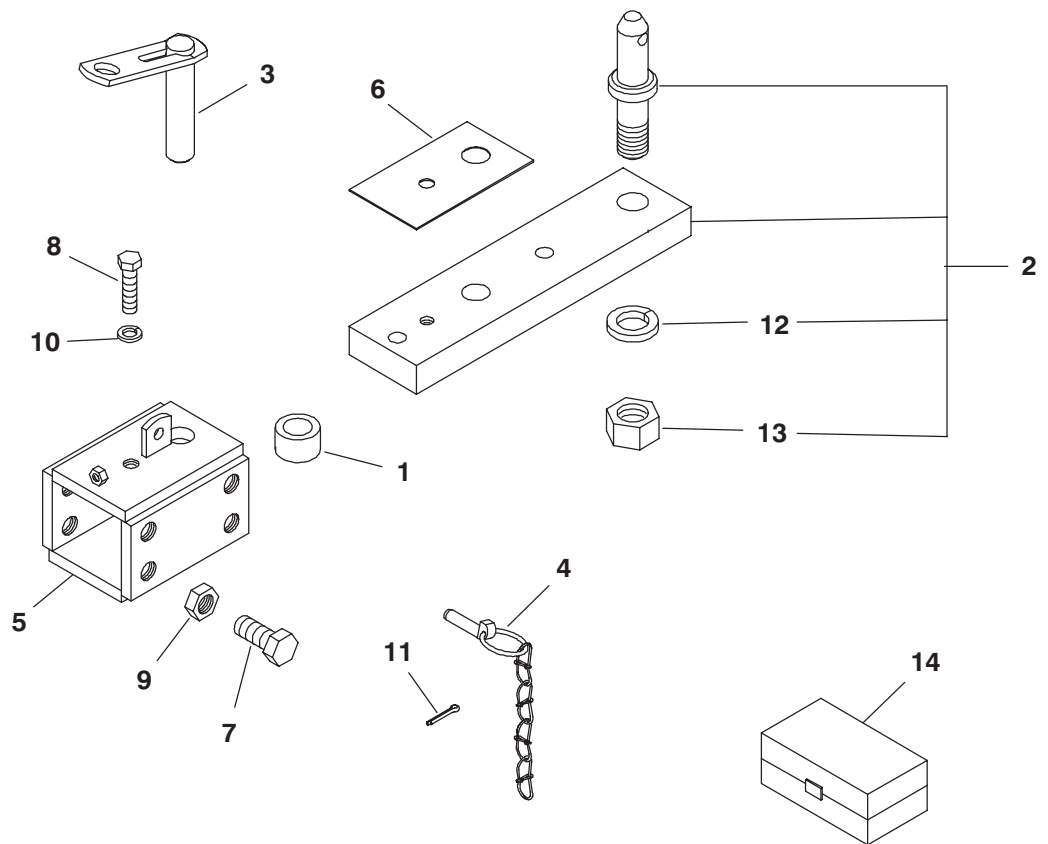
FULTON

Ref. No.	Part No.	Description	Qty. Req.
	088841 _a	HITCHJACK - WESBAR	1
		CONSISTS OF:	
01	061276	PIN & CHAIN	1
02	081462	TUBE/INNER ASSY	1
03	092021	TUBE/OUTER	1
04	126735	HANDLE (LATER STYLE)	1
	081463 _b	HANDLE & NUT (EARLY STYLE)	1
05	077838	CAP/TOP	1
06	094283	KIT/INTERNAL PARTS	1
07	077836	KIT/GEAR	1
08	077839 _b	SHAFT/CROSS	1

a) Replaced by 143470.

b) Replaced by 126735 later style Handle.

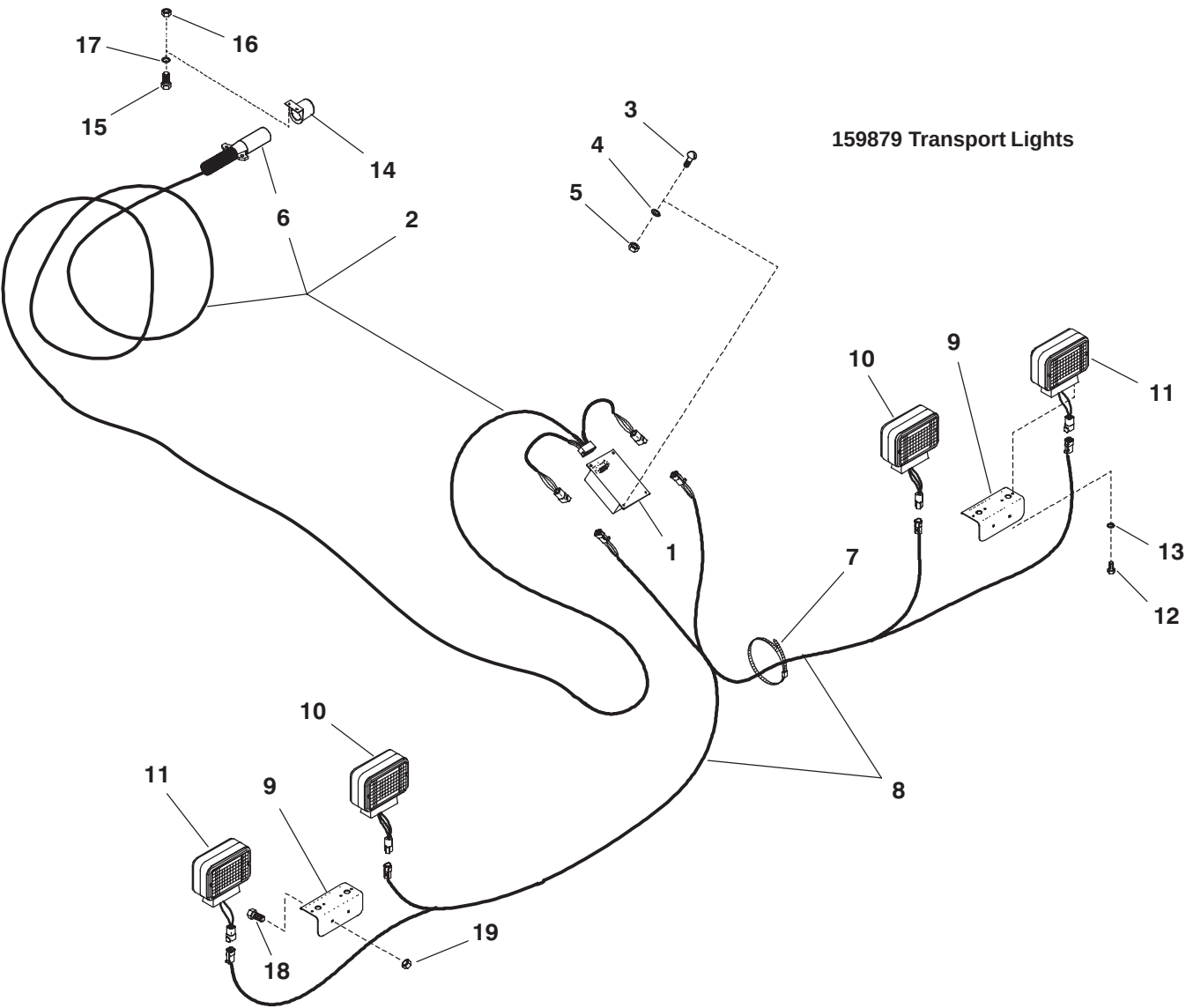
Ref. No.	Part No.	Description	Qty. Req.
	143470	HITCHJACK - FULTON	1
		CONSISTS OF:	
01	143597	KIT/JACK HANDLE	1
02	143601	KIT/PIN & CHAIN	1
03	143610	KIT/BEARING	1
04	143602	KIT/GEAR	1
05	143600	SUPPORT/PLATE	1
06	143598	CAP/TUBE	1
07	113026	TFS #8-32X3/8	2



**Torque Nut (Item 13) to
550-650 Foot-Pounds**

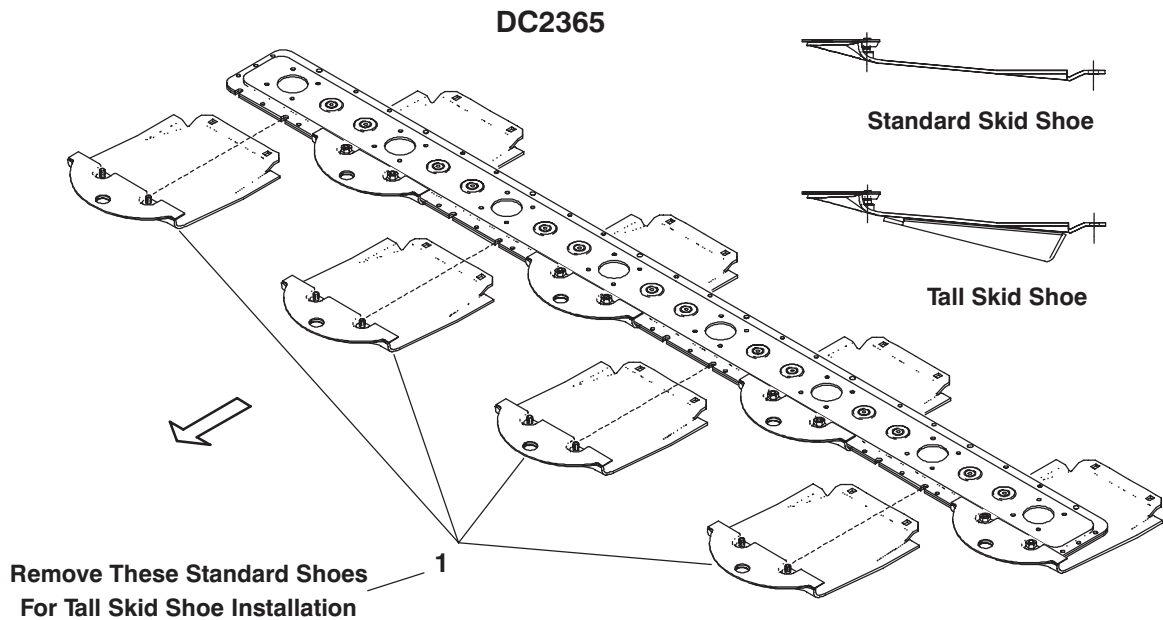
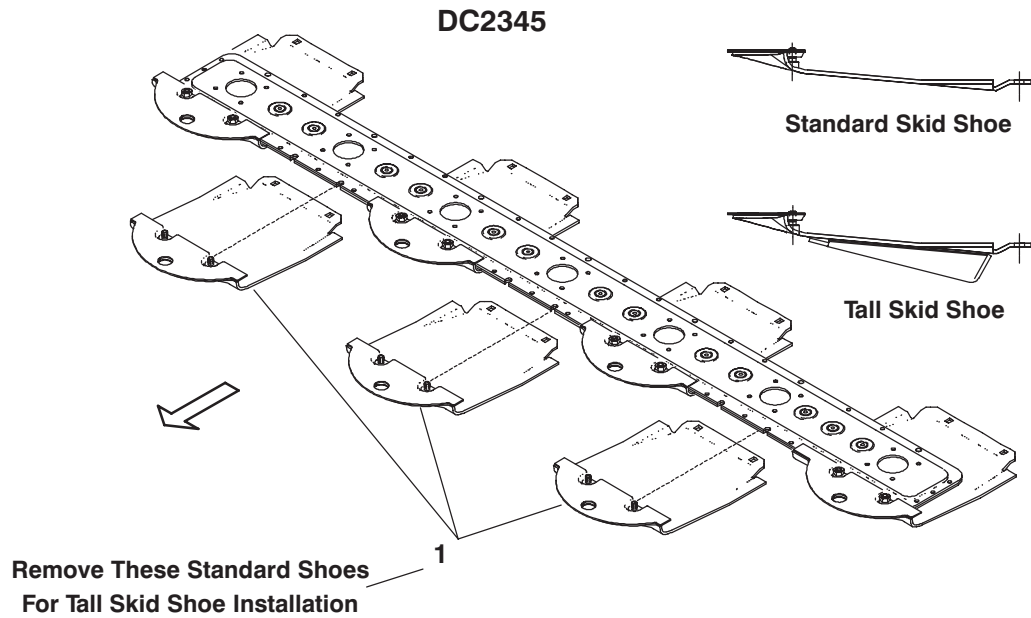
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	118254	HITCH EXTENSION	1	07	650163	CS 3/4X1-3/4	4
		CONSISTS OF:		08	650585	CS 1/2X2	1
01	113058	SPACER 1-5/8 OD	1	09	650857	HN 3/4	4
02	119230	HITCH ASSY	1	10	654030	LW 1/2	1
03	119269	PIN ASSY	1	11	655016	CP 3/16	1
04	119805	LINCHPIN W/CHAIN	1	12	651242	LW 1-1/8	4
05	126112	BOX ASSY	1	13	650459	HN 1-1/8	4
06	126116	SHIM	12	14	119387	PARTS/HITCH ASSY	1

DC2345/2365 - OPTIONS & ACCESSORIES

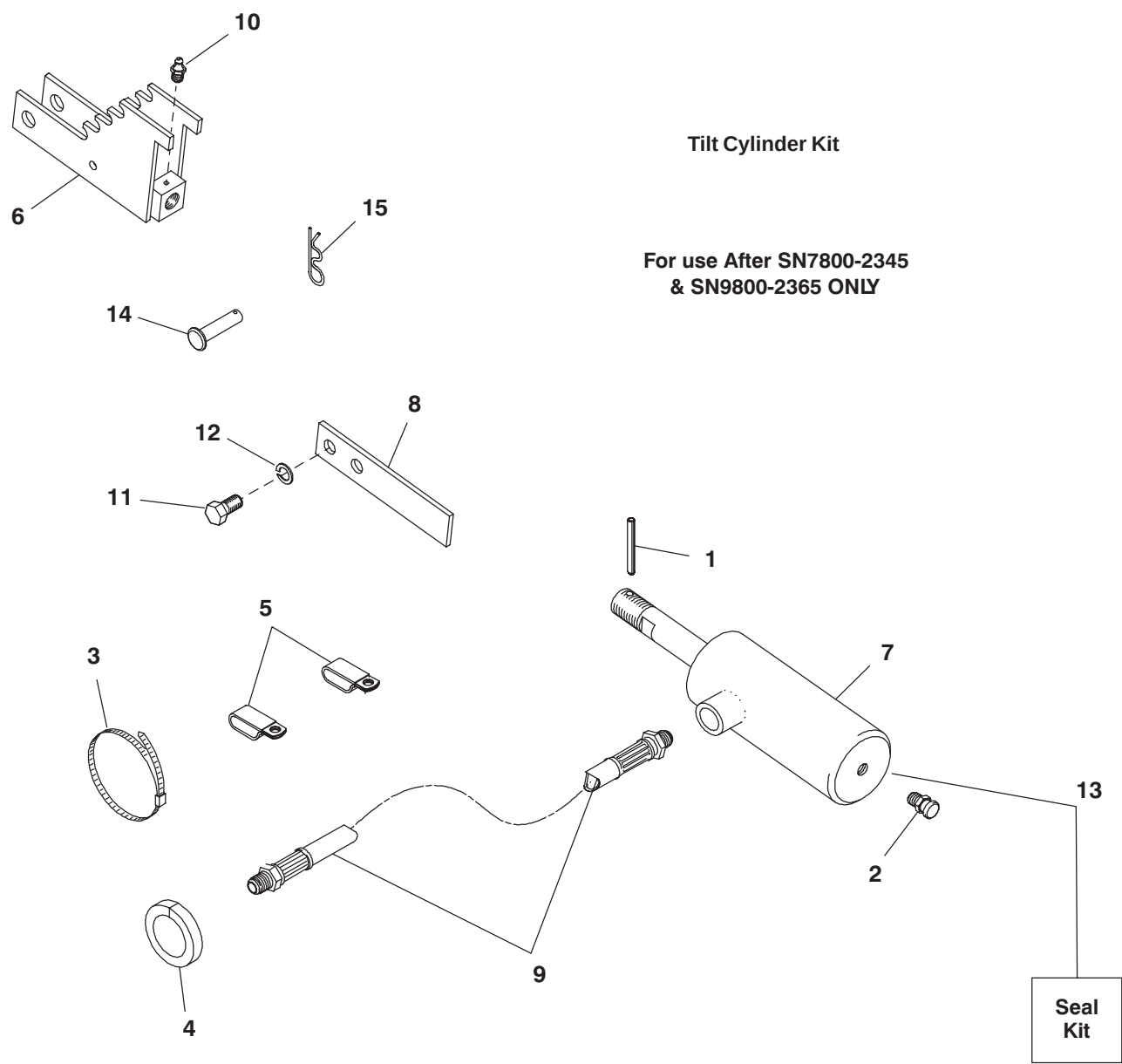


159879 Transport Lights

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	159879	KIT/TRANSPORT LIGHT	1	11	156838 _c	LIGHT/AMBER	2
		CONSISTS OF:		12	656105	CS M8X25	8
01	156836	MODULE/LIGHT	1	13	656110	LW REG M8	8
02	159696 _a	HARNESS/LIGHT	1	14	112886	HOLDER	1
03	650815	RHMS#10-24X3/4	4	15	650663	CS 1/4X5/8	2
04	650584	FW #10	4	16	071401	NILN 1/4	2
05	084175	NILN #10-24	4	17	650863	FW 1/4	2
06	112917	PLUG/7-PIN W/CABLE PROTECTOR	1	18	650437	CB 5/16X5/8	4
07	055648	TIE/WIRE	20	19	064260	NILN 5/16	4
08	158616 _a	HARNESS/REAR	2	a) For repair, see 'Service Kits - Electrical Connectors' page. b) For bulb replacement, use 1157. Purchase locally. c) For bulb replacement, use 1156. Purchase locally.			
09	159776	BRACKET/LIGHT	2				
10	156839 _b	LIGHT/RED	2				

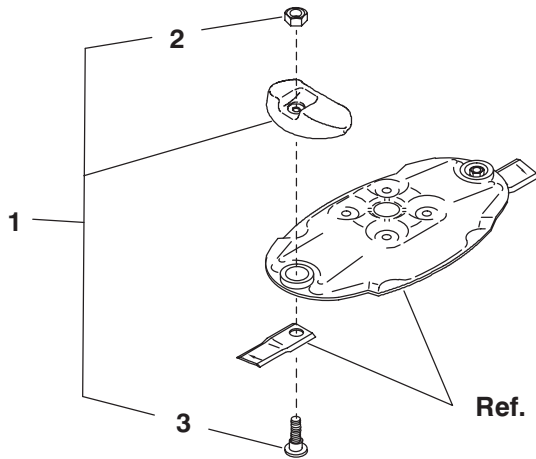


Ref. No.	Part No.	Description	Qty. Req.
01	120664	SHOE/TALL SKID (2345)	3
		SHOE/TALL SKID (2365)	4



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	153448	KIT/TILT CYLINDER	1	08	144424	PLATE	1
		CONSISTS OF		09	144886	HOSE/ASSY	1
01	040775	PIN/SPRING	1	10	570009	FITTING/GREASE	1
02	045668	FITTING/RELIEF	1	11	650487	CS 5/16 X 1	2
03	055648	TIE/WIRE	1	12	654024	LW 5/16	2
04	067180	GROMMET/SPLIT	1	13	144483	KIT/SEAL	1
05	097860	CLAMP/HOSE DOUBLE	1	14	125260	PIN/CLEVIS	1
06	143714	WLDMT/ADJUST LINK	1	15	076099	COTTER/ HAIR PIN	1
07	143726	CYLINDER/HYD HEAD TILT	1				

Crop Lifter Kit

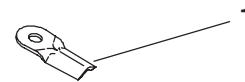


Ref. No.	Part No.	Description	Qty. Req.
01	157224	KIT/CROP LIFTER	1
		CONSISTS OF:	
02	125445	NUT/LOCKING	2
03	155524	BOLT/BLADE, LONG	2
	NS _a	LIFTER ASSY	2

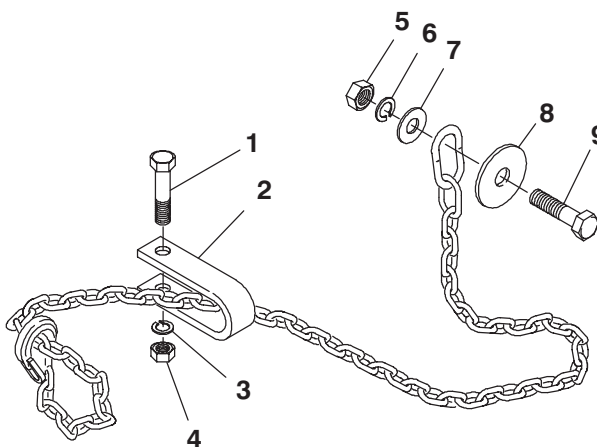
a) Not available as a service part.

V-Type Blades

Ref. No.	Part No.	Description	Qty. Req.
01	P156027	BLADES/V-TYPE (PACKAGE OF 12) ...	1

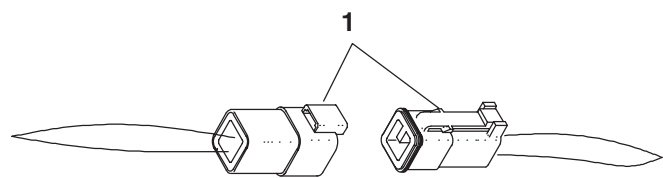


142965 Safety Tow Chain 5-Ton



Ref. No.	Part No.	Description	Qty. Req.
	142965	CHAIN/SAFETY TOW 5-TON	1
		CONSISTS OF:	
01	650695	CS 5/8X3-1/2	1
02	080894	CLEVIS	1
03	654032	LW 5/8	1
04	653021	N 5/8	1
05	653026	N 3/4	1
06	654034	LW 3/4	1
07	654014	FW 3/4	1
08	069076	FW 25/32	1
09	650172	CS 3/4X3-1/4	1

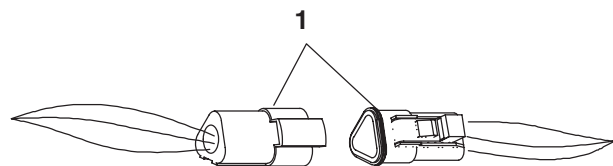
DC2345/2365 - SERVICE KITS - ELECTRICAL CONNECTORS



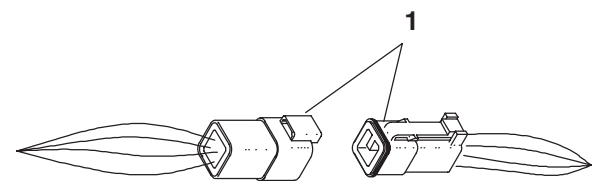
DEUTSCH 2-WAY CONNECTOR

Ref. No.	Part No.	Description	Qty. Req.
01	157333	CONNECTOR/2-WAY	1

Ref. No.	Part No.	Description	Qty. Req.
01	157334	CONNECTOR/3-WAY	1



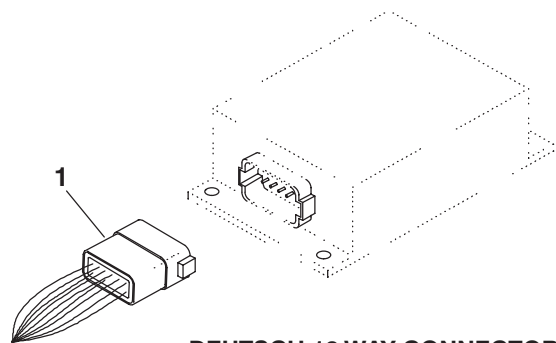
DEUTSCH 3-WAY CONNECTOR



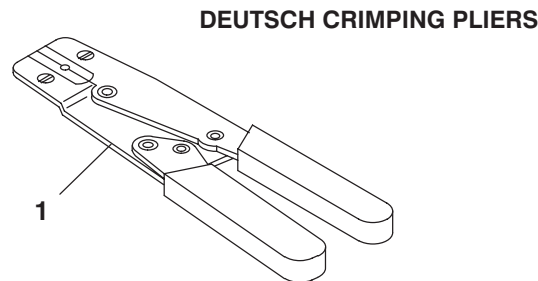
DEUTSCH 4-WAY CONNECTOR

Ref. No.	Part No.	Description	Qty. Req.
01	157335	CONNECTOR/4-WAY	1

Ref. No.	Part No.	Description	Qty. Req.
01	157336	CONNECTOR/12-WAY	1



DEUTSCH 12-WAY CONNECTOR



DEUTSCH CRIMPING PLIERS

Ref. No.	Part No.	Description	Qty. Req.
01	157407	PLIERS/CRIMPING	1

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113279	16	11	115561	13	09	119503	09	15	124655	25	23
113279	17	11	115726	25	37	119783	23	46	124690	23	42
113279	18	11	115727	25	38	119805	11	21	124692	25	34
113279	19	11	115974	02	15	119805	53	04	124773	25	19
113280	16	12	117038	23	03	120218	47		124776	41	01
113280	17	12	117038	25	03	120456	20	17	124777	41	01
113280	18	12	117039	23	09	120459	20	07	124870	27	01

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124876	27	08	125450	17	15	126112	53	05	126659	48	33
124877	27	09	125450	18	15	126116	53	06	126660	48	34
124904	23	19	125450	19	15	126123	39	12	126661	48	36
124905	23	20	125451	16	16	126280	40	13	126735	52	04
124906	25	41	125451	17	16	126280	40	33	126739	41	15
124910	23	02	125451	18	16	126281	40	28	127040	51	
124915	25	16	125451	19	16	126282	40	13	127041	51	
124966	13	02	125476	02	17	126298	39	32	127042	50	
125077	23	22	125502	23	66	126342	08	41	127043	50	
125077	25	15	125502	25	66	126342	09	16	141295	35	13
125078	25	09	125503	23	65	126342	13	36	141296	35	07
125080	27	12	125503	25	65	126346	39	06	141299	29	36
125081	27	11	125774	42	05	126442	39	37	141308	40	29
125094	23	27	125778	42	12	126456	02	18	141309	40	34
125094	25	59	125778	43	12	126457	02	19	141310	40	14
125260	56	14	125784	43	05	126628	48	01	141311	40	14
125347	33	10	125788	44	02	126629	48	02	141312	40	27
125348	33	15	125788	45	02	126630	48	03	141330	37	03
125359	32	04	125788	46	02	126631	48	04	141333	29	41
125367	29	61	125789	44	04	126632	48	05	141333	35	15
125367	31	38	125789	45	04	126634	48	07	141334	20	05
125370	27	01	125789	46	04	126635	48	08	141334	21	05
125371	27	02	125793	50	02	126636	48	09	141335	23	22
125376	27	08	125794	50	03	126636	48	19	141338	37	18
125377	27	09	125795	50	04	126637	48	10	141933	02	20
125410	33	23	125796	50	05	126638	48	11	141934	02	20
125420	33	14	125797	50	06	126639	13	32	141935	02	21
125421	32	03	125798	50	07	126639	48	12	141936	02	21
125421	33	22	125799	50	08	126640	48	13	141960	37	21
125424	14	20	125871	49	06	126641	48	14	141961	37	22
125426	14	21	125871	50	09	126642	48	16	141963	37	23
125426	15	21	125872	50	12	126643	48	17	142118	40	24
125427	14	22	125873	50	13	126644	48	18	142122	08	19
125427	15	22	125874	50	17	126645	48	09	142133	47	02
125436	14	23	125874	51	09	126645	48	19	142134	47	06
125436	15	23	125875	50	21	126646	48	20	142135	47	04
125442	14	24	125876	51	01	126647	48	21	142136	47	07
125442	15	24	125878	51	03	126648	48	22	142137	47	08
125445	16	13	125882	29	24	126649	48	23	142138	47	01
125445	17	13	125883	29	25	126650	48	24	142630	16	17
125445	18	13	125884	51	13	126651	48	25	142630	17	17
125445	19	13	125885	51	15	126652	48	26	142630	18	17
125445	57	02	125886	51	16	126653	48	27	142630	19	17
125448	16	14	126022	29	66	126654	48	28	142634	16	18
125448	17	14	126022	31	41	126655	48	29	142634	17	18
125448	18	14	126023	31	21	126656	48	30	142634	18	18
125448	19	14	126109	39	30	126657	48	31	142634	19	18

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142642	17	22	152210	18	19	520195	23	18	650486	08	35
142898	08	40	152211	15		520195	25	32	650487	49	12
142965	57		152211	17	19	520201	41	05	650487	56	11
143007	02	26	152211	19	19	570002	29	10	650488	37	07
143153	47	09	153448	56		570002	31	09	650490	29	71
143470	11	32	153458	09	01	570002	51	06	650490	35	31
143470	52		153459	29	40	570004	42	14	650491	20	06
143597	52	01	153459	31	40	570004	43	14	650491	21	06
143598	52	06	153460	29	40	570004	44	16	650491	29	07
143600	52	05	153460	31	40	570004	45	16	650491	31	06
143601	52	02	153461	20	01	570004	46	16	650491	37	08
143602	52	04	153462	21	01	570009	50	18	650493	20	28
143610	52	03	153463	32	02	570009	56	10	650493	21	28
143714	56	06	155556	49	04	570014	26	10	650494	13	03
143721	49	05	155524	57	03	570014	29	23	650495	13	10
143723	49	08	156182	08	34	570014	31	31	650495	20	13
143726	56	07	156371	37	03	570014	35	12	650495	21	13
144070	26	16	156406	49	01	570014	42	13	650495	25	28
144081	29	70	156407	49	03	570014	43	13	650503	33	32
144269	26	17	156408	49	02	570014	44	15	650527	20	08
144327	26	19	156421	44		570014	45	15	650527	21	08
144424	56	08	156422	44	10	570014	46	15	650528	35	31
144449	16	21	156423	44	11	570014	47	05	650549	08	47
144449	17	06	156423	49		570018	35	30	650549	09	20
144449	17	21	156424	49	07	570019	31	25	650549	13	44
144483	56	13	156425	49	09	570019	37	06	650550	08	46
144498	26	21	156427	08	33	570019	47	10	650550	09	21
144536	25	15	156438	08	23	600595	23	53	650550	13	45
144537	23	22	156463	08	02	613846	16	20	650573	25	53
144538	23	22	156836	54	01	613846	17	20	650573	27	07
144564	33	30	158616	54	08	613846	18	20	650573	37	12
144757	16	06	159696	54	02	613846	19	20	650584	08	45
144758	16	23	159776	54	09	613859	14	25	650584	09	22
144758	17	23	159838	54	11	613859	15	25	650584	13	48
144885	32	03	159839	54	10	613920	14	26	650584	54	04
144886	56	09	159879	54		613920	15	26	650585	53	08
144887	33	22	157224	57	01	650163	53	07	650590	26	20
144897	11	77	171214	13	33	650172	57	09	650606	39	40
144898	11	78	171412	23	69	650379	49	14	650631	25	25
144917	08	03	171412	25	72	650379	50	19	650650	08	36
145021	37	20	500160	23	67	650379	51	17	650650	09	31
145216	02	04	500160	25	31	650437	54	18	650663	54	15
145217	02	05	510007	47	03	650448	39	42	650687	13	28
145218	02	23	520054	41	12	650451	20	16	650687	27	21
145235	02	24	520092	08	10	650451	21	16	650687	37	16
145237	02	25	520092	09	10	650459	53	13	650687	39	02
152210	14		520093	08	11	650479	23	29	650692	08	37

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650692	31	18	651240	11	17	654006	37	09	654034	57	06
650694	11	36	651240	44	07	654006	39	22	654046	20	21
650694	25	21	651240	45	07	654009	13	11	654046	21	21
650695	557	01	651240	46	07	654009	20	09	654051	37	27
650704	08	12	651242	53	12	654009	21	09	655006	13	39
650704	09	12	651275	23	56	654009	23	51	655010	41	08
650704	11	02	651277	23	47	654009	37	24	655016	53	11
650704	39	13	651277	25	36	654014	23	58	655018	31	28
650711	23	59	653005	25	45	654014	29	31	655020	29	28
650733	49	11	653005	39	11	654014	31	33	655020	35	18
650742	51	14	653006	49	10	654014	35	17	655020	37	28
650744	08	25	653007	08	38	654014	57	07	655022	11	42
650745	27	15	653007	25	56	654016	35	08	656001	13	35
650758	25	42	653007	27	06	654022	25	44	656050	20	12
650758	39	23	653007	37	15	654022	39	10	656050	21	12
650758	40	31	653007	39	05	654024	08	39	656094	20	26
650781	11	07	653010	11	05	654024	25	55	656094	21	26
650786	08	26	653010	29	73	654024	27	05	656105	20	26
650802	23	08	653010	39	15	654024	37	14	656105	21	26
650802	25	08	653018	13	14	654024	39	04	656105	54	12
650810	37	13	653018	20	11	654024	49	13	656110	13	34
650810	39	03	653018	21	11	654024	56	12	656110	20	27
650815	54	03	653018	23	14	654026	08	13	656110	21	27
650834	23	01	653018	25	07	654026	09	13	656110	54	13
650834	25	40	653021	11	38	654026	11	03	656118	20	15
650834	27	10	653021	26	08	654026	29	72	656118	21	15
650857	53	09	653021	57	04	654026	39	14	656132	48	35
650863	54	17	653026	29	68	654026	50	16	660005	39	21
650894	50	01	653026	31	32	654026	51	08	010-32322	23	11
650926	23	25	653026	57	05	654030	11	18	030-17662	29	32
650926	25	01	653029	23	28	654030	13	12	030-17662	31	34
650969	27	03	653029	25	60	654030	20	10	030-31861	26	12
650980	08	44	653044	08	29	654030	21	10	030-31859	26	07
650980	09	23	653044	33	33	654030	23	13	030-31904	29	69
650980	13	42	653053	23	37	654030	25	06	045-31406	35	03
650985	09	19	653053	25	68	654030	35	10	045-31404	08	48
650985	39	34	653102	41	07	654030	44	08	045-31404	09	33
651123	29	15	654002	25	43	654030	45	08	200-32337	26	09
651123	31	14	654002	39	09	654030	46	08	200-32344	26	05
651148	23	38	654002	40	03	654030	49	15	200-32504	29	11
651148	25	69	654004	25	54	654030	50	20	200-32504	31	10
651148	29	64	654004	27	04	654030	51	18	200-32507	29	67
651148	31	39	654006	11	04	654030	53	10	210-19470	27	22
651164	29	03	654006	20	20	654032	11	30	210-19532	23	14
651164	31	03	654006	21	20	654032	25	20	210-19532	25	07
651164	35	24	654006	29	08	654032	29	14	220-32514	09	30
651167	08	27	654006	31	07	654032	31	13	220-32515	29	06

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220-32517	29	33	230-27100	29	65	380-32350	29	66	420-33620	39	35
220-32518	31	27	230-27100	31	42	385-27865	29	65	480-27676	29	13
220-32519	29	19	310-32513	31	30	400-21904	29	12	480-27676	31	12
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INTENTIONALLY BLANK

TORQUE SPECIFICATIONS

NOTE: Use these torque values when tightening **GEHL** hardware (excluding: locknuts and self-tapping, thread-forming and sheet metal screws) unless specified otherwise.

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2 		Grade 5 		Grade 8 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32 8-36	19* 20*	14* 15*	30* 31*	22* 23*	41* 43*	31* 32*
10-24 10-32	27* 31*	21* 23*	43* 49*	32* 36*	60* 68*	45* 51*
1/4-20 1/4-28	66* 76*	50* 56*	9 10	75* 86*	12 14	9 10
5/16-18 5/16-24	11 12	9	17 19	13 14	25	18 20
3/8-16 3/8-24	20 23	15 17	30 35	23 25	45 50	35
7/16-14 7/16-20	32 36	24 27	50 55	35 40	70 80	55 60
1/2-13 1/2-20	50 55	35 40	75 90	55 65	110 120	80 90
9/16-12 9/16-18	70 80	55 60	110 120	80 90	150 170	110 130
5/8-11 5/8-18	100 110	75 85	150 180	110 130	220 240	170 180
3/4-10 3/4-16	175 200	130 150	260 300	200 220	380 420	280 320
7/8-9 7/8-14	170 180	125 140	430 470	320 360	600 660	460 500
1-8 1-14	250 270	190 210	640 710	480 530	900 1000	680 740
Metric Course Thread	Grade 8.8 		Grade 10.9 		Grade 12.9 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200



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